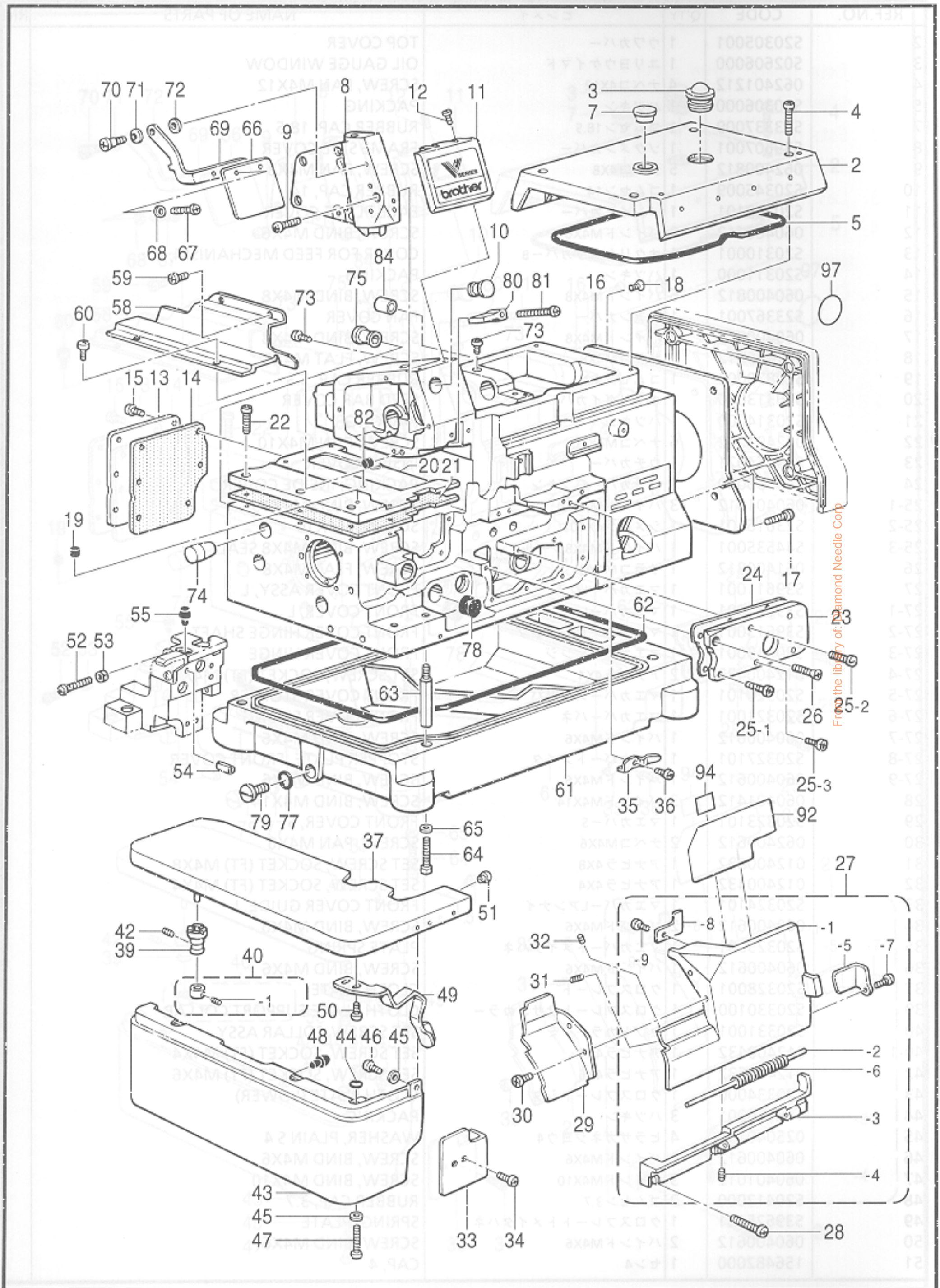


From the library of: Diamond Needle Corp

A. 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
2	S20305001	1	ウツカバー	TOP COVER	
3	S02606000	1	ユリヨウケイマド	OIL GAUGE WINDOW	
4	062401212	4	ナベコ4X12	SCREW, PAN M4X12	
5	S20306000	1	パツキン	PACKING	
7	S23337009	1	ゴムセン18.5	RUBBER CAP, 18.5	
8	S39607001	1	ソクメンカバー	FRAME SIDE COVER	
9	062400812	5	ナベコ4X8	SCREW, PAN M4X8	
10	S20345009	1	ゴムセン14	RUBBER CAP, 14	
11	S20309101	1	メンイタカバー	FACE PLATE COVER	
12	060400612	2	バインドM4X6	SCREW, BIND M4X6	
13	S20310001	1	オクリキコウカバーB	COVER FOR FEED MECHANISM, B	
14	S20311000	1	パツキン	PACKING	
15	060400812	6	バインドM4X8	SCREW, BIND M4X8	
16	S23367001	1	ファンカバー	FAN COVER	
17	060400812	2	バインドM4X8	SCREW, BIND M4X8	
18	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
19	S20878000	1	ゴムセン5.3	RUBBER CAP, 5.3	
20	S20313000	1	オクリダイカバー	FEED BAR COVER	
21	S20314000	1	パツキン	PACKING	
22	062401012	6	ナベコM4X10	SCREW, PAN M4X10	
23	S39564021	1	ウチカバー	INSIDE COVER	
24	S44536000	1	ウチカバーパツキン	PACKING, INSIDE COVER	
25-1	060401012	3	バインドM4X10	SCREW, BIND M4X10	
25-2	S23616101	1	シメネジ4X10	SCREW, M4X10	
25-3	S44535001	1	バインドM4X8シール	SCREW, BIND M4X8 SEAL	
26	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
27	S39611001	1	マエカバーLクミ	FRONT COVER ASSY, L	
27-1	S39612001	1	マエカバーL	FRONT COVER, L	
27-2	S39613001	1	マエカバーヒンジジク	FRONT COVER HINGE SHAFT	
27-3	S20319001	1	マエカバーヒンジ	FRONT COVER HINGE	
27-4	012400432	2	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
27-5	S20320101	1	マエカバーストツバ	FRONT COVER STOPPER	
27-6	S20321001	1	マエカバーバネ	FRONT COVER SPRING	
27-7	060400612	1	バインドM4X6	SCREW, BIND M4X6	
27-8	S20327101	1	マエカバートメイタ	STOPPER PLATE, FRONT COVER	
27-9	060400612	1	バインドM4X6	SCREW, BIND M4X6	
28	060401412	3	バインドM4X14	SCREW, BIND M4X14	
29	S20323101	1	マエカバーS	FRONT COVER, S	
30	062400612	2	ナベコM4X6	SCREW, PAN M4X6	
31	012400832	1	アナヒラ4X8	SET SCREW, SOCKET (FT) M4X8	
32	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
33	S20324101	1	マエカバーLアンナイ	FRONT COVER GUIDE, L	
34	060400612	2	バインドM4X6	SCREW, BIND M4X6	
35	S20325001	1	マエカバートメイタバネ	PLATE SPRING	
36	060400612	1	バインドM4X6	SCREW, BIND M4X6	
37	S20328001	1	クロスプレート	CLOTH PLATE	
39	S20330100	1	クロスプレートササエカラー	CLOTH PLATE SUPPORT COLLAR	
40	S20331001	1	セットカラークミ	SET SCREW COLLAR ASSY	
40-1	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
42	012400632	1	アナヒラ4X6	SET SCREW, SOCKET (FT) M4X6	
43	S20334000	1	クロスプレートシタ	CLOTH PLATE (LOWER)	
44	118770001	3	パツキン	PACKING	
45	025040132	4	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
46	060400612	1	バインドM4X6	SCREW, BIND M4X6	
47	060401012	3	バインドM4X10	SCREW, BIND M4X10	
48	S20412000	2	ゴムセン3.7	RUBBER CAP, 3.7	
49	S39625151	1	クロスプレートトメイタバネ	SPRING, PLATE	
50	060400612	2	バインドM4X6	SCREW, BIND M4X6	
51	156482000	1	セン4	CAP, 4	

From the library of: Diamond Needle Corp



A. 主体関係 / Machine body / Maschinengehäuse / Corps de la machine / Cuerpo de la máquina

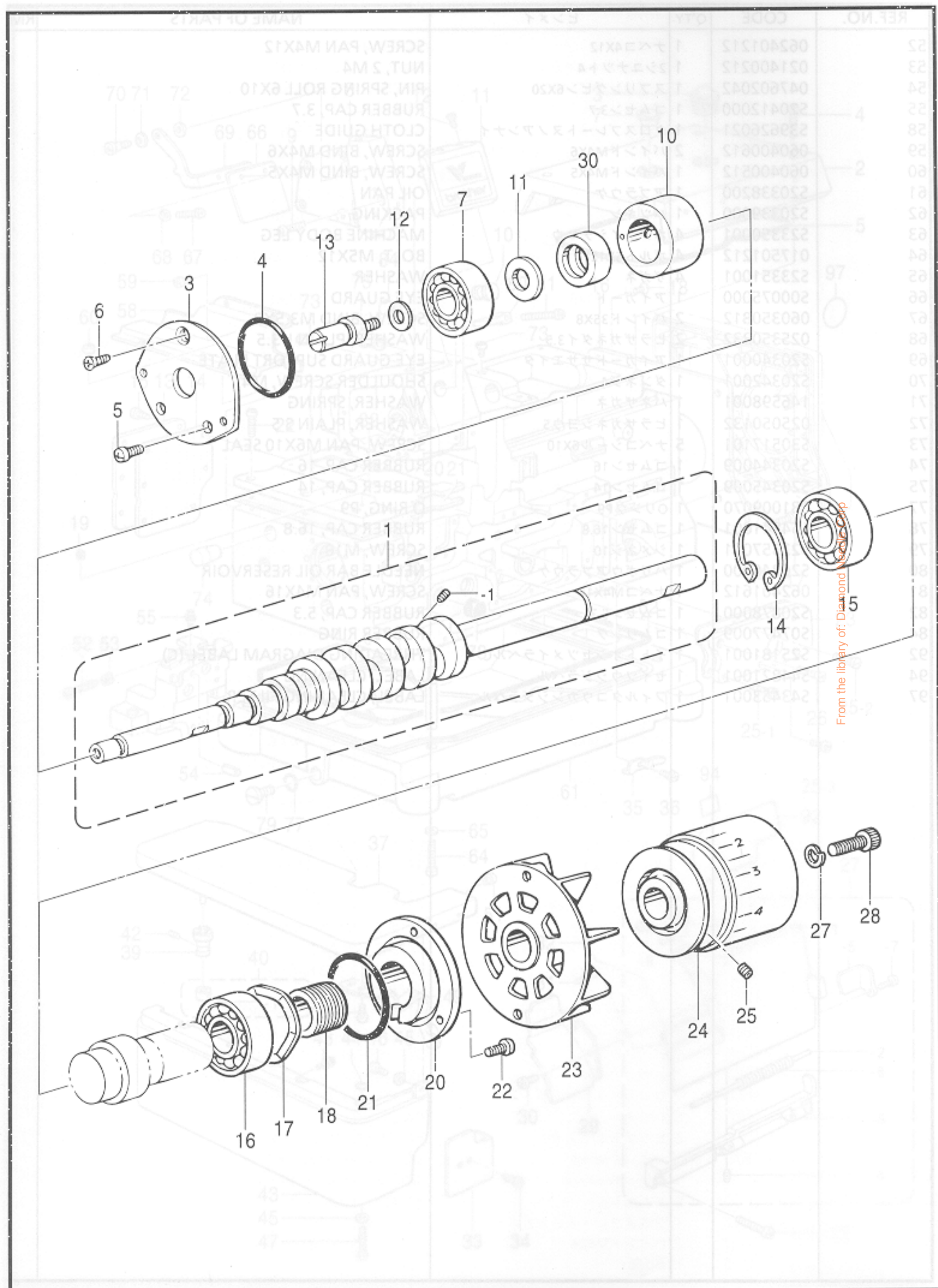
Mecanismo del cigüeñal

Mecanismo del cigüeñal

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
52	062401212	1	ナベコ4X12	SCREW, PAN M4X12	
53	021400212	1	2シユナツト4	NUT, 2 M4	
54	047602042	1	スプリングピン6X20	PIN, SPRING ROLL 6X10	
55	S20412000	1	ゴムセン3.7	RUBBER CAP, 3.7	
58	S39626021	1	クロスプレートヌノアンナイ	CLOTH GUIDE	
59	060400612	2	バインドM4X6	SCREW, BIND M4X6	
60	060400512	1	バインドM4X5	SCREW, BIND M4X5	
61	S20338200	1	アブラウケ	OIL PAN	
62	S20339000	1	パツキン	PACKING	
63	S23350001	4	ホンタイシチユウ	MACHINE BODY LEG	
64	017501212	4	ボルト5X12	BOLT, M5X12	
65	S23351001	4	ザガネ	WASHER	
66	S00075000	1	アイガード	EYE GUARD	
67	060350812	2	バインド35X8	SCREW, BIND M3.5X8	
68	025350332	2	ヒラザガネダイ3.5	WASHER, PLAIN L 3.5	
69	S20340001	1	アイガードササエイタ	EYE GUARD SUPPORT PLATE	
70	S20342001	1	ダンネジ4	SHOULDER SCREW, M4	
71	146598001	1	バネザガネ	WASHER, SPRING	
72	025050132	1	ヒラザガネシヨウ5	WASHER, PLAIN S 5	
73	S30517101	5	ナベコシール6X10	SCREW, PAN M6X10 SEAL	
74	S20344009	1	ゴムセン16	RUBBER CAP, 16	
75	S20345009	1	ゴムセン14	RUBBER CAP, 14	
77	081009070	1	OリングP9	O RING, P9	
78	154841001	1	ゴムセン16.8	RUBBER CAP, 16.8	
79	S23357001	1	シメネジ10	SCREW, M10	
80	S20346000	1	ハリボウアブラウケ	NEEDLE BAR OIL RESERVOIR	
81	062401612	1	ナベコM4X16	SCREW, PAN M4X16	
82	S20878000	1	ゴムセン5.3	RUBBER CAP, 5.3	
84	S07477009	1	ゴムリング	RUBBER RING	
92	S25181001	1	イトトオシセツメイラベルC	THREADING DIAGRAM LABEL (C)	
94	S44821001	1	セイソウシジラベル	LABEL, CLEANING	
97	S43453001	1	フィルタコウカンシジラベル	LABEL, CLEANING FILTER	

From the library of: Diamond Needle Corp

B. 駆動軸関係 / Driving shaft mechanism / Kurbelwelle / Mécanisme de vilebrequin / Mecanismo del cigüeñal



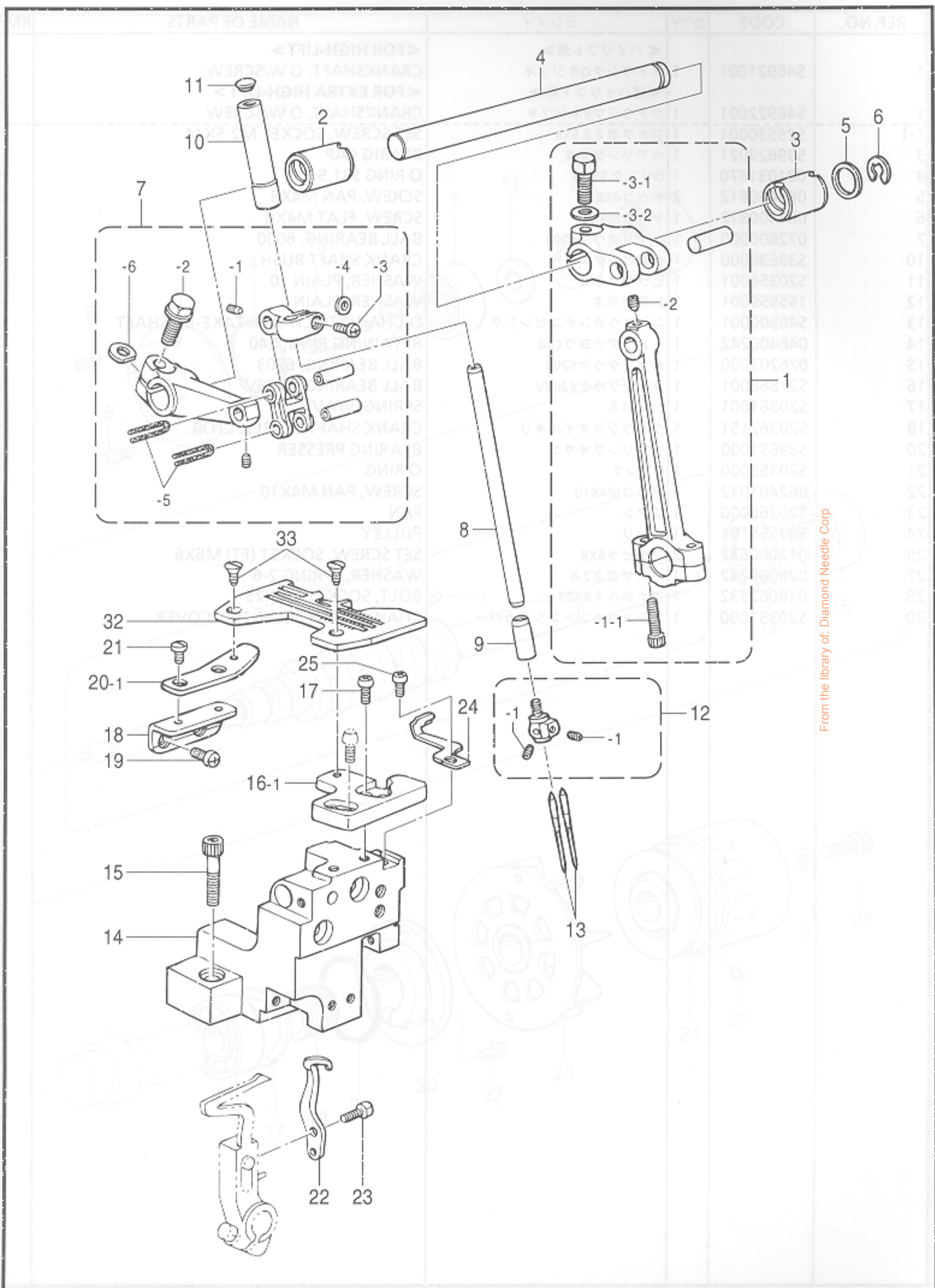
From the library of: Diamond Tools Corp

B. 駆動軸関係 / Crankshaft mechanism / Kurbelwelle / Mécanisme de vilebrequin / Mecanismo del cigüeñal / 針関係機 / Needle mechanism / Mecanismo de aguja / 針関係機 / Needle mechanism

REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S46921001	1	<ハイリフト用> クドウジクOネジツキ	<FOR HIGH-LIFT> CRANKSHAFT, O W/SCREW	
1	S46922001	1	<超ハイリフト用> クドウジクPネジツキ	<FOR EXTRA HIGH-LIFT> CRANKSHAFT, O W/SCREW	
1-1	S25530001	1	アナクボミ2.5X4	SET SCREW, SOCKET M2.5X14	
3	S39629021	1	ベアリングフタ	BEARING CAP	
4	081031870	1	Oリング S31.5	O RING S31.5	
5	062400812	2	ナベコ4X8	SCREW, PAN M4X8	
6	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
7	072600000	1	タマジクウケ6000	BALL BEARING, 6000	
10	S39630000	1	クドウジクメタル	CRANK SHAFT BUSH	
11	S20356001	1	ヒラザガネ10	WASHER, PLAIN 10	
12	155559001	1	ヒラザガネ	WASHER, PLAIN	
13	S46900001	1	ニジュウカンテンピンジク	D-CHAIN STITCH THR. TAKE-UP SHAFT	
14	048400242	1	トメワアナヨウC40	RETAINING RING, C40	
15	076203000	1	タマジクウケ6203	BALL BEARING, 6203	
16	S27868001	1	タマジクウケ6203V	BALL BEARING, 6203V	
17	S20361001	1	ナミバネ	SPRING, WAVE	
18	S20362151	1	クドウジクオイルキリ	CRANK SHAFT OIL REJECTOR	
20	S39631000	1	ベアリングオサエ	BEARING PRESSER	
21	S20353000	1	Oリング	O RING	
22	062401012	3	ナベコM4X10	SCREW, PAN M4X10	
23	S20366000	1	ファン	FAN	
24	S39565101	1	プーリ	PULLEY	
25	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
27	028060242	1	バネザガネ2-6	WASHER, SPRING 2-6	
28	018062532	1	アナホルト6X25	BOLT, SOCKET M6X25	
30	S20357000	1	ニジュウカンヘンシンカバー	CHAIN STITCH ECCENTRIC COVER	
31	018062532	2	アナホルト6X25	BOLT, SOCKET M6X25	
32	S39650051	1	ハリイタササエ	NEEDLE PLATE SUPPORT	
33	062401012	2	ナベコM4X10	SCREW, PAN M4X10	
34	S20413051	1	ハリイタササエ	SUPPORT, B N-PLATE SUPPORT	
35	062400612	2	ナベコM4X6	SCREW, PAN M4X6	
36	S20414001	1	ハリイタササエ	NEEDLE PLATE SUPPORT PLATE	
37	S23418002	2	メネジ4X5	SCREW, M4X5	
38	S20415101	1	ハリイタ	NEEDLE PLATE	
39	S20416101	1	ボルト3.5X10	BOLT, M3.5X10	
40	S39653051	1	ハリイタ	NEEDLE PLATE	
41	062350812	1	ナベコ3.5X8	SCREW, PAN M3.5X8	
42		1	ハリイタ	NEEDLE PLATE	
43	100032003	2	サラネジ4.7	SCREW, FLAT 4.7X8.7	

From the library of: Diamond Needle Corp

C. 針棒關係 / Needle bar mechanism / Nadelstangenvorrichtung / Mécanisme de la barre à
 aiguille / Mecanismo de la barra de aguja



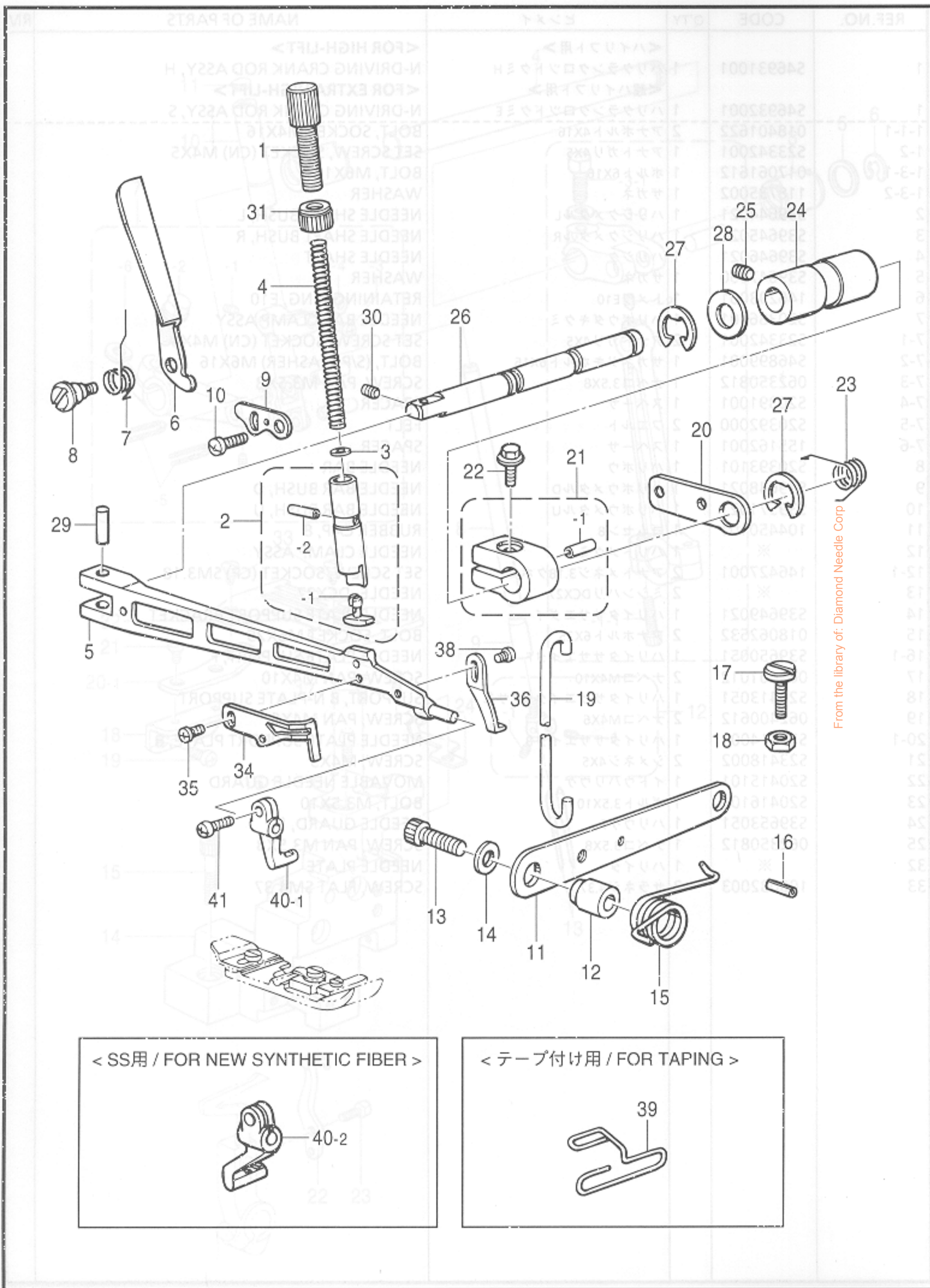
From the library of: Diamond Needle Corp

C. 針棒関係 / Needle bar mechanism / Nadelstangenvorrichtung /
 Mécanisme de la barre à aiguille / Mecanismo de la barra de aguja

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20472001 S46931001	1	<ハイリフト用> ハリクラックロッドクミH	<FOR HIGH-LIFT> N-DRIVING CRANK ROD ASSY, H	
2-1	S39577000	1	<超ハイリフト用>	<FOR EXTRA HIGH-LIFT>	
1-2	S46932001	1	ハリクラックロッドクミE	N-DRIVING CRANK ROD ASSY, S	
1-1-1	018401622	2	アナボルト4X16	BOLT, SOCKET M4X16	
1-2	S23342001	1	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
1-3-1	017061612	1	ボルト6X16	BOLT, M6X16	
1-3-2	118735002	1	ザガネ	WASHER	
2	S39644021	1	ハリジクメタルL	NEEDLE SHAFT BUSH, L	
3	S39645021	1	ハリジクメタルR	NEEDLE SHAFT BUSH, R	
4	S39646021	1	ハリジク	NEEDLE SHAFT	
5	S39647000	1	ザガネ	WASHER	
6	146293001	1	トメワE10	RETAINING RING, E10	
7	S20386101	1	ハリボウダキクミ	NEEDLE BAR CLAMP ASSY	
7-1	S23342001	2	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
7-2	S46899001	1	ザガネツキボルト6X16	BOLT, (S/P WASHER) M6X16	
7-3	062350812	1	ナベコ3.5X8	SCREW, PAN M3.5X8	
7-4	S20391001	1	スパーサ	SPACER	
7-5	S20392000	2	フェルト	FELT	
7-6	155162001	1	スパーサ	SPACER	
8	S20393101	1	ハリボウ	NEEDLE BAR	
9	S39648021	1	ハリボウメタルD	NEEDLE BAR BUSH, D	
10	S39571021	1	ハリボウメタルU	NEEDLE BAR BUSH, U	
11	104450101	1	ゴムセン8	RUBBER CAP, 8	
12	S4688001	1	ハリドメクミ	NEEDLE CLAMP ASSY	
12-1	146427001	2	アナトメネジ3.18クボミ	SET SCREW, SOCKET (CP) SM3.18	
13	S3968000	2	マシンハリDCX27	NEEDLE, DCX27	
14	S39649021	1	ハリイタササエダイ	NEEDLE PLATE SUPPORT BRACKET	
15	018062532	2	アナボルト6X25	BOLT, SOCKET M6X25	
16-1	S39650051	1	ハリイタササエイタF	NEEDLE PLATE SUPPORT, F	
17	062401012	2	ナベコM4X10	SCREW, PAN M4X10	
18	S20413051	1	ハリイタササエイタBササエ	SUPPORT, B N-PLATE SUPPORT	
19	062400612	2	ナベコM4X6	SCREW, PAN M4X6	
20-1	S20414001	1	ハリイタササエイタB	NEEDLE PLATE SUPPORT PLATE, B	
21	S23418002	2	シメネジ4X5	SCREW, M4X5	
22	S20415101	1	イドウハリウケ	MOVABLE NEEDLE GUARD	
23	S20416101	1	ボルト3.5X10	BOLT, M3.5X10	
24	S39653051	1	ハリウケF	NEEDLE GUARD, F	
25	062350812	1	ナベコ3.5X8	SCREW, PAN M3.5X8	
32	0623712	1	ハリイタ	NEEDLE PLATE	
33	100032003	2	サラネジ4.37	SCREW, FLAT SM4.37	
40-2	S20477001 S36870001	1	プレスアーム	PRESSER SPRING SUB PRESSER ARM	
39	S23364000	1	テープガイド	<FOR TAPING> TAPE GUIDE	

From the library of: Diamond Needle Corp

D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela



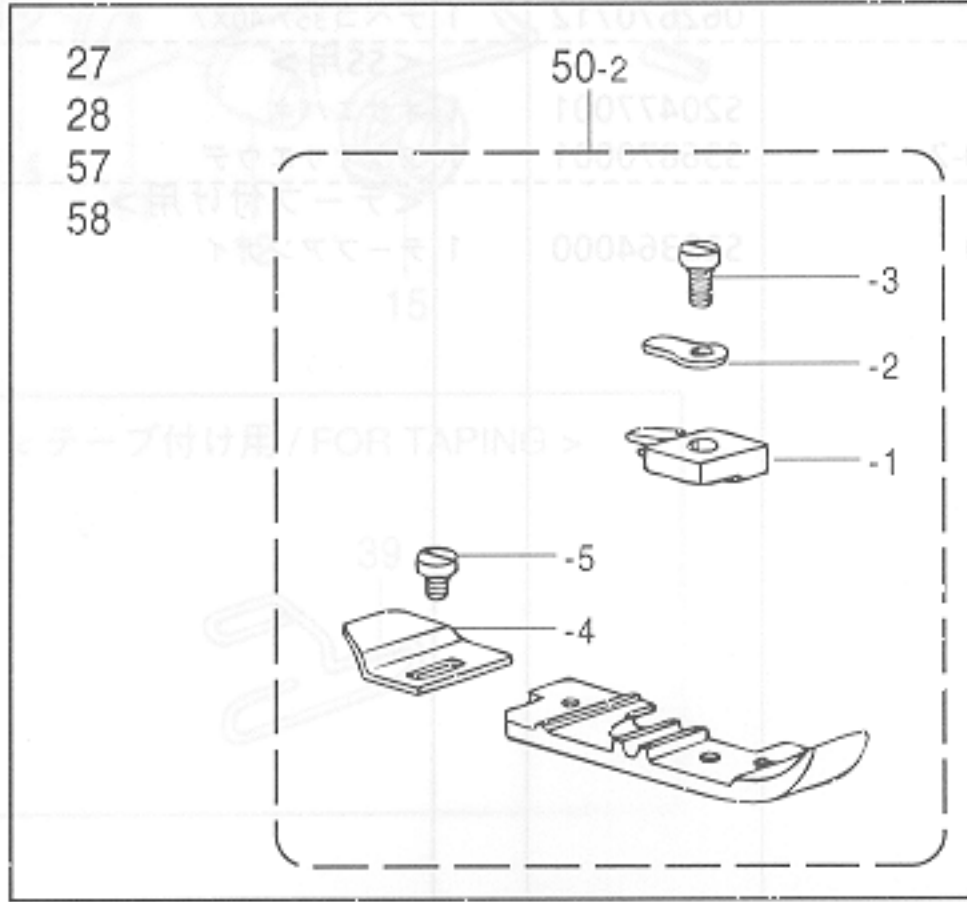
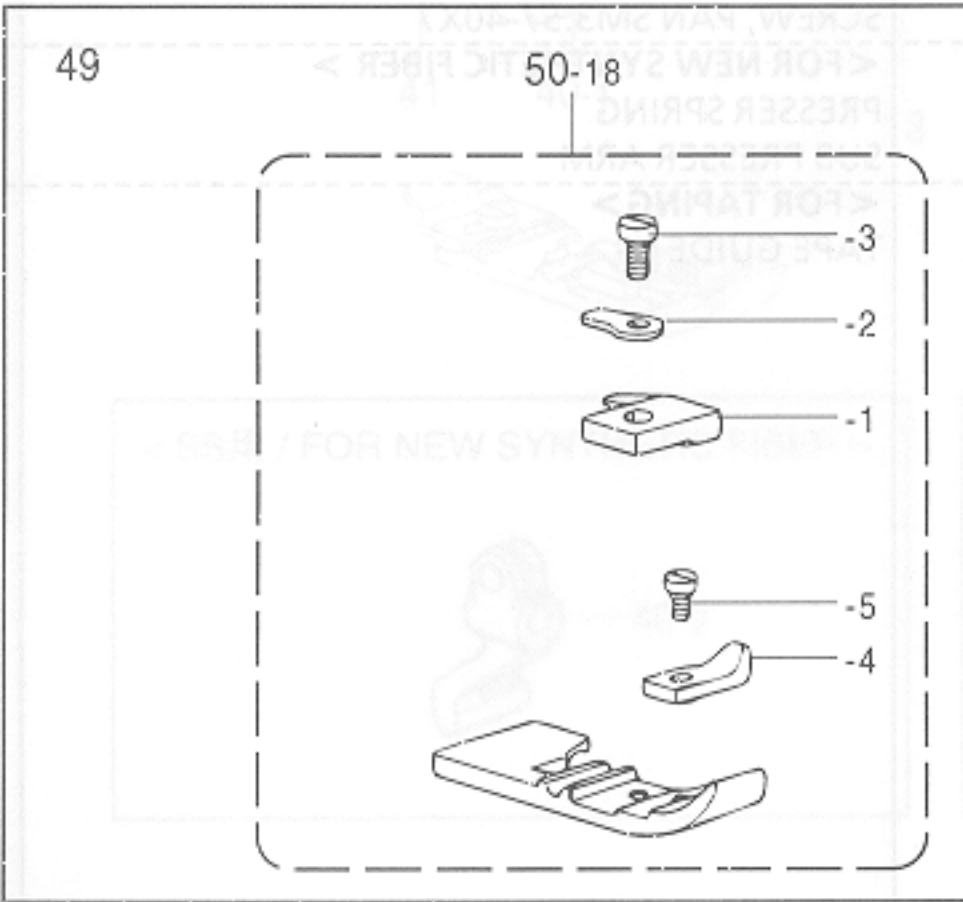
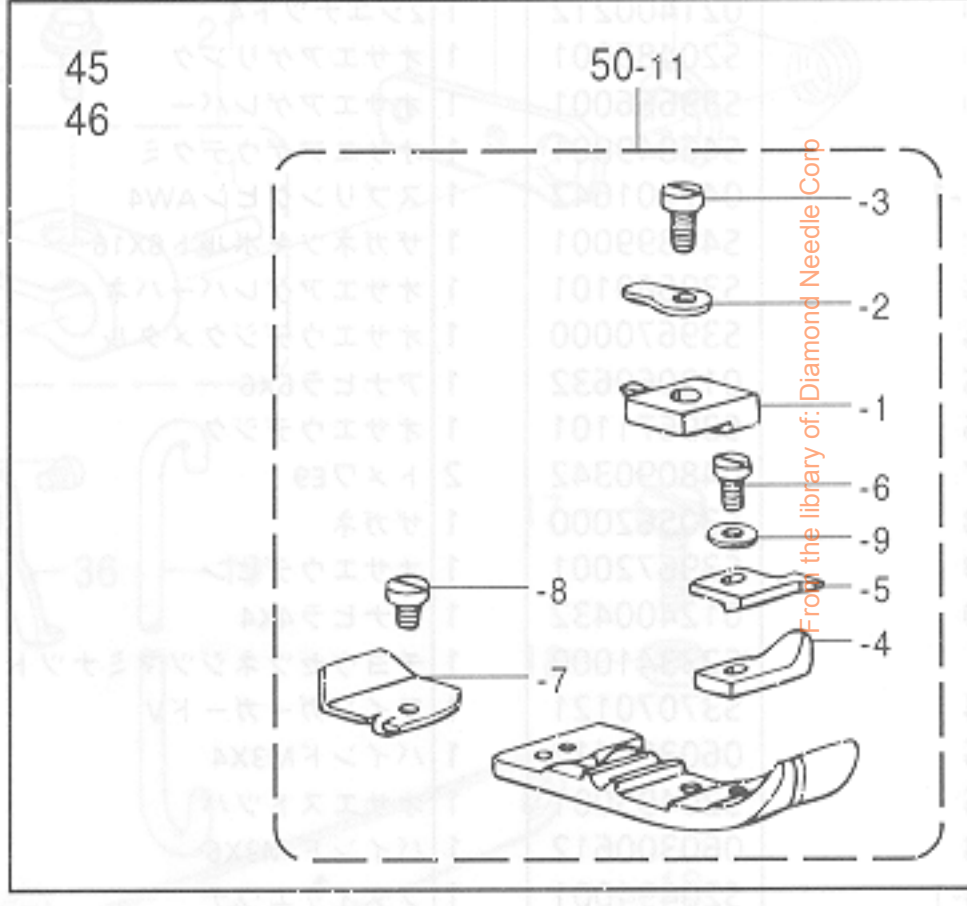
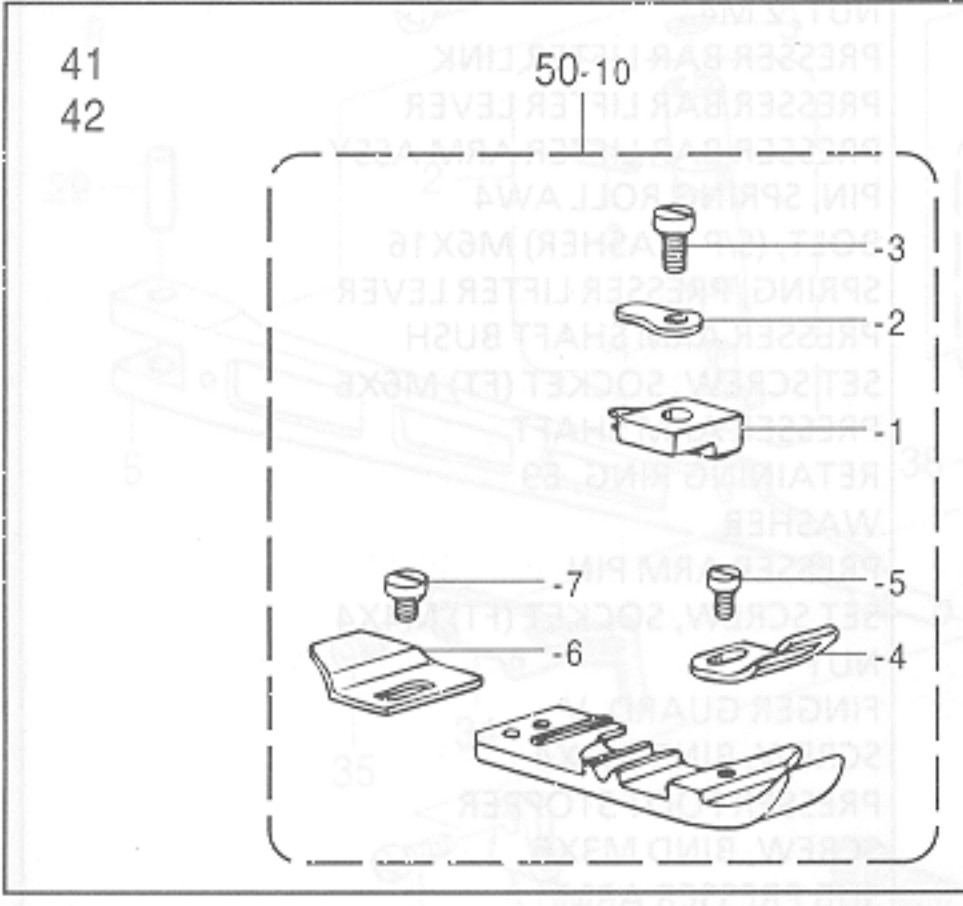
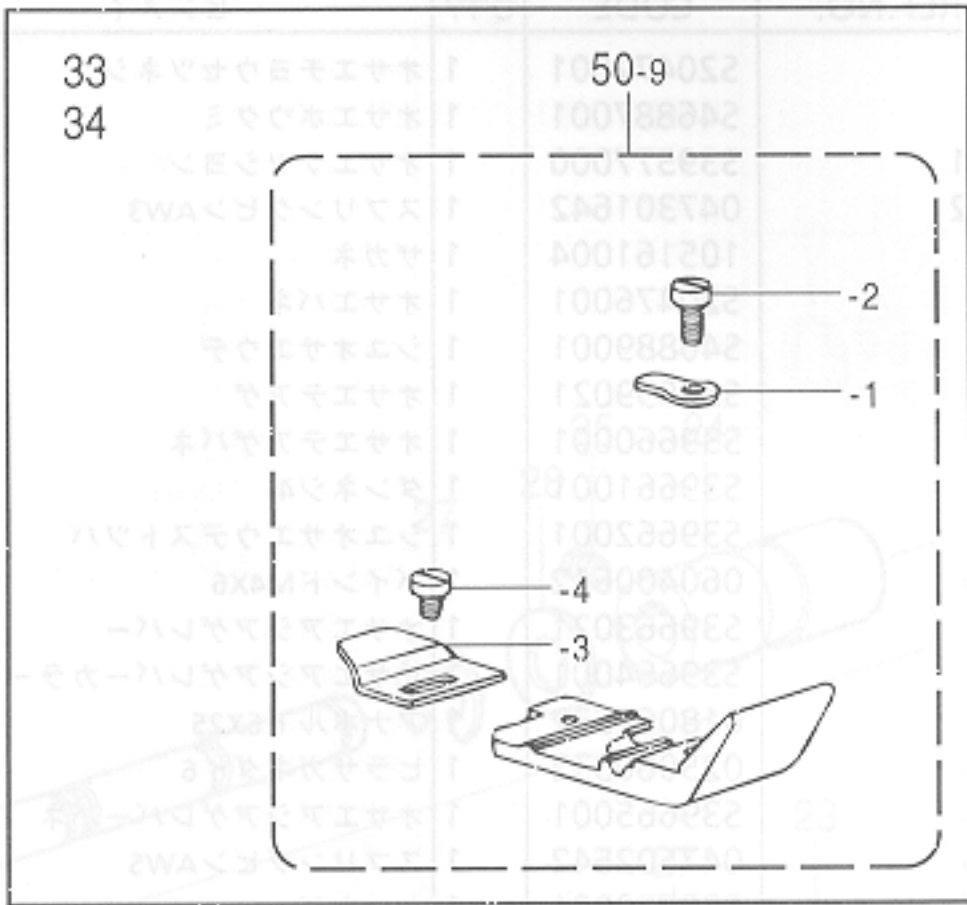
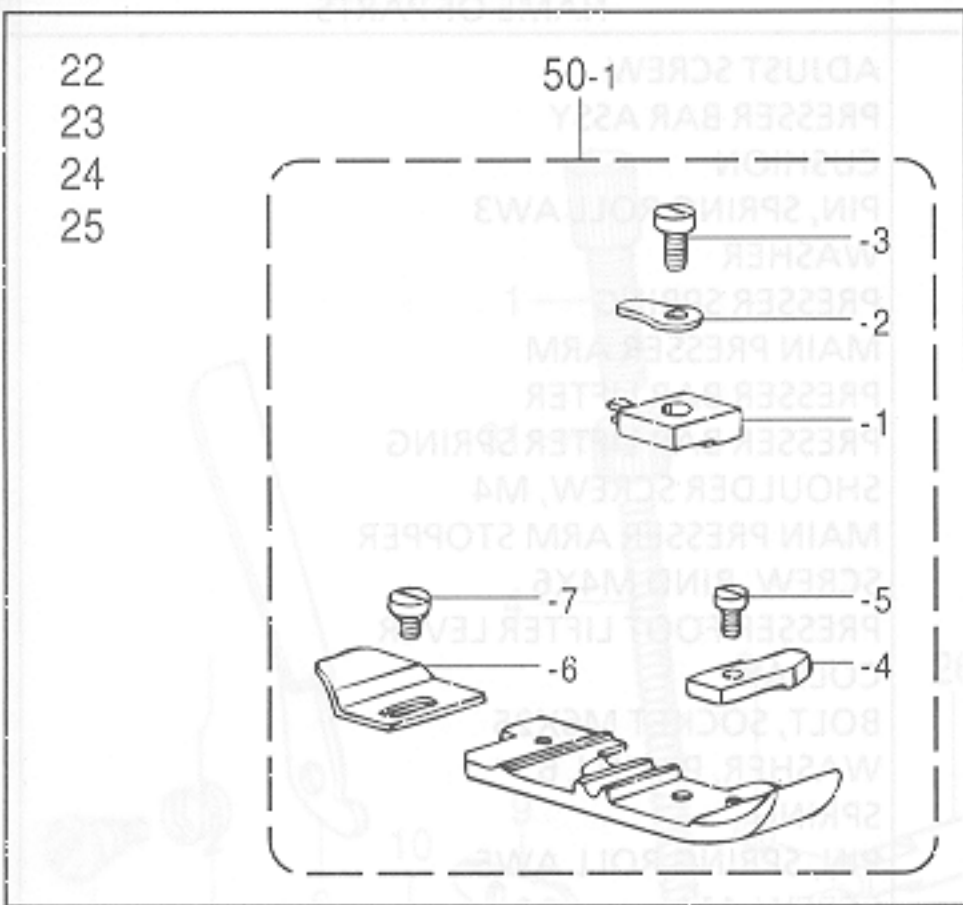
From the library of: Diamond Needle Corp

D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20472001	1	オサエチヨウセツネジ	ADJUST SCREW	SS
2	S46887001	1	オサエボウクミ	PRESSER BAR ASSY	SS
2-1	S39577000	1	オサエクツシヨン	CUSHION	AS
2-2	047301642	1	スプリングピンAW3	PIN, SPRING ROLL AW3	SS
3	105161004	1	ザガネ	WASHER	
4	S20476001	1	オサエバネ	PRESSER SPRING	
5	S46889001	1	シユオサエウデ	MAIN PRESSER ARM	
6	S39659021	1	オサエテアゲ	PRESSER BAR LIFTER	
7	S39660001	1	オサエテアゲバネ	PRESSER BAR LIFTER SPRING	
8	S39661001	1	ダンネジ4	SHOULDER SCREW, M4	
9	S39662001	1	シユオサエウデストツバ	MAIN PRESSER ARM STOPPER	
10	060400612	1	バインドM4X6	SCREW, BIND M4X6	
11	S39663021	1	オサエアジアゲレバー	PRESSER FOOT LIFTER LEVER	
12	S39664001	1	オサエアジアゲレバーカラー	COLLAR	
13	018062532	1	アナホルト6X25	BOLT, SOCKET M6X25	
14	025060332	1	ヒラザガネダイ6	WASHER, PLAIN L 6	
15	S39665001	1	オサエアジアゲレバーバネ	SPRING	
16	047502542	1	スプリングピンAW5	PIN, SPRING ROLL AW5	
17	S39770001	1	シメネジ4	SCREW, M4	
18	021400212	1	2シユナツト4	NUT, 2 M4	
19	S20485001	1	オサエアゲリンク	PRESSER BAR LIFTER LINK	TA
20	S39666001	1	オサエアゲレバー	PRESSER BAR LIFTER LEVER	SA
21	S46849001	1	オサエアゲウデクミ	PRESSER BAR LIFTER ARM ASSY	
21-1	047401642	1	スプリングピンAW4	PIN, SPRING ROLL AW4	
22	S46899001	1	ザガネツキボルト6X16	BOLT, (S/P WASHER) M6X16	
23	S39669101	1	オサエアゲレバーバネ	SPRING, PRESSER LIFTER LEVER	
24	S39670000	1	オサエウデジクメタル	PRESSER ARM SHAFT BUSH	
25	012060632	1	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
26	S39671101	1	オサエウデジク	PRESSER ARM SHAFT	
27	048090342	2	トメワE9	RETAINING RING, E9	
28	S30562000	1	ザガネ	WASHER	
29	S39672001	1	オサエウデピン	PRESSER ARM PIN	
30	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
31	S23341009	1	チヨウセツネジツマミナツト	NUT	
34	S37070121	1	フィンガーガードV	FINGER GUARD, V	
35	060300412	1	バインドM3X4	SCREW, BIND M3X4	
36	S20495001	1	オサエストツバ	PRESSER FOOT STOPPER	
38	060300612	1	バインド M3X6	SCREW, BIND M3X6	
40-1	S20494001	1	フクオサエウデ	SUB PRESSER ARM	
41	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	
<SS用>				<FOR NEW SYNTHETIC FIBER >	
4	S20477001	1	オサエバネ	PRESSER SPRING	
40-2	S36870001	1	フクオサエウデ	SUB PRESSER ARM	
<テープ付け用>				<FOR TAPING >	
39	S23364000	1	テープアンナイ	TAPE GUIDE	
50-2-2	S20495001	1	オサエストツバ	PRESSER FOOT STOPPER	
50-2-3	150255001	1	シメネジ3.18	SCREW, SM3.18	
50-2-4	S19259001	1	オサエ	PRESSER FOOT	
50-2-5	1502530002	1	シメネジ3.36	SCREW, SM3.36	

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D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela

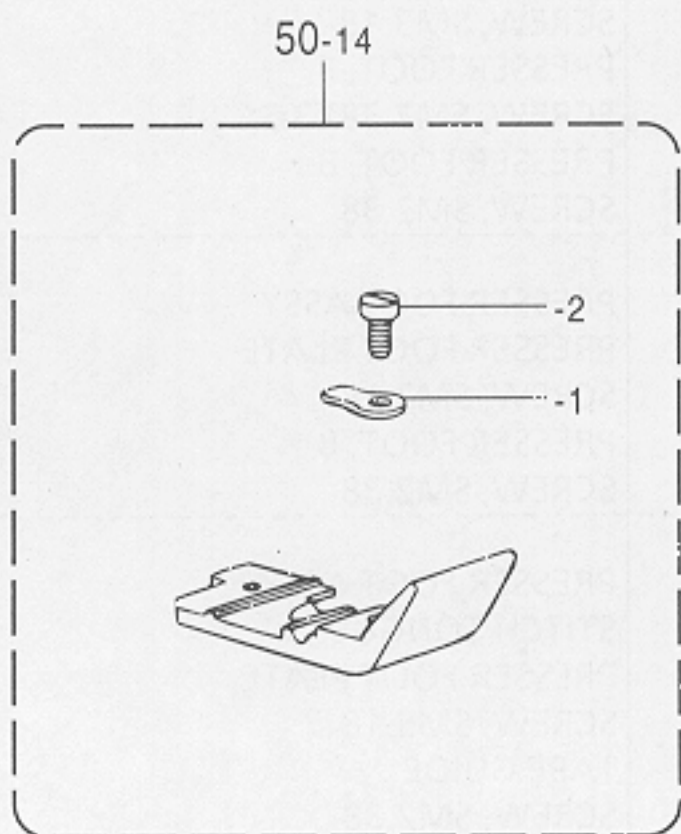


D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela

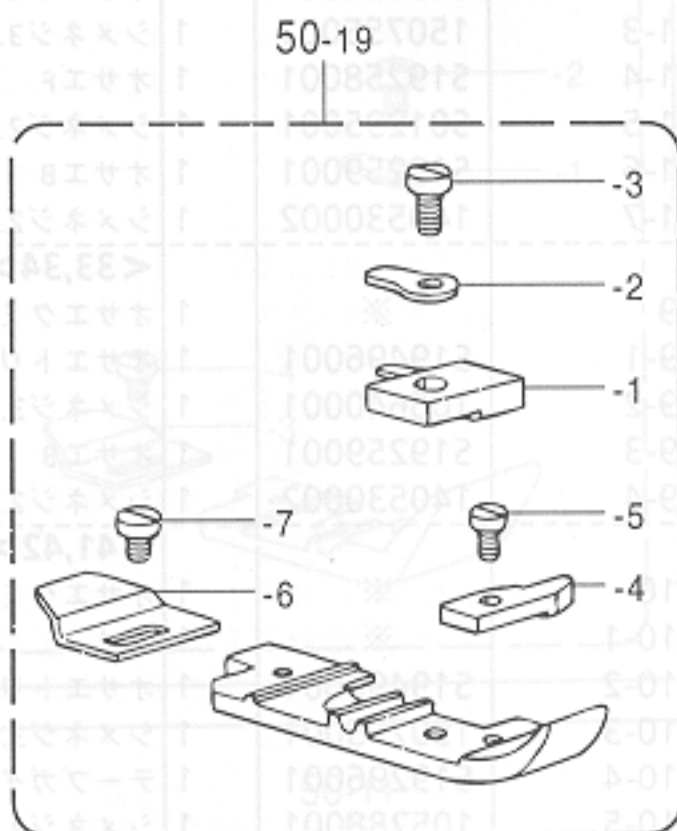
REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
			<22,23,24,25>		
50-1	※	1	オサエクミ	PRESSER FOOT ASSY	
50-1-1	※	1	ツメ	STITCH TONGUE	
50-1-2	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-1-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-1-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-1-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-1-6	S19259001	1	オサエB	PRESSER FOOT, B	
50-1-7	140530002	1	シメネジ2.38	SCREW, SM2.38	
			<33,34>		
50-9	※	1	オサエクミ	PRESSER FOOT ASSY	
50-9-1	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-9-2	106640001	1	シメネジ3.18	SCREW, SM3.18	
50-9-3	S19259001	1	オサエB	PRESSER FOOT, B	
50-9-4	140530002	1	シメネジ2.38	SCREW, SM2.38	
			<41,42>		
50-10	※	1	オサエクミ	PRESSER FOOT ASSY	
50-10-1	※	1	ツメ	STITCH TONGUE	
50-10-2	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-10-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-10-4	S19296001	1	テープガイド	TAPE GUIDE	
50-10-5	105288001	1	シメネジ2.38	SCREW, SM2.38	
50-10-6	S19259001	1	オサエB	PRESSER FOOT, B	
50-10-7	140530002	1	シメネジ2.38	SCREW, SM2.38	
			<45,46>		
50-11	※	1	オサエクミ	PRESSER FOOT ASSY	
50-11-1	※	1	ツメ	STITCH TONGUE	
50-11-2	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-11-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-11-4	S19279001	1	オサエF	PRESSER FOOT, F	
50-11-5	S19300001	1	テープガイド	TAPE GUIDE	
50-11-6	062630612	1	ナベコ238-56X6	SCREW, PAN SM2.38-56X6	
50-11-7	S19299001	1	オサエB	PRESSER FOOT, B	
50-11-8	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-11-9	026260136	1	ヒラザガネコガタ2.6	WASHER, PLAIN S 2.6	
			<49>		
50-18	※	1	オサエクミ	PRESSER FOOT ASSY	
50-18-1	※	1	ツメ	STITCH TONGUE	
50-18-2	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-18-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-18-4	S19279001	1	オサエF	PRESSER FOOT, F	
50-18-5	060630412	1	バインド238-56X4	SCREW, BIND SM2.38-56X4	
			<27,28,57,58>		
50-2	※	1	オサエクミ	PRESSER FOOT ASSY	
50-2-1	※	1	ツメ	STITCH TONGUE	
50-2-2	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-2-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-2-4	S19259001	1	オサエB	PRESSER FOOT, B	
50-2-5	140530002	1	シメネジ2.38	SCREW, SM2.38	

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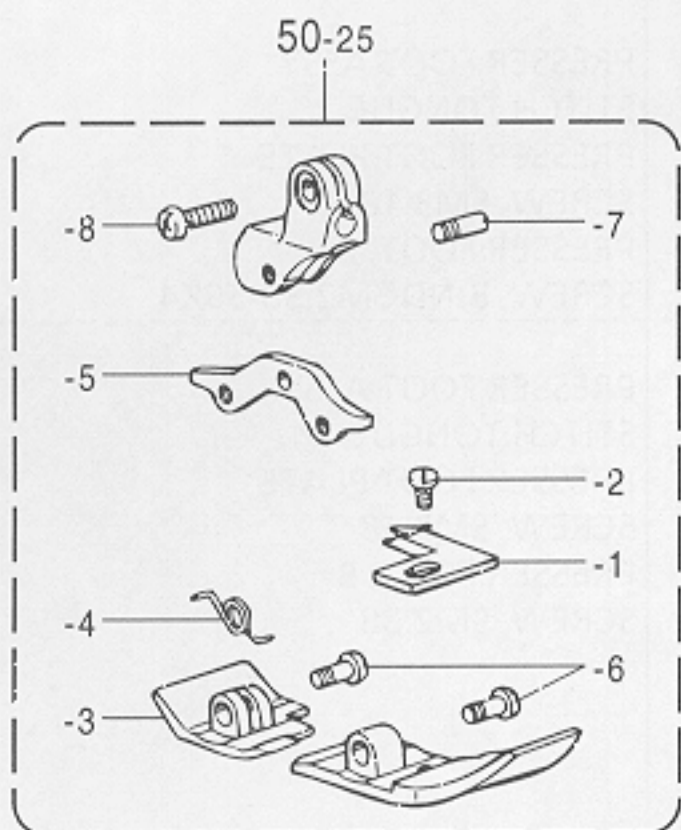
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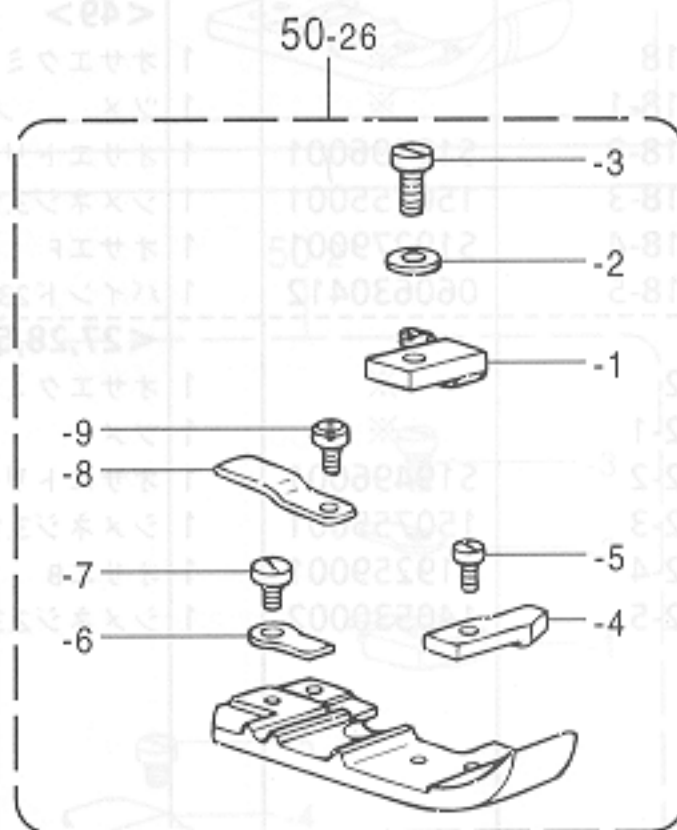
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31(B)



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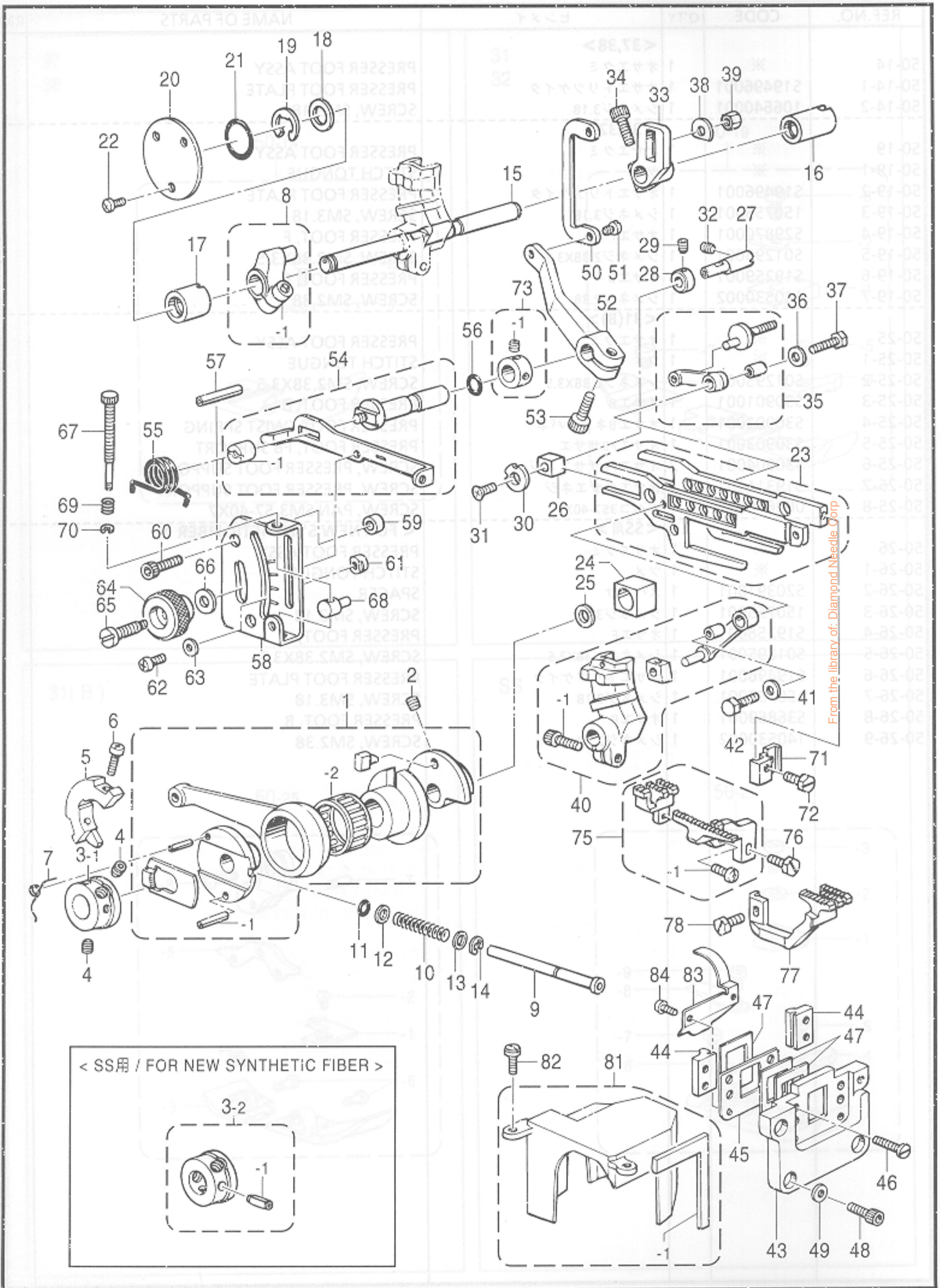


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D. 押工関係 / Presser foot mechanism / Stoffdrückerfuß / Mécanisme de pied presseur / Mecanismo de la prensa tela

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
50-14	S20496101 ※	1	<37,38> オサエクミ	ECCENTRIC LINK ASSY PRESSER FOOT ASSY	
50-14-1	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-14-2	106640001	1	シメネジ3.18	SCREW, SM3.18	
50-19	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-19-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-19-2	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-19-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-19-4	S29870001	1	オサエF	PRESSER FOOT, F	
50-19-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-19-6	S19259001	1	オサエB	PRESSER FOOT, B	
50-19-7	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-25	S01295001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-25-1	S30901001 ※	1	ツメ	STITCH TONGUE	
50-25-2	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-25-3	S30901001	1	オサエB	PRESSER FOOT, B	
50-25-4	S30902001	1	オサエBネジリバネ	PRESSER FOOT TWIST SPRING	
50-25-5	S30903001	1	オサエFBササエ	PRESSER FOOT, FB SUPPORT	
50-25-6	S30904001	2	オサエFBササエネジ	SCREW, PRESSER FOOT SUPPORT	
50-25-7	S19311101	1	オサエササエネジ	SCREW, PRESSER FOOT SUPPORT	
50-25-8	062670712	1	ナベコ357-40X7	SCREW, PAN SM3.57-40X7	
50-26	S20391001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-26-1	S20391001 ※	1	ツメ	STITCH TONGUE	
50-26-2	S20391001	1	スパーサ	SPACER	
50-26-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-26-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-26-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-26-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-26-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-26-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-26-9	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-27	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-27-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-27-2	S20391001	1	スパーサ	SPACER	
50-27-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-27-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-27-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-27-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-27-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-27-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-27-9	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-28	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-28-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-28-2	S20391001	1	スパーサ	SPACER	
50-28-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-28-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-28-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-28-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-28-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-28-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-28-9	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-29	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-29-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-29-2	S20391001	1	スパーサ	SPACER	
50-29-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-29-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-29-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-29-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-29-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-29-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-29-9	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-30	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-30-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-30-2	S20391001	1	スパーサ	SPACER	
50-30-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-30-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-30-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-30-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-30-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-30-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-30-9	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-31	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-31-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-31-2	S20391001	1	スパーサ	SPACER	
50-31-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-31-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-31-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-31-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-31-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-31-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-31-9	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-32	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-32-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-32-2	S20391001	1	スパーサ	SPACER	
50-32-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-32-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-32-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-32-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-32-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-32-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-32-9	140530002	1	シメネジ2.38	SCREW, SM2.38	
50-33	S205001 ※	1	オサエクミ	PRESSER FOOT ASSY	
50-33-1	S19496001 ※	1	ツメ	STITCH TONGUE	
50-33-2	S20391001	1	スパーサ	SPACER	
50-33-3	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-33-4	S19258001	1	オサエF	PRESSER FOOT, F	
50-33-5	S01295001	1	シメネジ2.38X3.5	SCREW, SM2.38X3.5	
50-33-6	S19496001	1	オサエトリツケイタ	PRESSER FOOT PLATE	
50-33-7	150755001	1	シメネジ3.18	SCREW, SM3.18	
50-33-8	S36869001	1	オサエB	PRESSER FOOT, B	
50-33-9	140530002	1	シメネジ2.38	SCREW, SM2.38	

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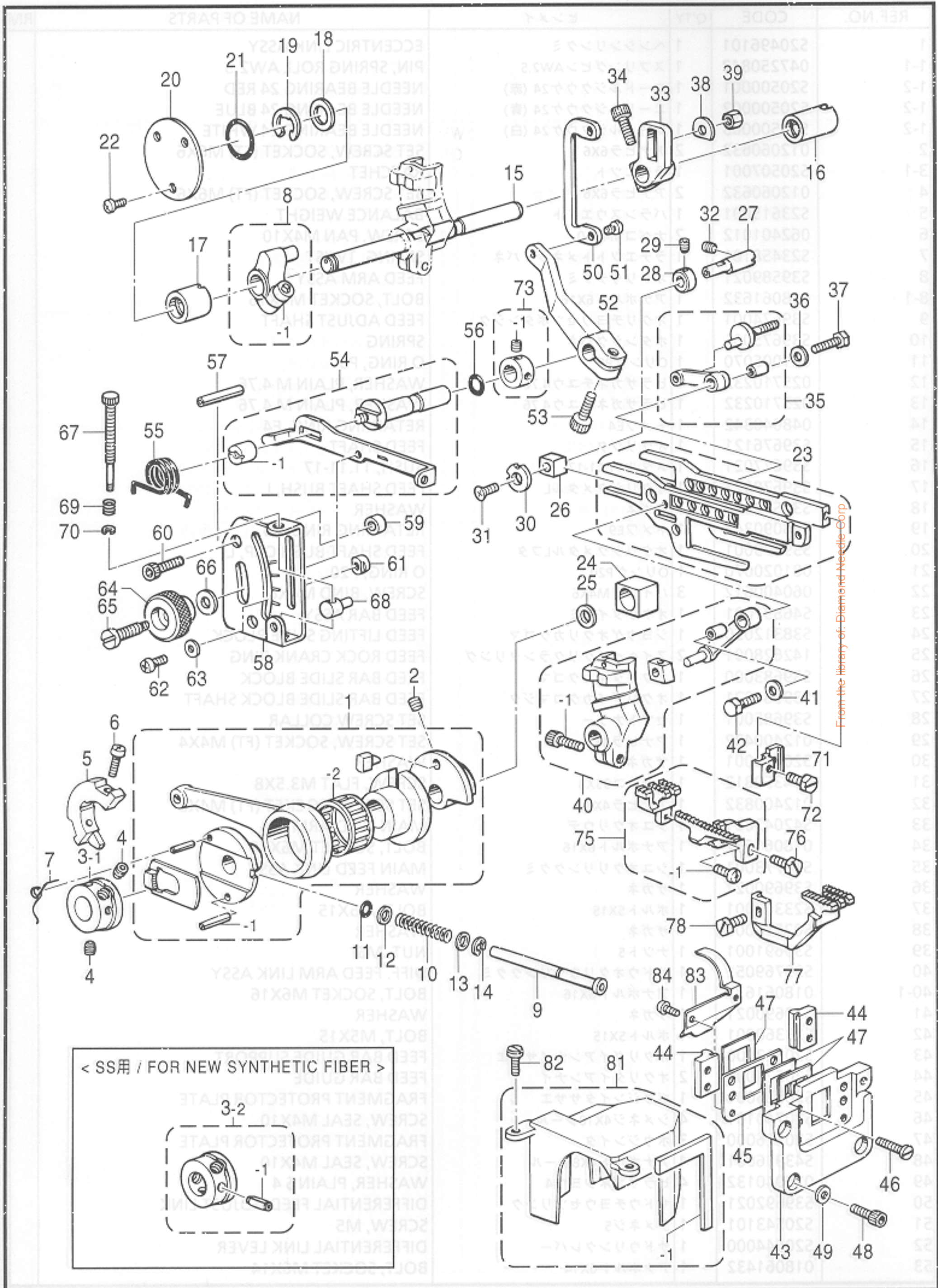


E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20496101	1	ヘンシンリンクミ	ECCENTRIC LINK ASSY	
1-1	047250842	1	スプリングピンAW2.5	PIN, SPRING ROLL AW2.5	
1-2	S20500001	1	ニードルジクウケ24 (赤)	NEEDLE BEARING 24 RED	
1-2	S20500002	1	ニードルジクウケ24 (青)	NEEDLE BEARING 24 BLUE	
1-2	S20500003	1	ニードルジクウケ24 (白)	NEEDLE BEARING 24 WHITE	
2	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
3-1	S20507001	1	ラチエツト	RATCHET	
4	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
5	S23615001	1	バランスウエイト	BALANCE WEIGHT	
6	062401012	2	ナベコM4X10	SCREW, PAN M4X10	
7	S23458101	1	ラチエツトトメネジリバネ	SPRING, TWIST	
8	S39589021	1	オクリウデクミ	FEED ARM ASSY	
8-1	018061632	1	アナボルト6X16	BOLT, SOCKET M6X16	
9	S39674001	1	オクリチヨウセツボタンジク	FEED ADJUST SHAFT	
10	S39675001	1	ボタンジクバネ	SPRING	
11	081005070	1	OリングP5	O RING, P5	
12	025710232	1	ヒラザガネチユウ4.76	WASHER, PLAIN M 4.76	
13	025710232	1	ヒラザガネチユウ4.76	WASHER, PLAIN M 4.76	
14	048040342	1	トメワE4	RETAINING RING, E4	
15	S39676121	1	オクリジク	FEED SHAFT	
16	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
17	S39678021	1	オクリジクメタルL	FEED SHAFT BUSH, L	
18	S30562000	1	ザガネ	WASHER	
19	048090342	1	トメワE9	RETAINING RING, E9	
20	S39679001	1	オクリジクメタルLフタ	FEED SHAFT BUSH CAP, L	
21	081020070	1	OリングP20	O RING, P20	
22	060400612	3	バインドM4X6	SCREW, BIND M4X6	
23	S46891001	1	オクリダイクミ	FEED BAR ASSY	
24	S38312050	1	ジヨウゲオクリカクゴマ	FEED LIFTING SLIDE BLOCK	
25	142628001	2	スイハイオクリクランクリング	FEED ROCK CRANK RING	
26	S39683000	1	オクリダイカクゴマ	FEED BAR SLIDE BLOCK	
27	S39684021	1	オクリダイカクコマジク	FEED BAR SLIDE BLOCK SHAFT	
28	S39685001	1	セットカラー	SET SCREW COLLAR	
29	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
30	S20530001	1	ザガネ	WASHER	
31	004350812	1	+サラコ35X8	SCREW, FLAT M3.5X8	
32	012400832	1	アナヒラ4X8	SET SCREW, SOCKET (FT) M4X8	
33	S42042021	1	シュオクリウデ	MAIN FEED ARM	
34	018061632	1	アナボルト6X16	BOLT, SOCKET M6X16	
35	S39773001	1	シュオクリリンククミ	MAIN FEED LINK ASSY	
36	S39690021	1	ザガネ	WASHER	
37	S23360001	1	ボルト5X15	BOLT, M5X15	
38	S02573000	1	ザガネ	WASHER	
39	S39691001	1	ナット5	NUT, M5	
40	S39769051	1	サドウオクリウデリンククミ	DIFF. FEED ARM LINK ASSY	
40-1	018061632	1	アナボルト6X16	BOLT, SOCKET M6X16	
41	S39690021	1	ザガネ	WASHER	
42	S23360001	1	ボルト5X15	BOLT, M5X15	
43	S20523000	1	オクリダイアンナイササエ	FEED BAR GUIDE SUPPORT	
44	S20524000	2	オクリダイアンナイ	FEED BAR GUIDE	
45	S20525001	1	ボウジンイタササエ	FRAGMENT PROTECTOR PLATE	
46	S20740101	4	シメネジ4X10シール	SCREW, SEAL M4X10	
47	S20526000	3	ボウジンイタ	FRAGMENT PROTECTOR PLATE	
48	S43916001	4	アナボルト4X8シール	SCREW, SEAL M4X10	
49	025040132	4	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
50	S39692021	1	サドウチヨウセツリンク	DIFFERENTIAL FEED ADJUST LINK	
51	S20543101	1	シメネジ5	SCREW, M5	
52	S20544000	1	サドウリンクレバー	DIFFERENTIAL LINK LEVER	
53	018061432	1	アナボルト6X14	BOLT, SOCKET M6X14	

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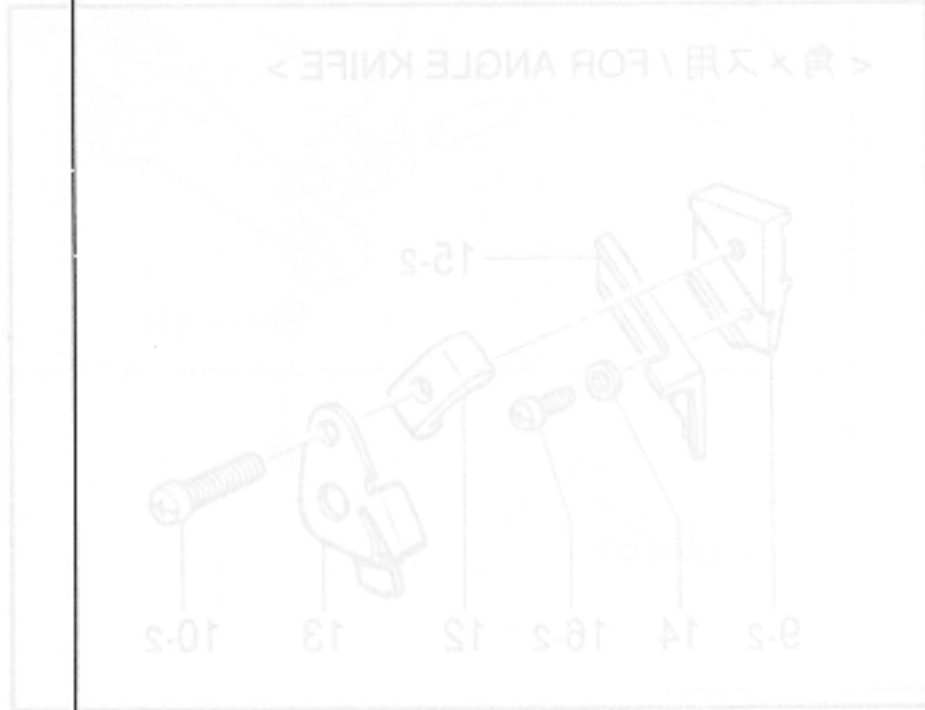
E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement
 / Mecanismo de la alimentación



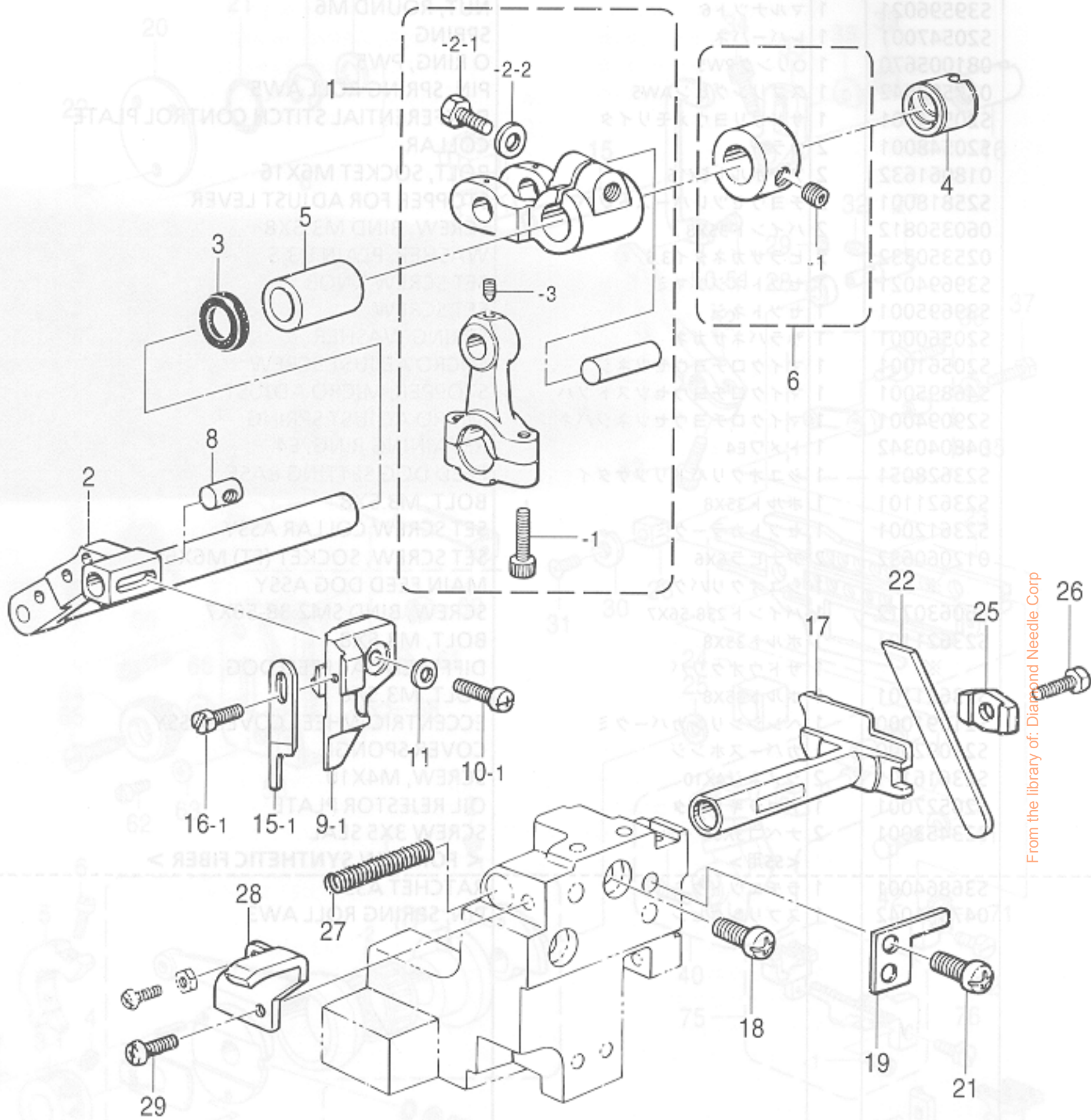
E. 送り関係 / Feed mechanism / Transportvorrichtung / Mécanisme de l'entraînement / Mecanismo de la alimentación

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
54	S39593021	1	サドウチヨウセツレバークミ	DIFF. FEED ADJUST LEVER ASSY.	
54-1	S39596021	1	マルナツト6	NUT, ROUND M6	
55-1	S20547001	1	レバーバネ	SPRING	
56-2	081005670	1	OリングPW5	O RING, PW5	
57	047502542	1	スプリングピンAW5	PIN, SPRING ROLL AW5	
58	S20554001	1	サドウリヨウメモリイタ	DIFFERENTIAL STITCH CONTROL PLATE	
59	S20548001	2	カラー	COLLAR	
60	018061632	2	アナボルト6X16	BOLT, SOCKET M6X16	
61	S25818001	2	チヨウセツレバーストツバ	STOPPER FOR ADJUST LEVER	
62	060350812	2	バインド35X8	SCREW, BIND M3.5X8	
63	025350332	2	ヒラザカネダイ3.5	WASHER, PLAIN L 3.5	
64	S39694021	1	セットネジツマミ	SET SCREW KNOB	
65	S39695001	1	セットネジ	SET SCREW	
66	S20560001	1	サラバネザガネ	SPRING WASHER	
67	S20561001	1	マイクロチヨウセツネジ	MICRO ADJUST SCREW	
68	S46895001	1	マイクロチヨウセツストツバ	STOPPER, MICRO ADJUST.	
69	S29094001	1	マイクロチヨウセツネジバネ	MICRO ADJUST SPRING	
70	048040342	1	トメワE4	RETAINING RING, E4	
71	S23628051	1	シユオクリバトリツケダイ	FEED DOG SETTING BASE	
72	S23621101	1	ボルト35X8	BOLT, M3.5X8	
73	S23612001	1	セットカラークミ	SET SCREW COLLAR ASSY	
73-1	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
75	※	1	シユオクリバクミ	MAIN FEED DOG ASSY	
75-1	060630712	1	バインド238-56X7	SCREW, BIND SM2.38-56X7	
76	S23621101	1	ボルト35X8	BOLT, M3.5X8	
77	※	1	サドウオクリバ	DIFFERENTIAL FEED DOG	
78	S23621101	1	ボルト35X8	BOLT, M3.5X8	
81	S21091000	1	ヘンシンリンカバークミ	ECCENTRIC WHEEL COVER ASSY	
81-1	S21092000	1	カバースポンジ	COVER SPONGE	
82	S23616101	2	シメネジ4X10	SCREW, M4X10	
83	S20527001	1	アブラキリイタ	OIL REJECTOR PLATE	
84	S23453001	2	ナベコ3X5シール	SCREW 3X5 SEAL	
	S20577001	1	<SS用>	< FOR NEW SYNTHETIC FIBER >	
3-2	S36864001	1	ラチエツトクミ	RATCHET ASSY	
3-2-1	047301042	1	スプリングピン	PIN, SPRING ROLL AW3	
15-2	S20897001	1	カクメス 細狭	ANGLE KNIFE, NARROW WAVE EDGE	
16-2	S20898001	1	ナベコ3X4	SCREW, PAN M3X4	
			<オプションパーツ>	<OPTION PARTS>	
15-2	S20896101	1	カクメス 細狭	ANGLE KNIFE, NARROW WAVE EDGE	
15-2	S20579101	1	カクメス 細広	ANGLE KNIFE, WIDE	
15-2	S20898101	1	カクメス 細広波刃	ANGLE KNIFE, WIDE WAVE EDGE	

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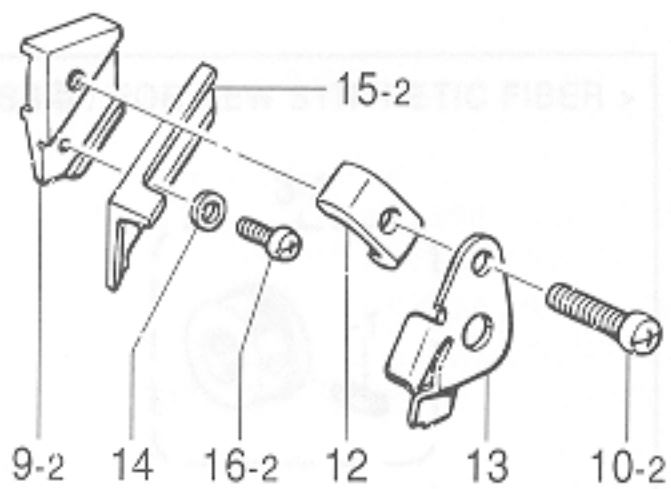


G. 上メス・下メス関係 / Knife mechanism / Messer / Mécanisme du couteau / Mecanismo de la cuchilla



From the library of: Diamond Needle Corp

< 角メス用 / FOR ANGLE KNIFE >

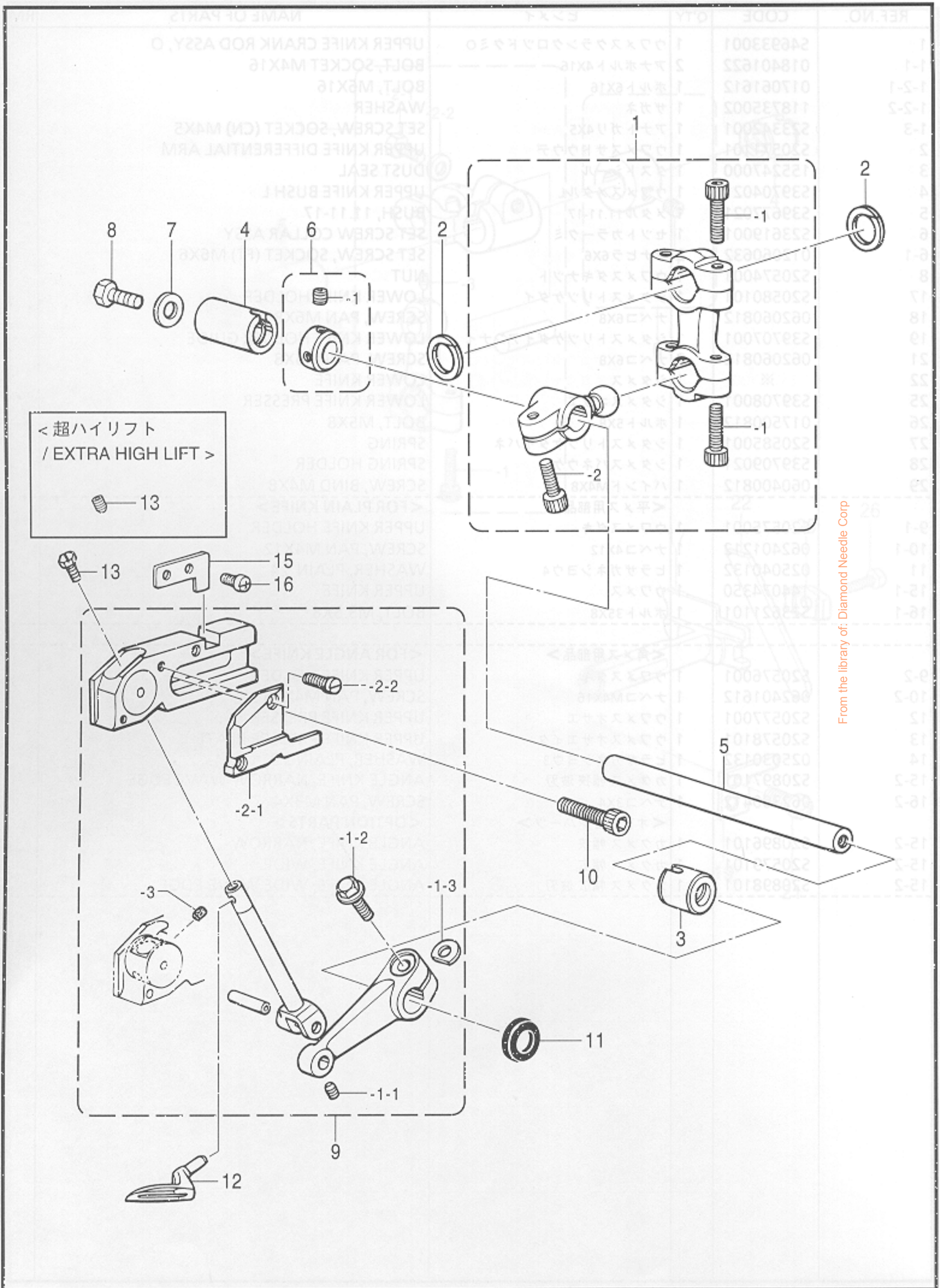


G. 上メス・下メス関係 / Knife mechanism / Messer / Mécanisme du couteau / Mecanismo de la cuchilla

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S46933001	1	ウワメスクランクロッドクミ	UPPER KNIFE CRANK ROD ASSY, O	
1-1	018401622	2	アナボルト4X16	BOLT, SOCKET M4X16	
1-2-1	017061612	1	ボルト6X16	BOLT, M6X16	
1-2-2	118735002	1	ザガネ	WASHER	
1-3	S23342001	1	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
2	S20571101	1	ウワメスサドウウデ	UPPER KNIFE DIFFERENTIAL ARM	
3	155247000	1	ダストシール	DUST SEAL	
4	S39704021	1	ウワメスメタルL	UPPER KNIFE BUSH L	
5	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
6	S23619001	1	セットカラークミ	SET SCREW COLLAR ASSY	
6-1	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
8	S20574001	1	ウワメスダキナツト	NUT	
17	S20580101	1	シタメストリツケダイ	LOWER KNIFE HOLDER	
18	062060812	1	ナベコ6X8	SCREW, PAN M6X8	
19	S39707001	1	シタメストリツケダイアンナイ	LOWER KNIFE HOLDER GUIDE	
21	062060812	2	ナベコ6X8	SCREW, PAN M6X8	
22	※	1	シタメス	LOWER KNIFE	
25	S39708001	1	シタメスオサエ	LOWER KNIFE PRESSER	
26	017500812	1	ボルト5X8	BOLT, M5X8	
27	S20585001	1	シタメストリツケダイバネ	SPRING	
28	S39709021	1	シタメスバネウケ	SPRING HOLDER	
29	060400812	1	バインドM4X8	SCREW, BIND M4X8	
<平メス用部品>				<FOR PLAIN KNIFE>	
9-1	S20575001	1	ウワメスダキ	UPPER KNIFE HOLDER	
10-1	062401212	1	ナベコ4X12	SCREW, PAN M4X12	
11	025040132	1	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
15-1	144074350	1	ウワメス	UPPER KNIFE	
16-1	S23621101	1	ボルト35X8	BOLT, M3.5X8	
<角メス用部品>				<FOR ANGLE KNIFE>	
9-2	S20576001	1	ウワメスダキ	UPPER KNIFE HOLDER	
10-2	062401612	1	ナベコM4X16	SCREW, PAN M4X16	
12	S20577001	1	ウワメスオサエ	UPPER KNIFE PRESSER	
13	S20578101	1	ウワメスオサエイタ	UPPER KNIFE PRESSER PLATE	
14	025030132	1	ヒラザガネシヨウ3	WASHER, PLAIN S 3	
15-2	S20897101	1	カクメス 幅狭 波刃	ANGLE KNIFE, NARROW WAVE EDGE	
16-2	062300412	1	ナベコ3X4	SCREW, PAN M3X4	
<オプションパーツ>				<OPTION PARTS>	
15-2	S20896101	1	カクメス 幅狭	ANGLE KNIFE, NARROW	
15-2	S20579101	1	カクメス 幅広	ANGLE KNIFE, WIDE	
15-2	S20898101	1	カクメス 幅広 波刃	ANGLE KNIFE, WIDE WAVE EDGE	

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H. 上ルーパ関係 / Over looper mechanism / Oberen Greifer / Mécanisme du boucleur supérieur / Mecanismo del presilladora

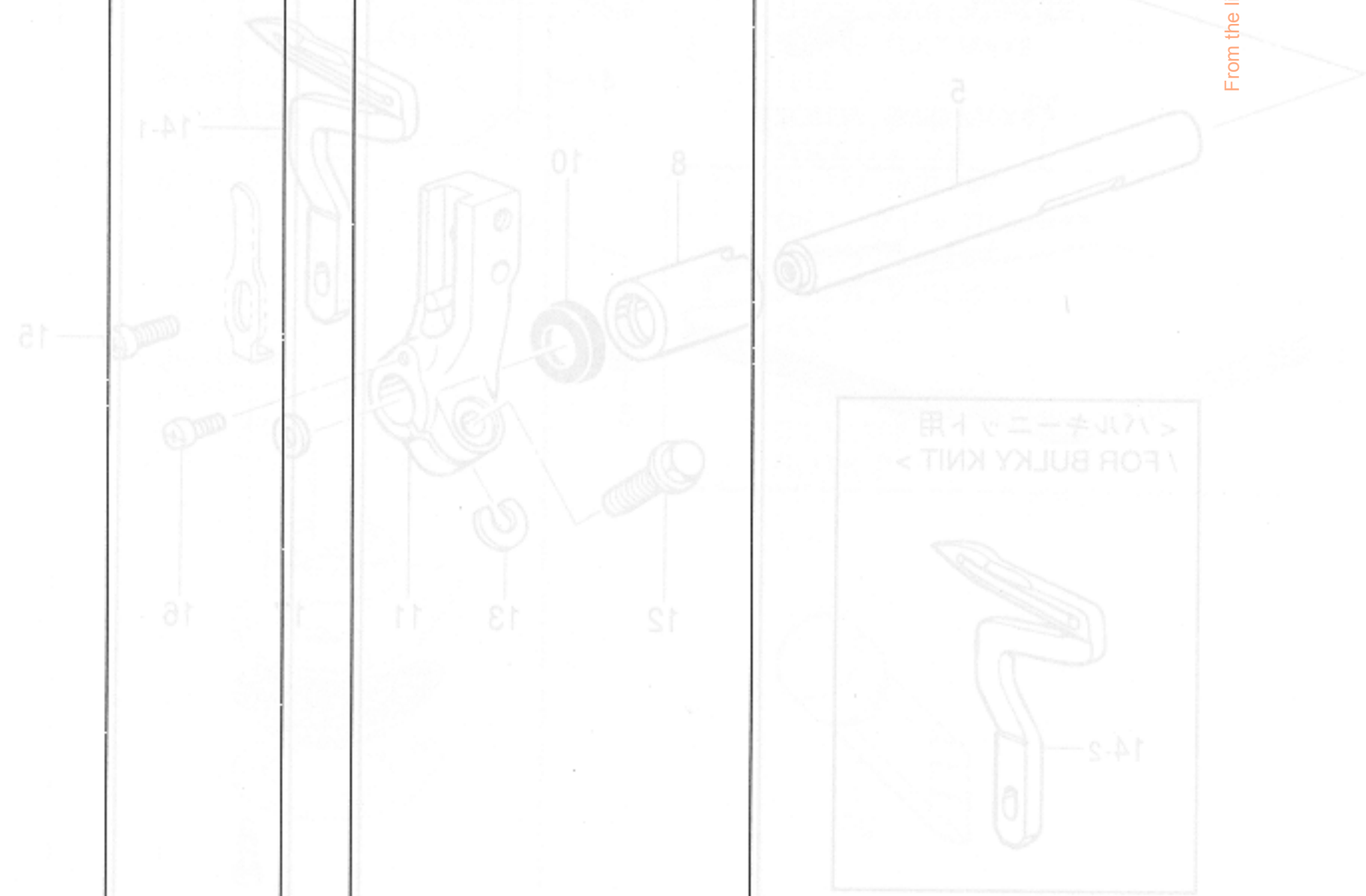


From the library of: Diamond Needle Corp

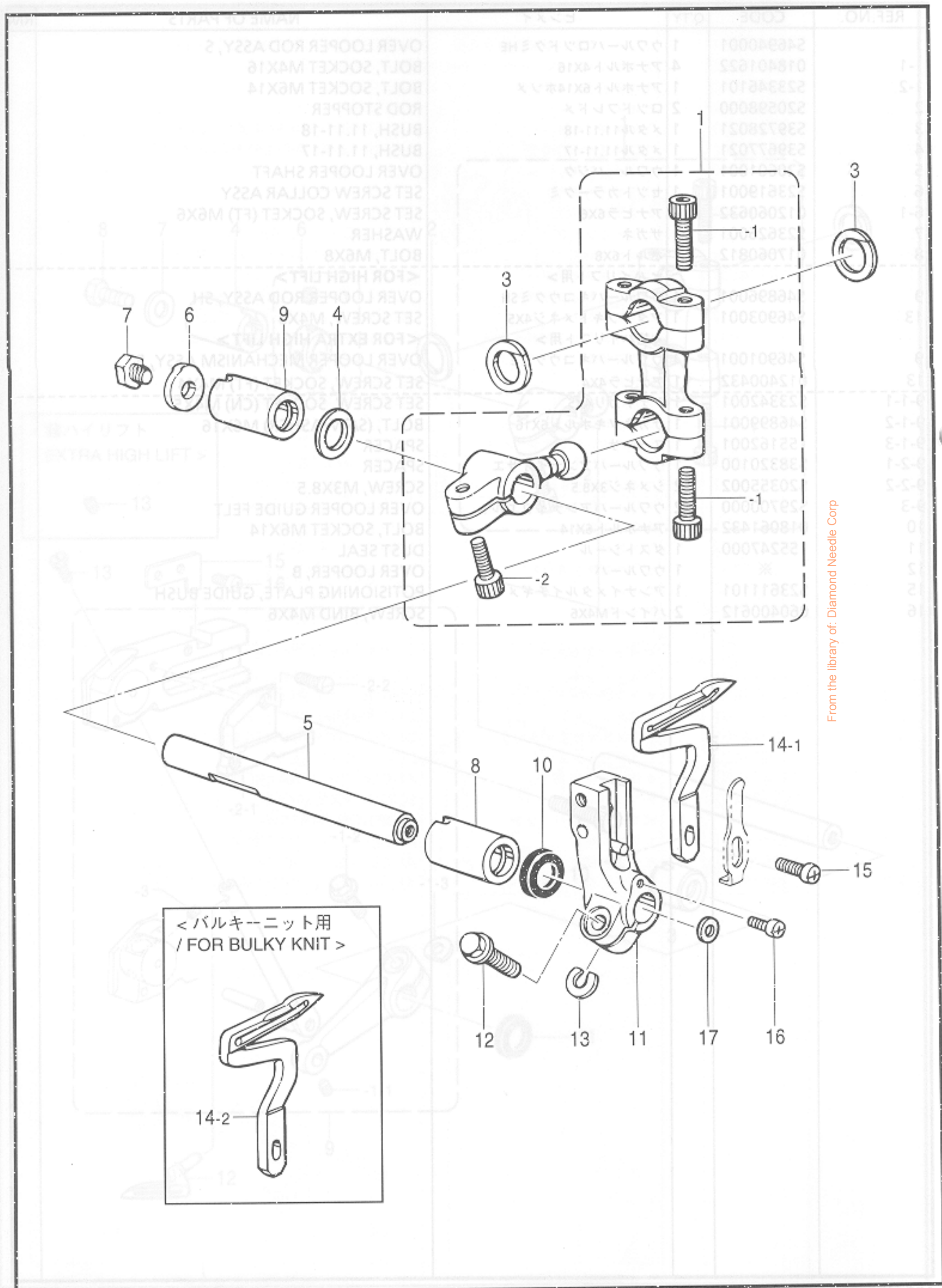
H. 上ルーパ関係 / Over looper mechanism / Oberen Greifer / Mécanisme du boucleur supérieur / Mecanismo del presilladora superior

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S46940001	1	ウワルーパロツドクミHE	OVER LOOPER ROD ASSY, S	
1-1	018401622	4	アナボルト4X16	BOLT, SOCKET M4X16	
1-2	S23346101	1	アナボルト6X14ホソメ	BOLT, SOCKET M6X14	
2	S20598000	2	ロツドフレドメ	ROD STOPPER	
3	S39728021	1	メタル11.11-18	BUSH, 11.11-18	
4	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
5	S20601001	1	ウワルーバジク	OVER LOOPER SHAFT	
6	S23619001	1	セツトカラークミ	SET SCREW COLLAR ASSY	
6-1	012060632	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
7	S23626001	1	ザガネ	WASHER	
8	017060812	1	ボルト6X8	BOLT, M6X8	
<ハイリフト用>				<FOR HIGH LIFT>	
9	S46896001	1	ウワルーバキコウクミSH	OVER LOOPER ROD ASSY, SH	
13	S46903001	1	アタマツキトメネジ4X5	SET SCREW, M4X5	
<超ハイリフト用>				<FOR EXTRA HIGH LIFT>	
9	S46901001	1	ウワルーバキコウクミE	OVER LOOPER MECHANISM ASSY, E	
13	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
9-1-1	S23342001	1	アナトガリ4X5	SET SCREW, SOCKET (CN) M4X5	
9-1-2	S46899001	1	ザガネツキボルト6X16	BOLT, (S/P WASHER) M6X16	
9-1-3	155162001	1	スヘーサ	SPACER	
9-2-1	S38320100	1	ウワルーバアンナイオサエ	SPACER	
9-2-2	S20355002	2	シメネジ3X8.5	SCREW, M3X8.5	
9-3	S29700000	2	ウワルーバアンナイフェルト	OVER LOOPER GUIDE FELT	
10	018061432	2	アナボルト6X14	BOLT, SOCKET M6X14	
11	155247000	1	ダストシール	DUST SEAL	
12	※	1	ウワルーバ	OVER LOOPER, B	
15	S23611101	1	アンナイメタルイチギメイタ	POTISIONING PLATE, GUIDE BUSH	
16	060400612	2	バインドM4X6	SCREW, BIND M4X6	

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J. 下ルーパ関係 / Under looper mechanism / Unterer Greifer / Mécanisme du boucleur inférieur / Mecanismo del presilladora inferior

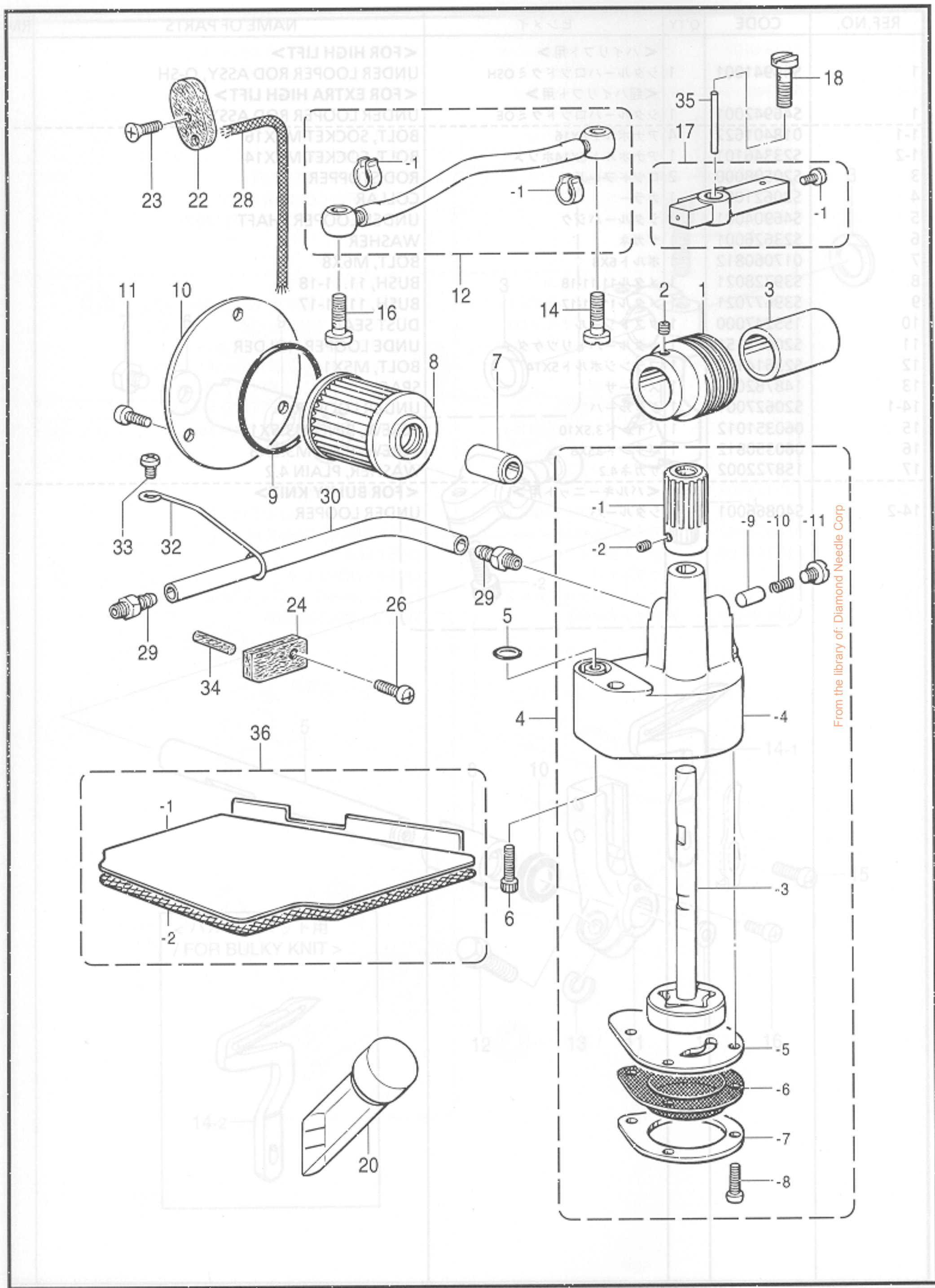


From the library of: Diamond Needle Corp

J. 下ルーパ関係 / Under looper mechanism / Unterer Greifer / Mécanisme du boucleur inférieur / Mecanismo del presilladora inferior

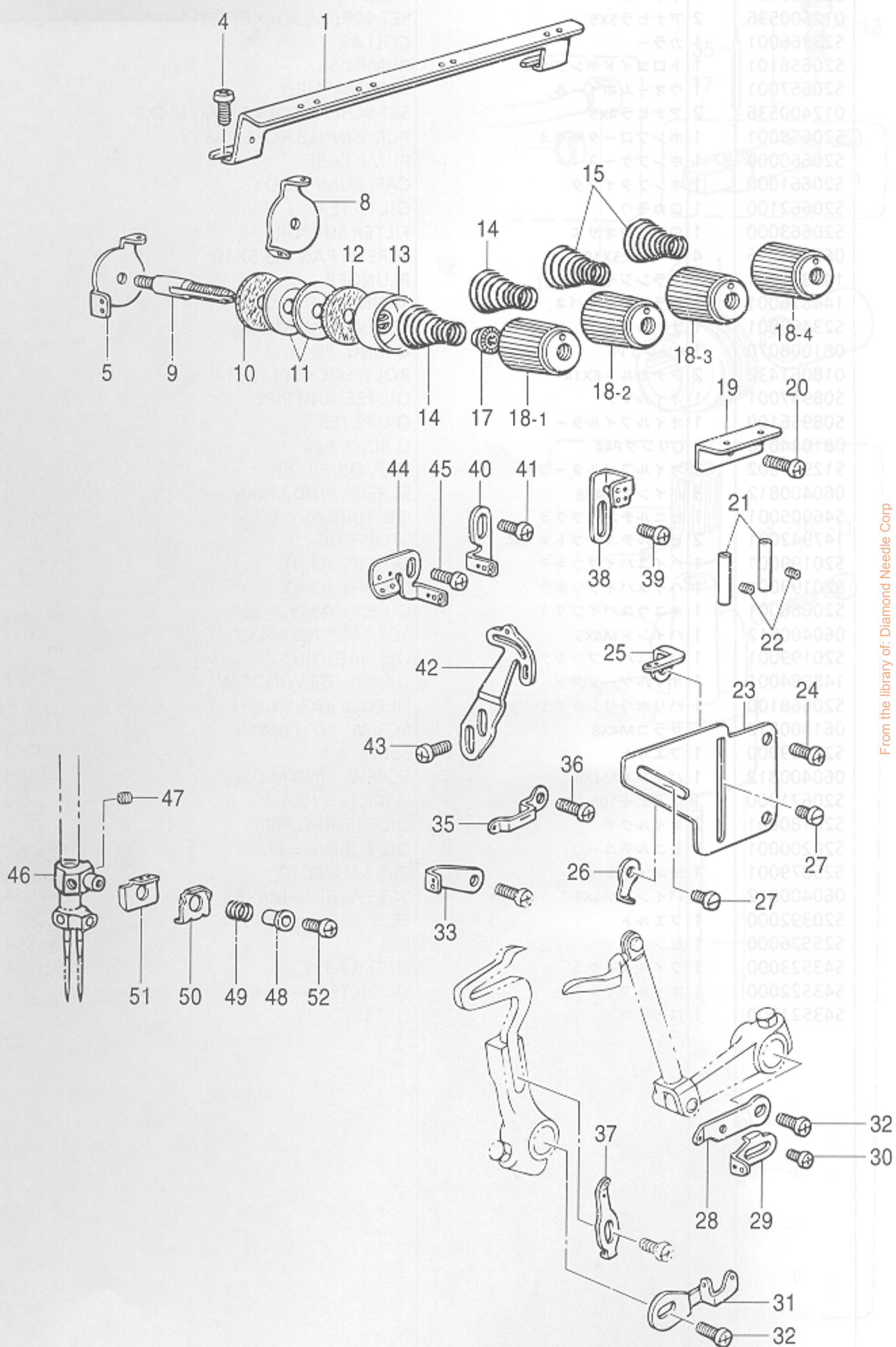
REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S46941001	1	<ハイリフト用> シタルーパロッドクミOSH	<FOR HIGH LIFT> UNDER LOOPER ROD ASSY, O-SH	
1	S46942001	1	<超ハイリフト用> シタルーパロッドクミOE	<FOR EXTRA HIGH LIFT> UNDER LOOPER ROD ASSY, O-E	
1-1	018401622	4	アナボルト4X16	BOLT, SOCKET M4X16	
1-2	S23346101	1	アナボルト6X14ホソメ	BOLT, SOCKET M6X14	
3	S20598000	2	ロッドフレドメ	ROD STOPPER	
4	S20621001	1	カラー	COLLAR	
5	S46904001	1	シタルーパジク	UNDER LOOPER SHAFT	
6	S23626001	1	ザガネ	WASHER	
7	017060812	1	ボルト6X8	BOLT, M6X8	
8	S39728021	1	メタル11.11-18	BUSH, 11.11-18	
9	S39677021	1	メタル11.11-17	BUSH, 11.11-17	
10	155247000	1	ダストシール	DUST SEAL	
11	S20625151	1	シタルーパトリツケダイ	UNDER LOOPER HOLDER	
12	S23614101	1	フランジボルト5X14	BOLT, M5X14	
13	148782001	1	スヘーサ	SPACER	
14-1	S20627001	1	シタルーパ	UNDER LOOPER	
15	060351012	1	バインド3.5X10	SCREW, BIND M3.5X10	
16	060350812	1	バインド3.5X8	SCREW, BIND M3.5X8	
17	158722002	1	ザガネ4.2	WASHER, PLAIN 4.2	
14-2	S40866001	1	<バルキーニット用> シタルーパ	<FOR BULKY KNIT> UNDER LOOPER	
12-1	147943001	1	ビニルチューブメカネ	STOP RING	
14	S20199001	1	コエフフツヂ	OIL PIPE JOINT	
16	S20199001	1	ハイユハイフツヂ	OIL PIPE JOINT	
17	S20199001	1	キユウエフツヂ	OIL PIPE JOINT	
17-1	060400512	1	バインドMAX5	SCREW, BIND M4X5	
18	S20199001	1	ハイユハイフツヂ	OIL PIPE JOINT	
20	148084001	1	オイルゲージ	OIL GAUGE W/	
22	S20668100	1	針棒リンク	NEEDLE-BAR LINK	
23	061400812	1	ボルトM4X8	SCREW, FLAT M4X8	
24	S20669100	1	フェルト	FELT	
26	060400812	1	バインドM4X8	SCREW, BIND M4X8	
28	S20671000	1	ワック100	WICK (L = 100)	
29	S20180001	1	オイルフィーディングパイプ	OIL FEEDING PIPE	
30	S20200001	1	ビニルチューブ	OIL TUBE (L = 370)	
32	S25879001	1	チューブササエ	TUBE SUPPORT	
33	060400812	1	バインドM4X8	SCREW, BIND M4X8	
34	S20392000	1	フェルト	FELT	
35	S25526000	1	ピン	PIN	
36	S43523000	1	フィルタークミ	FILTER	
36-1	S43522000	1	オイルフィルター	OIL FILTER	
36-2	S43521000	1	フィルターD	FILTER, D	

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REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20655101	1	ウオーム	WORM	
2	012500536	2	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
3	S23366001	1	カラー	COLLAR	
4	S20656101	1	トロコイドポンプクミ	PUMP ASSY	
4-1	S20657001	1	ウオームホイール	WORM WHEEL	
4-2	012400536	2	アナヒラ4X5	SET SCREW, SOCKET (FT) M4X5	
4-3	S20658001	1	ポンプロータークミ	PUMP INNER ROTER ASSY	
4-4	S20660000	1	ポンプケース	PUMP CASE	
4-5	S20661000	1	ポンプタイフタ	CAP, PUMP BODY	
4-6	S20662100	1	ロカモウ	OIL FILTER	
4-7	S20663000	1	ロカモウオサエ	FILTER SUPPORT	
4-8	062351016	4	ナベコ3.5X10	SCREW, PAN M3.5X10	
4-9	144875001	1	フランジャー	PLUNGER	
4-10	144876001	1	フランジャーバネ	SPRING	
4-11	S23460001	1	ナベコ6X5	SCREW, PAN M6X5	
5	081008070	1	OリングP8	O RING, P8	
6	018061432	2	アナホルト6X14	BOLT, SOCKET M6X14	
7	S08957001	1	オイルクチ	OIL FEEDING PIPE	
8	S08956100	1	オイルフィルター	OIL FILTER	
9	081044070	1	OリングP44	O RING, P44	
10	S12987002	1	オイルフィルターフタ	CAP, OIL FILTER	
11	060400812	3	バインドM4X8	SCREW, BIND M4X8	
12	S46905001	1	ビニルチューブクミ	OIL TUBE ASSY	
12-1	147942001	2	ビニルチューブトメガネ	STOP RING	
14	S20199001	1	ハイユハイブツギテ	OIL PIPE JOINT	
16	S20199001	1	ハイユハイブツギテ	OIL PIPE JOINT	
17	S20666001	1	キユウユパイブクミ	OIL PIPE ASSY	
17-1	060400512	1	バインドM4X5	SCREW, BIND M4X5	
18	S20199001	1	ハイユハイブツギテ	OIL PIPE JOINT	
20	148084001	1	オイルゲージマド	OIL GAUGE WINDOW	
22	S20668100	1	ハリボウリンクフェルト	NEEDLE BAR LINK FELT	
23	061400812	1	サラコM4X8	SCREW, FLAT M4X8	
24	S20669000	1	フェルト	FELT	
26	060400812	1	バインドM4X8	SCREW, BIND M4X8	
28	S20671000	1	クミヒモ100	WICK (L = 100)	
29	S20180001	2	オイルクチ	OIL FEEDING PIPE	
30	S20200001	1	ビニルチューブ	OIL TUBE (L = 370)	
32	S25879001	1	チューブササエ	TUBE SUPPORT	
33	060400812	1	バインドM4X8	SCREW, BIND M4X8	
34	S20392000	1	フェルト	FELT	
35	S25526000	1	ピン	PIN	
36	S43523000	1	フィルタークミ	FILTER ASSY	
36-1	S43522000	1	オイルフィルター	OIL FILTER	
36-2	S43521000	1	ロカモウD	FILTER, D	
48	S20669001	1	ハリイトオサエカラ	NEEDLE THREAD PRESSER COLLAR	
49	S20669001	1	ハリイトオサエバネ	SPRING	
50	S20691000	1	ハリイトオサエ	NEEDLE THREAD PRESSER PLATE	
51	S20692000	1	ハリイトアンサイ	NEEDLE THREAD GUIDE	
52	060900001	1	バインドM3X5	SCREW, BIND M3X5	

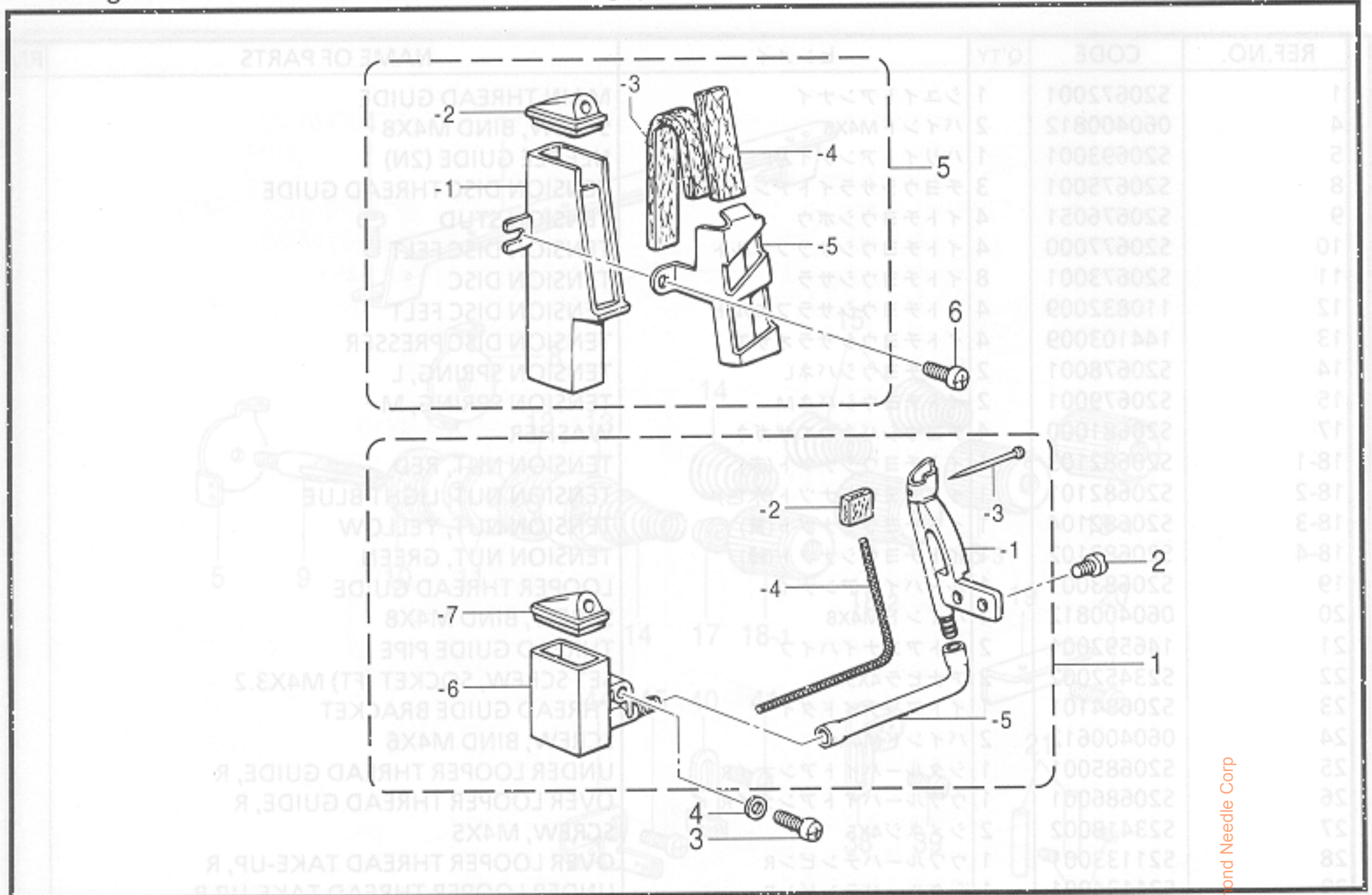
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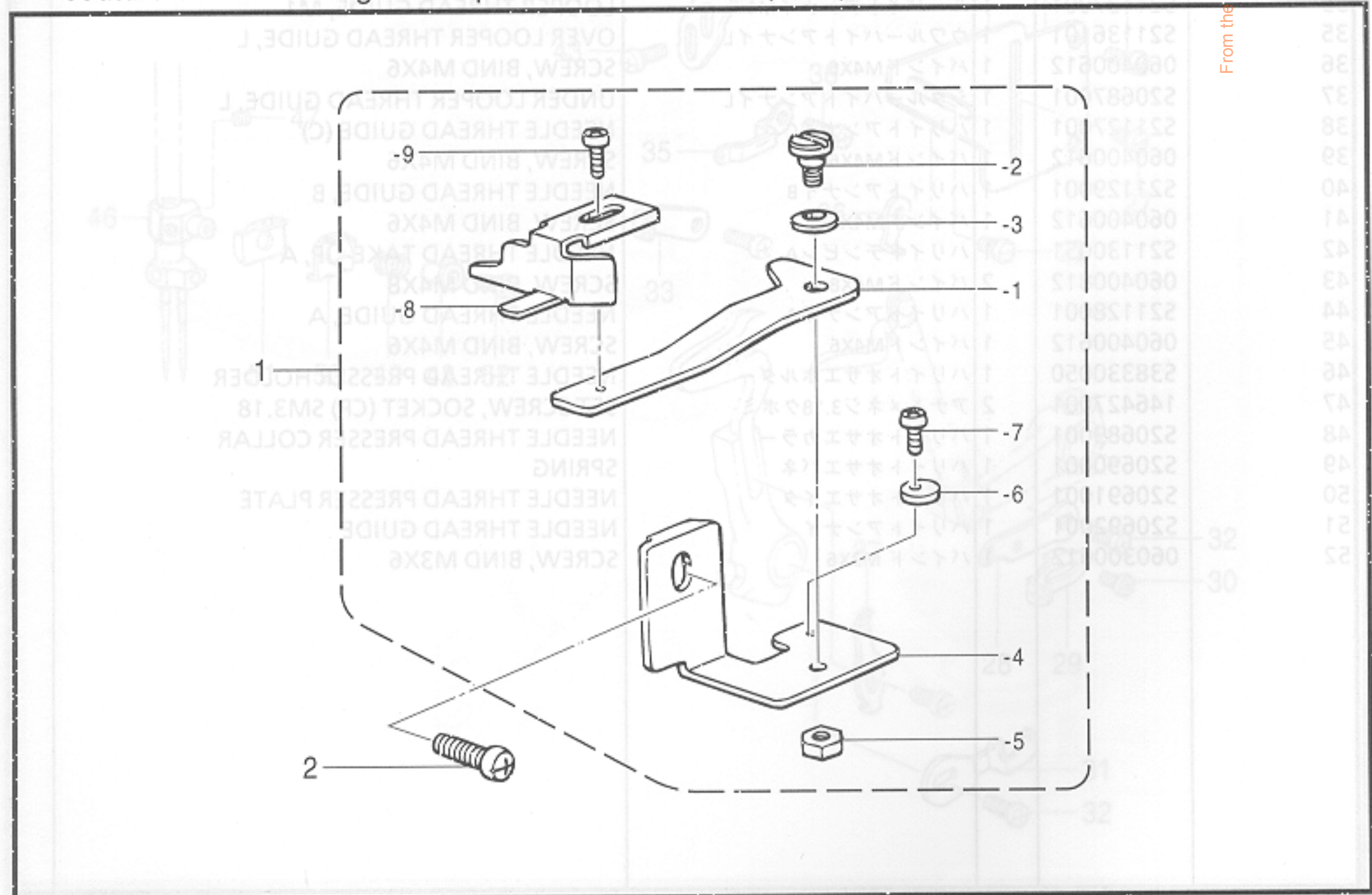
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20672001	1	シユイトアンナイ	MAIN THREAD GUIDE	
4	060400812	2	バインドM4X8	SCREW, BIND M4X8	
5	S20693001	1	ハリイトアンナイ2N	NEEDLE GUIDE (2N)	
8	S20675001	3	チヨウシサライトアンナイ	TENSION DISC THREAD GUIDE	
9	S20676051	4	イトチヨウシボウ	TENSION STUD	
10	S20677000	4	イトチヨウシサラフェルト	TENSION DISC FELT	
11	S20673001	8	イトチヨウシサラ	TENSION DISC	
12	110832009	4	イトチヨウシサラフェルト	TENSION DISC FELT	
13	144103009	4	イトチヨウシサラオサエ	TENSION DISC PRESSER	
14	S20678001	2	イトチヨウシバネL	TENSION SPRING, L	
15	S20679001	2	イトチヨウシバネM	TENSION SPRING, M	
17	S20681000	4	チヨウシバネウエザガネ	WASHER	
18-1	S20682103	1	イトチヨウシナツツ(赤)	TENSION NUT, RED	
18-2	S20682101	1	イトチヨウシナツツ(水色)	TENSION NUT, LIGHT BLUE	
18-3	S20682104	1	イトチヨウシナツツ(黄)	TENSION NUT, YELLOW	
18-4	S20682102	1	イトチヨウシナツツ(緑)	TENSION NUT, GREEN	
19	S20683001	1	ルーハイトアンナイ	LOOPER THREAD GUIDE	
20	060400812	1	バインドM4X8	SCREW, BIND M4X8	
21	146592001	2	イトアンナイパイプ	THREAD GUIDE PIPE	
22	S23452002	2	アナヒラ4X3.2	SET SCREW, SOCKET (FT) M4X3.2	
23	S20684101	1	イトアンナイドダイ	THREAD GUIDE BRACKET	
24	060400612	2	バインドM4X6	SCREW, BIND M4X6	
25	S20685001	1	シタルーハイトアンナイR	UNDER LOOPER THREAD GUIDE, R	
26	S20686001	1	ウフルーハイトアンナイR	OVER LOOPER THREAD GUIDE, R	
27	S23418002	2	シメネジ4X5	SCREW, M4X5	
28	S21133001	1	ウフルーハテンピンR	OVER LOOPER THREAD TAKE-UP, R	
29	S21134001	1	シタルーハテンピンR	UNDER LOOPER THREAD TAKE-UP, R	
30	060300412	1	バインドM3X4	SCREW, BIND M3X4	
31	S21135001	1	ルーハテンピンL	LOOPER THREAD TAKE-UP, L	
32	060400612	2	バインドM4X6	SCREW, BIND M4X6	
33	S21137001	1	ルーハイトアンナイM1	LOOPER THREAD GUIDE, M1	
35	S21136101	1	ウフルーハイトアンナイL	OVER LOOPER THREAD GUIDE, L	
36	060400612	1	バインドM4X6	SCREW, BIND M4X6	
37	S20687001	1	シタルーハイトアンナイL	UNDER LOOPER THREAD GUIDE, L	
38	S21127001	1	ハリイトアンナイC	NEEDLE THREAD GUIDE (C)	
39	060400612	1	バインドM4X6	SCREW, BIND M4X6	
40	S21129001	1	ハリイトアンナイB	NEEDLE THREAD GUIDE, B	
41	060400612	1	バインドM4X6	SCREW, BIND M4X6	
42	S21130051	1	ハリイトテンピンA	NEEDLE THREAD TAKE-UP, A	
43	060400812	2	バインドM4X8	SCREW, BIND M4X8	
44	S21128001	1	ハリイトアンナイA	NEEDLE THREAD GUIDE, A	
45	060400612	1	バインドM4X6	SCREW, BIND M4X6	
46	S38330050	1	ハリイトオサエホルダー	NEEDLE THREAD PRESSER HOLDER	
47	146427001	2	アナトメネジ3.18クボミ	SET SCREW, SOCKET (CP) SM3.18	
48	S20689001	1	ハリイトオサエカラー	NEEDLE THREAD PRESSER COLLAR	
49	S20690001	1	ハリイトオサエバネ	SPRING	
50	S20691001	1	ハリイトオサエイタ	NEEDLE THREAD PRESSER PLATE	
51	S20692001	1	ハリイトアンナイ	NEEDLE THREAD GUIDE	
52	060300612	1	バインドM3X6	SCREW, BIND M3X6	

P. 針冷却関係 / Needle cooler / Nedelkühlungsvorrichtung / Mécanisme du refroidisseur d'aiguille / Mecanismo del enfriador de aguja



From the library of: Diamond Needle Corp

Q. 縁カガリ定規関係 / Serging attachment / Überwendlichvorrichtung / Accessoire pour couture sur tissus serges / Dispositivo de dobladillo para puntada invisible



185-V5A-124

185-V5A-236

P. 針冷却関係 / Needle cooler / Nadelkühlungsvorrichtung /
 Mécanisme du refroidisseur d'aiguille / Mecanismo del enfriador de aguja

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S20453001	1	フェルトササエクミ	FELT SUPPORT ASSY	
1-1	S20454000	1	フェルトササエ	FELT SUPPORT	
1-2	S20455000	1	フェルト	FELT	
1-3	S02874001	1	ムシビン	PIN	
1-4	150307000	1	クミヒモ	WICK (L = 140)	
1-5	S20456000	1	ビニルチューブ55	VINYL TUBE 55	
1-6	S20459000	1	シリコンタンクタイL	SILICONE TANK (L)	
1-7	S20460000	1	シリコンタンクフタ	SILICONE TANK CAP	
2-1-6	S23418002	2	シメネジ4X5	SCREW, M4X5	
3-1-7	060401012	1	バインドM4X10	SCREW, BIND M4X10	
4-1-8	025040132	1	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
5-1-9	S20461101	1	シリコンタンククミU	SILICONE TANK ASSY (U)	
5-1-10	S20464000	1	シリコンタンクU	SILICONE TANK (U)	
5-2-11	S20460000	1	シリコンタンクフタ	SILICONE TANK CAP	
5-3-12	S29933000	1	フェルトL	FELT (L)	
5-4-13	S29934000	1	フェルトS	FELT (S)	
5-5-14	S20467001	1	フェルトオサエイタ	FELT SUPPORT PLATE	
6-1-15	062401012	1	ナベコM4X10	SCREW, PAN M4X10	
2-1-16	062400512	1	ナベコM3X8	SCREW, PAN M3X8	
2-1-17	S21299008	1	フェルトササエ	CLOTH PRESSER BAR LIFTER	
2-1-18	S23651002	2	ナベコ	SET SCREW, SOCKET (FT) M4X4	
2-1-19	S21300001	1	ナベコ	WASHER, PLAIN S 4	
2-1-20	021060302	1	ナベコ	WASHER, PLAIN S 4	
2-1-21	062401612	1	ナベコM4X16	SCREW, PAN M4X16	
2-1-22	062401612	1	ナベコM4	SCREW, PAN M4	
2-1-23	062401612	1	ナベコM4	SCREW, PAN M4	
2-1-24	062401612	1	ナベコM4	SCREW, PAN M4	

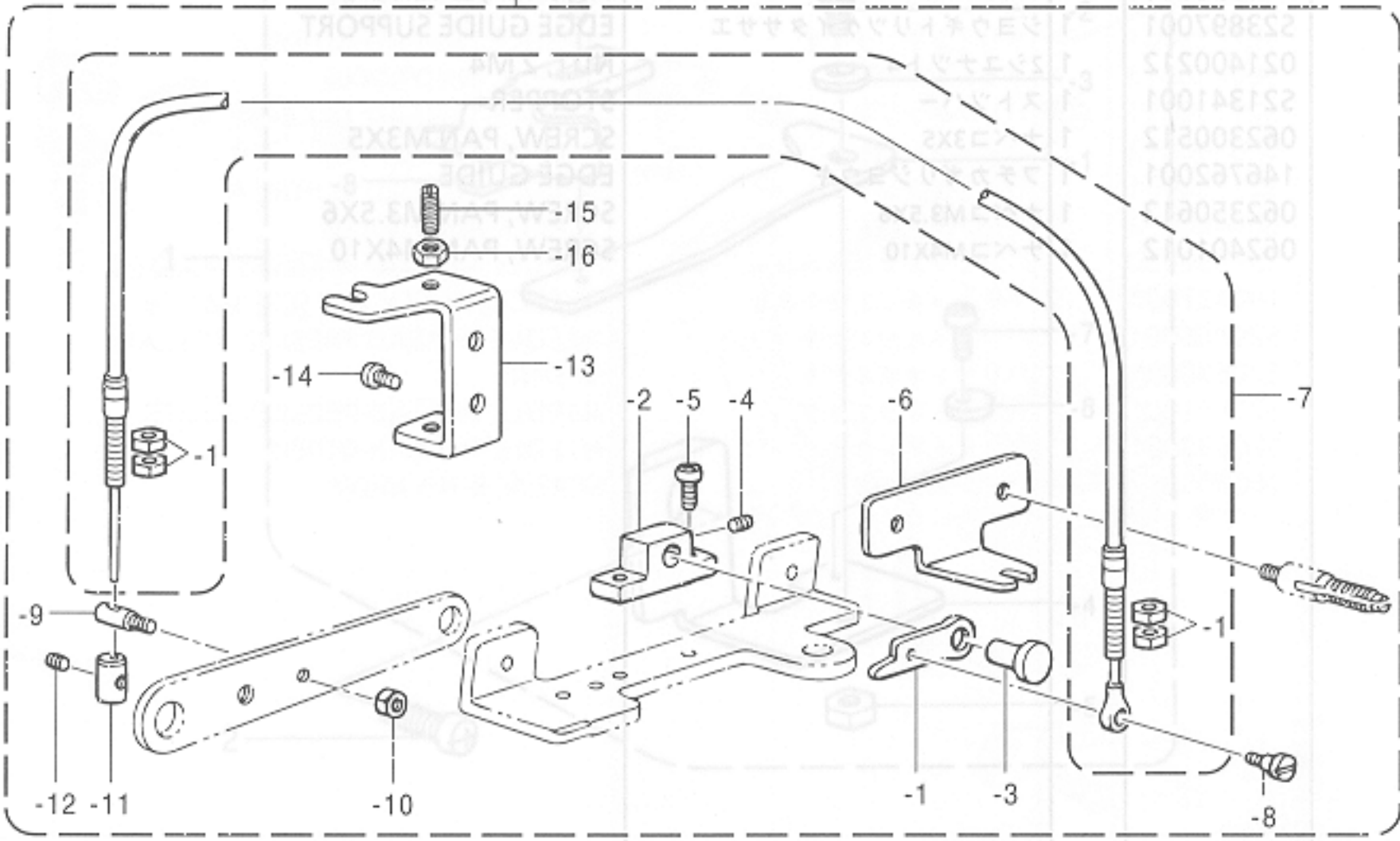
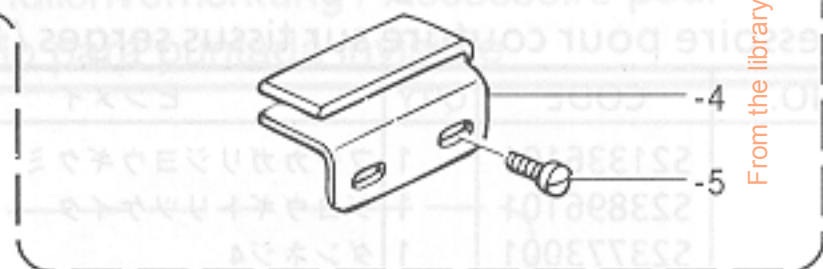
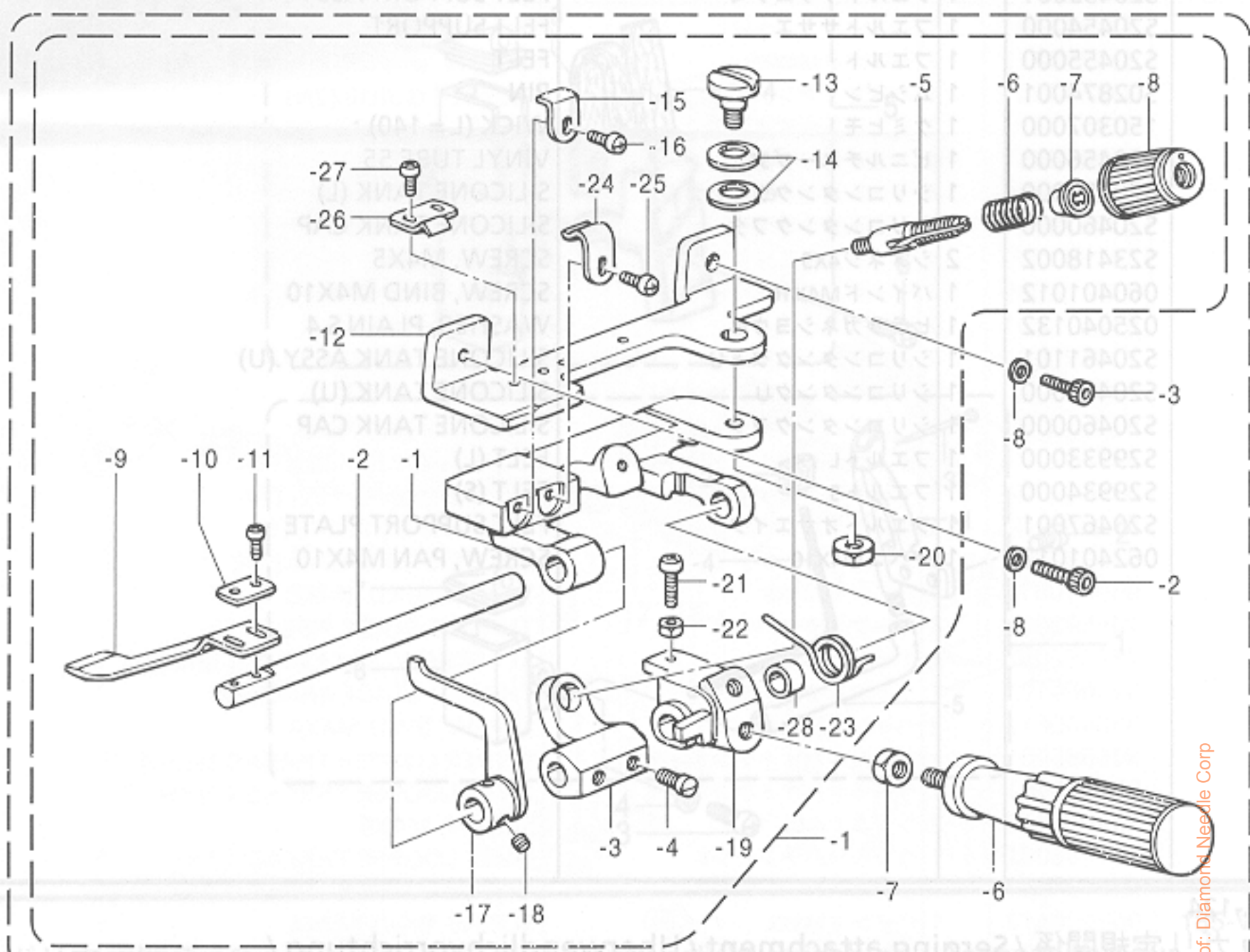
185-V5A-124

Q. 縁カガリ定規関係 / Serging attachment / Überwendlichvorrichtung /
 Accessoire pour couture sur tissus serges / Dispositivo de dobladillo para puntada invisible

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S21336101	1	フチカガリジヨウギクミ	EDGE GUIDE ASSY	
1-1	S23896101	1	ジヨウギトリツケイタ	EDGE GUIDE SET PLATE	
1-2	S23773001	1	ダンネジ4	SHOULDER SCREW, M4	
1-3	146598001	1	バネザガネ	WASHER, SPRING	
1-4	S23897001	1	ジヨウギトリツケイタササエ	EDGE GUIDE SUPPORT	
1-5	021400212	1	2シユナツト4	NUT, 2 M4	
1-6	S21341001	1	ストツパー	STOPPER	
1-7	062300512	1	ナベコ3X5	SCREW, PAN M3X5	
1-8	146762001	1	フチカガリジヨウギ	EDGE GUIDE	
1-9	062350612	1	ナベコM3.5X6	SCREW, PAN M3.5X6	
2	062401012	1	ナベコM4X10	SCREW, PAN M4X10	
6-5	062350812	2	ナベコ3.5X8	SCREW, PAN M3.5X8	
6-6	S21313001	1	ワイヤートリツケイタ	WIRE SET PLATE	
6-7	S21314001	1	フレキシブルワイヤークミ	FLEXIBLE WIRE	
6-7-1	021300303	1	ナツト3M9	NUT, 3 M9	
6-8	S23174001	1	ダンネジ3.5	SHOULDER SCREW, M3.5	
6-9	S21315001	1	ナツトM4	STUD, M4	
6-10	021400212	1	2シユナツト4	NUT, 2 M4	
6-11	S21316001	1	ワイヤーストツパー	WIRE STOPPER	
6-12	012400432	1	ナベコ4X4	SET SCREW, SOCKET (FT) M4X4	
6-13	S233190001	1	ナベコ	LEVER ADJUSTING PLATE	
6-14	060400812	2	ナベコ	SCREW, BIND M4X8	
6-15	011902012	1	ナベコ	SET SCREW, (FT) M5X20	
6-16	021500312	1	ナツト3M5	NUT, 3 M5	

185-V5A-236

R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces
 / Accesorio de fruncido



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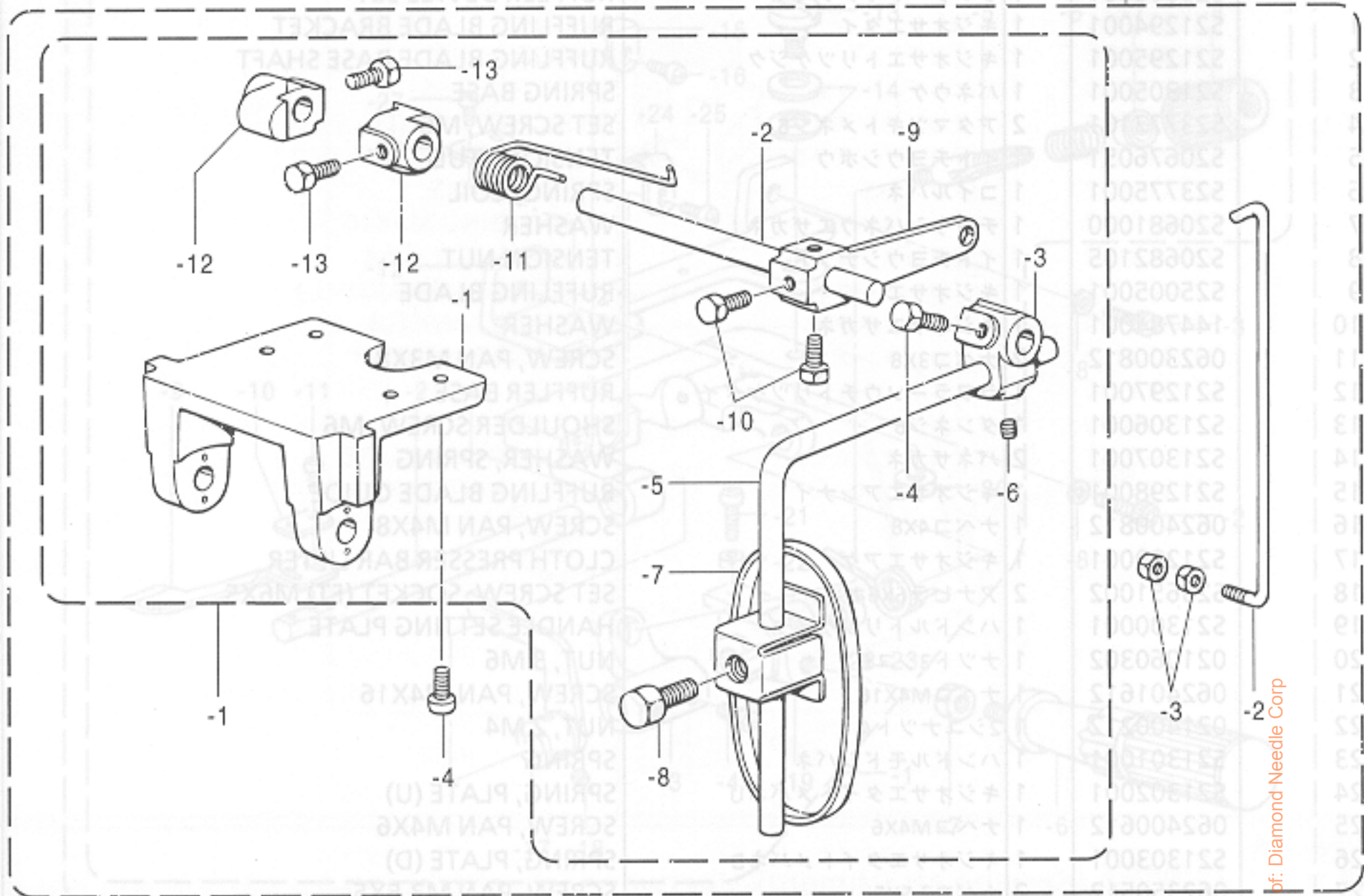
R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces /
 Accesorio de fruncido

REF.NO.	CODE	Q'TY	品名	NAME OF PARTS	RM
2	S30134001	1	ラフラークミ	RUFFLER ASSY	
2-1	S25006001	1	ラフラーソウチクミ	RUFFLER DEVICE SET	
2-1-1	S21294001	1	キジオサエタイ	RUFFLING BLADE BRACKET	
2-1-2	S21295001	1	キジオサエトリツケジク	RUFFLING BLADE BASE SHAFT	
2-1-3	S21305001	1	バネウケ	SPRING BASE	
2-1-4	S23777101	2	アタマツキトメネジ6	SET SCREW, M6	
2-1-5	S20676051	1	イトチヨウシボウ	TENSION STUD	
2-1-6	S23775001	1	コイルバネ	SPRING, COIL	
2-1-7	S20681000	1	チヨウシバネウエザガネ	WASHER	
2-1-8	S20682105	1	イトチヨウシナツト	TENSION NUT	
2-1-9	S25005001	1	キジオサエ	RUFFLING BLADE	
2-1-10	144784001	1	キジオサエザガネ	WASHER	
2-1-11	062300812	2	ナベコ3X8	SCREW, PAN M3X8	
2-1-12	S21297001	1	ラフラーソウチトリツケダイ	RUFFLER BASE	
2-1-13	S21306001	1	ダンネジ6	SHOULDER SCREW, M6	
2-1-14	S21307001	2	バネザガネ	WASHER, SPRING	
2-1-15	S21298001	1	キジオサエアンナイ	RUFFLING BLADE GUIDE	
2-1-16	062400812	1	ナベコ4X8	SCREW, PAN M4X8	
2-1-17	S21299001	1	キジオサエアゲ	CLOTH PRESSER BAR LIFTER	
2-1-18	S23651002	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X5	
2-1-19	S21300001	1	ハンドルトリツケイタ	HANDLE SETTING PLATE	
2-1-20	021060302	1	ナツト3シユ6	NUT, 3 M6	
2-1-21	062401612	1	ナベコM4X16	SCREW, PAN M4X16	
2-1-22	021400212	1	2シユナツト4	NUT, 2 M4	
2-1-23	S21301001	1	ハンドルモドシバネ	SPRING	
2-1-24	S21302001	1	キジオサエタイトメバネU	SPRING, PLATE (U)	
2-1-25	062400612	1	ナベコM4X6	SCREW, PAN M4X6	
2-1-26	S21303001	1	キジオサエタイトメバネD	SPRING, PLATE (D)	
2-1-27	062350512	2	ナベコ3.5X5	SCREW, PAN M3.5X5	
2-1-28	S21304001	1	カラー	COLLAR	
2-2	018401632	1	アナボルトM4X16	BOLT, SOCKET M4X16	
2-3	018401032	1	アナボルト4X10	BOLT, SOCKET M4X10	
2-4	S21590000	1	キジオアンナイ	RUFFLER GUIDE	
2-5	S23418002	2	シメネジ4X5	SCREW, M4X5	
2-6	S23779001	1	ハンドル	HANDLE	
2-7	021060302	1	ナツト3シユ6	NUT, 3 M6	
2-8	102707002	2	ザガネ	WASHER, PLAIN 4	
6	S30137011	1	ラフラーオサエレンドウクミ	RUFFLING DEVICE SET, JAP.	
6-1	S21310001	1	キジオサエアゲ	CLOTH PRESSER BAR LIFTER LEVER	
6-2	S21311001	1	オサエアゲダイ	PRESSER BAR LIFTER BRACKET	
6-3	S21312001	1	ピン6.35	PIN, 6.35	
6-4	012060632	1	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
6-5	062350812	2	ナベコ3.5X8	SCREW, PAN M3.5X8	
6-6	S21313001	1	ワイヤートリツケイタ	WIRE SET PLATE	
6-7	S21314001	1	フレキシブルワイヤークミ	FLEXIBLE WIRE ASSY	
6-7-1	021500303	4	ナツト3シユ5	NUT, 3 M5	
6-8	S23774001	1	ダンネジ3.5	SHOULDER SCREW, M3.5	
6-9	S21315001	1	スタッドM4	STUD, M4	
6-10	021400212	1	2シユナツト4	NUT, 2 M4	
6-11	S21316001	1	ワイヤーストツパー	WIRE STOPPER	
6-12	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
6-13	S23349001	1	レバーチヨウセツイタ	LEVER ADJUSTING PLATE	
6-14	060400812	2	バインドM4X8	SCREW, BIND M4X8	
6-15	011502012	2	トメネジ5X20ヒラ	SET SCREW, (FT) M5X20	
6-16	021500312	2	3シユナツト5	NUT, 3 M5	

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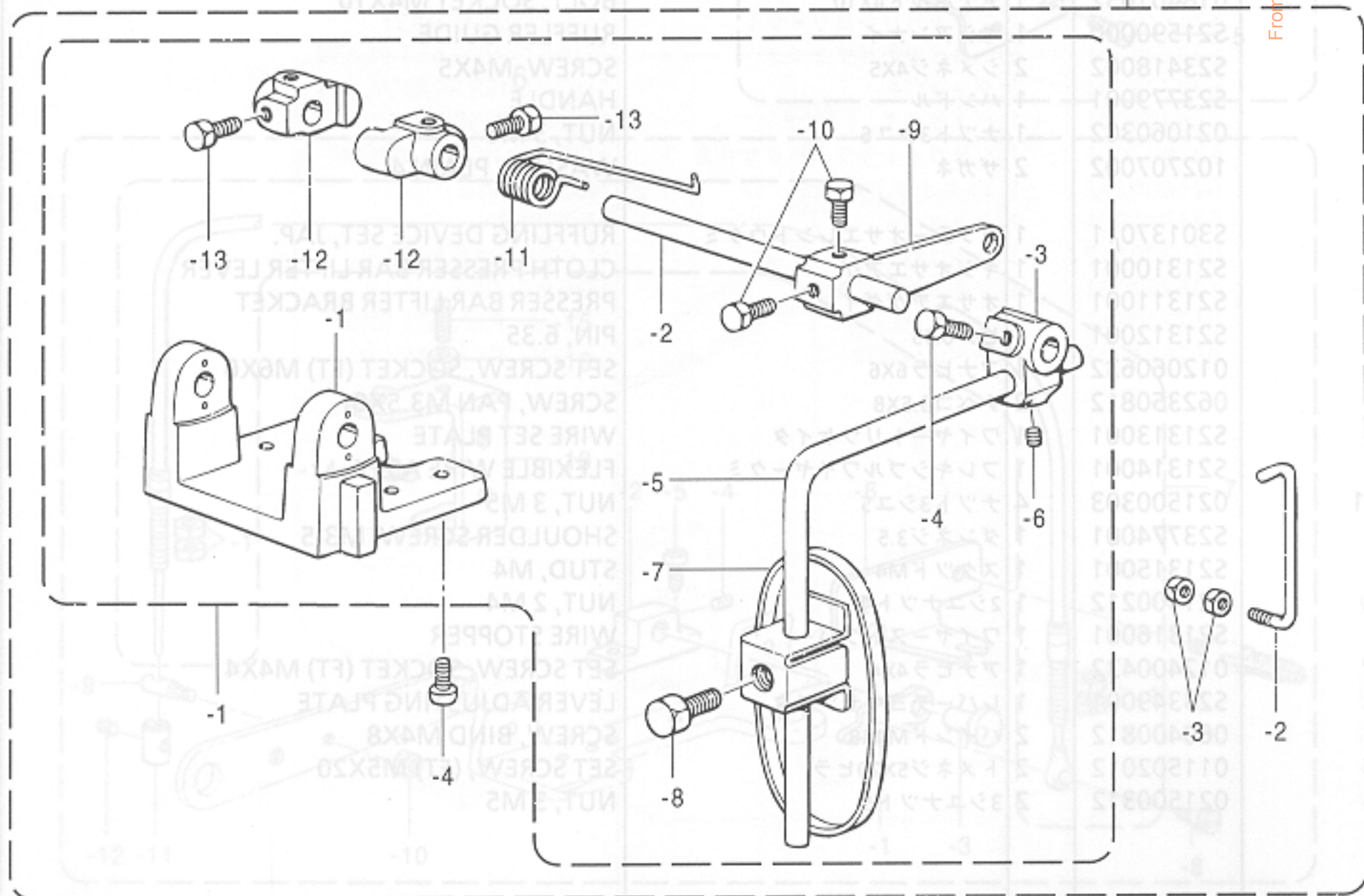
< 半沈用 / FOR SEMI-SUBMERGED >

3-1



< 全沈用 / FOR FULL-SUBMERGED >

3-2

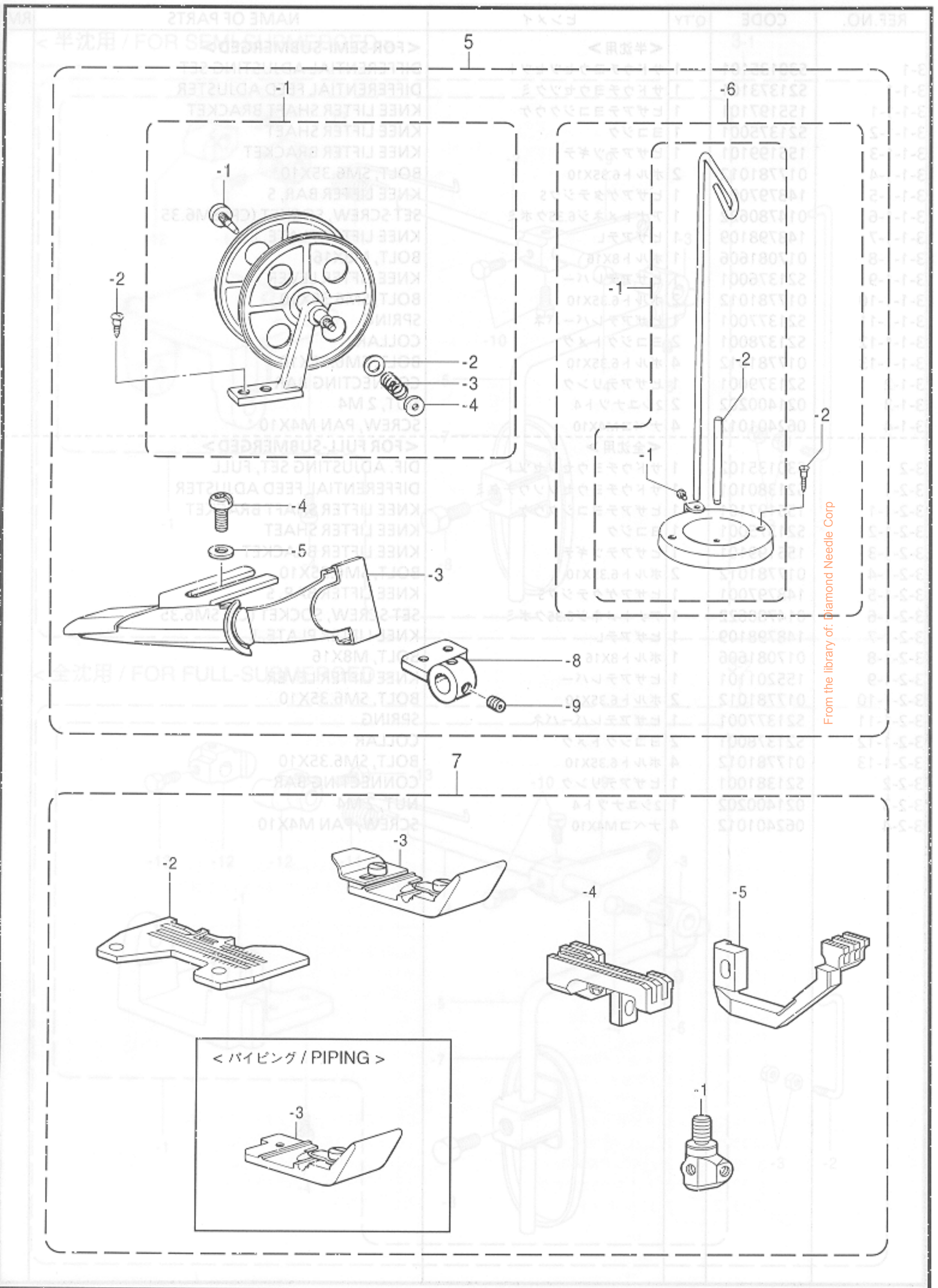


From the library of: Diamond Needle Corp

R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces /
 Accesorio de fruncido

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
			<半沈用>	<FOR SEMI-SUBMERGED>	
3-1	S30135101	1	サドウチヨウセツセット	DIFFERENTIAL ADJUSTING SET	
3-1-1	S21373101	1	サドウチヨウセツクミ	DIFFERENTIAL FEED ADJUSTER	
3-1-1-1	155197101	1	ヒザアテヨコジクウケ	KNEE LIFTER SHAFT BRACKET	
3-1-1-2	S21375001	1	ヨコジク	KNEE LIFTER SHAET	
3-1-1-3	155199101	1	ヒザアテツギテ	KNEE LIFTER BRACKET	
3-1-1-4	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-1-1-5	148797001	1	ヒザアゲタテジクS	KNEE LIFTER BAR, S	
3-1-1-6	014780622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) SM6.35	
3-1-1-7	148798109	1	ヒザアテL	KNEE LIFTER PLATE, L	
3-1-1-8	017081606	1	ボルト8X16	BOLT, M8X16	
3-1-1-9	S21376001	1	ヒザアテレバー	KNEE LIFTER LEVER	
3-1-1-10	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-1-1-11	S21377001	1	ヒザアテレバーバネ	SPRING	
3-1-1-12	S21378001	2	ヨコジクトメグ	COLLAR	
3-1-1-13	017781012	4	ボルト6.35X10	BOLT, SM6.35X10	
3-1-2	S21379001	1	ヒザアテリンク	CONNECTING BAR	
3-1-3	021400202	2	2シユナツト4	NUT, 2 M4	
3-1-4	062401012	4	ナベコM4X10	SCREW, PAN M4X10	
			<全沈用>	<FOR FULL-SUBMERGED>	
3-2	S30135102	1	サドウチヨウセツセット	DIF. ADJUSTING SET, FULL	
3-2-1	S21380101	1	サドウチヨウセツソウチクミ	DIFFERENTIAL FEED ADJUSTER	
3-2-1-1	155197101	1	ヒザアテヨコジクウケ	KNEE LIFTER SHAFT BRACKET	
3-2-1-2	S21375001	1	ヨコジク	KNEE LIFTER SHAET	
3-2-1-3	155199101	1	ヒザアテツギテ	KNEE LIFTER BRACKET	
3-2-1-4	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-2-1-5	148797001	1	ヒザアゲタテジクS	KNEE LIFTER BAR, S	
3-2-1-6	014780622	1	アナトメネジ6.35クボミ	SET SCREW, SOCKET (CP) SM6.35	
3-2-1-7	148798109	1	ヒザアテL	KNEE LIFTER PLATE, L	
3-2-1-8	017081606	1	ボルト8X16	BOLT, M8X16	
3-2-1-9	155201101	1	ヒザアテレバー	KNEE LIFTER LEVER	
3-2-1-10	017781012	2	ボルト6.35X10	BOLT, SM6.35X10	
3-2-1-11	S21377001	1	ヒザアテレバーバネ	SPRING	
3-2-1-12	S21378001	2	ヨコジクトメグ	COLLAR	
3-2-1-13	017781012	4	ボルト6.35X10	BOLT, SM6.35X10	
3-2-2	S21381001	1	ヒザアテリンク	CONNECTING BAR	
3-2-3	021400202	1	2シユナツト4	NUT, 2 M4	
3-2-4	062401012	4	ナベコM4X10	SCREW, PAN M4X10	

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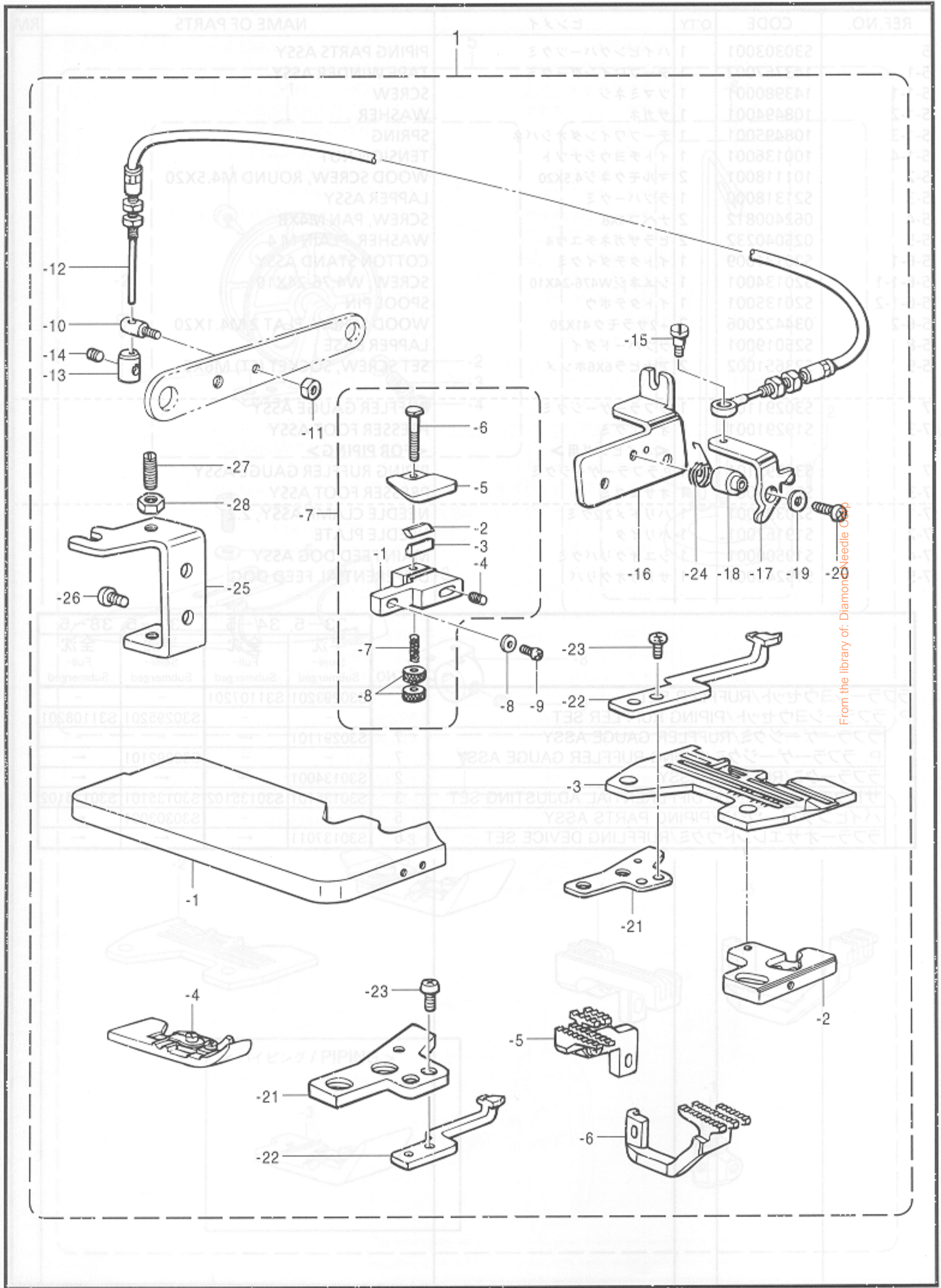
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R. ラフラー装置関係 / Ruffling attachment / Kräuselvorrichtung / Accessoire pour fronces /
 Accesorio de fruncido

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
5	S30303001	1	パイピングパーツクミ	PIPING PARTS ASSY	
5-1	143767002	1	テープワインダークミ	TAPE WINDER ASSY	
5-1-1	143980001	1	ツマミネジ	SCREW	
5-1-2	108494001	1	ザガネ	WASHER	
5-1-3	108495001	1	テープワインダオシバネ	SPRING	
5-1-4	100136001	1	イトチヨウシナツト	TENSION NUT	
5-2	101118001	2	マルモクネジ4.5X20	WOOD SCREW, ROUND M4.5X20	
5-3	S21318000	1	ラツパークミ	LAPPER ASSY	
5-4	062400812	2	ナベコ4X8	SCREW, PAN M4X8	
5-5	025040232	2	ヒラザガネチユウ4	WASHER, PLAIN M 4	
5-6-1	S20131009	1	イトタテダイクミ	COTTON STAND ASSY	
5-6-1-1	S20134001	1	シメネジW476-24X10	SCREW, W4.76-24X10	
5-6-1-2	S20135001	1	イトタテボウ	SPOOL PIN	
5-6-2	034422006	2	+2サラモク41X20	WOOD SCREW, FLAT 2 M4.1X20	
5-8	S25019001	1	ラツパードダイ	LAPPER BASE	
5-9	S23651002	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X5	
7	S30291101	1	ラフラーゲージクミ	RUFFLER GAUGE ASSY	
7-3	S19291001	1	オサエクミ <パイピング用>	PRESSER FOOT ASSY <FOR PIPING>	
7	S30292101	1	P.ラフラーゲージクミ	PIPING RUFFLER GAUGE ASSY	
7-3	S25538001	1	オサエクミ	PRESSER FOOT ASSY	
7-1	S20398001	1	ハリドメ2.2クミ	NEEDLE CLAMP ASSY, 2.2	
7-2	S19162001	1	ハリイタ	NEEDLE PLATE	
7-4	S19500001	1	シユオクリバクミ	MAIN FEED DOG ASSY	
7-5	S19243001	1	サドウオクリバ	DIFFERENTIAL FEED DOG	

REF.NO.	33-5, 34-5		37-5, 38-5	
	半沈 Semi- Submerged	全沈 Full- Submerged	半沈 Semi- Submerged	全沈 Full- Submerged
ラフラーショウセット/RUFFLER SET	S30293201	S31107201	-	-
P. ラフラーショウセット/PIPING RUFFLER SET	-	-	S30295201	S31108201
ラフラーゲージクミ/RUFFLER GAUGE ASSY	7	S30291101	←	←
P. ラフラーゲージクミ/PIPING RUFFLER GAUGE ASSY	7	-	-	S30292101
ラフラークミ/RUFFLER ASSY	2	S30134001	←	←
サドウチョウセツセット/DIFFERENTIAL ADJUSTING SET	3	S30135101	S30135102	S30135101
パイピングパーツクミ/PIPING PARTS ASSY	5	-	-	S30303001
ラフラーオサエレンドウクミ/RUFFLING DEVICE SET	6	S30137011	←	←

S . バックタック関係 / Back-tacking / Rückwärtsheftvorrichtung / Point d'arrêt
 / Pespunte de revés



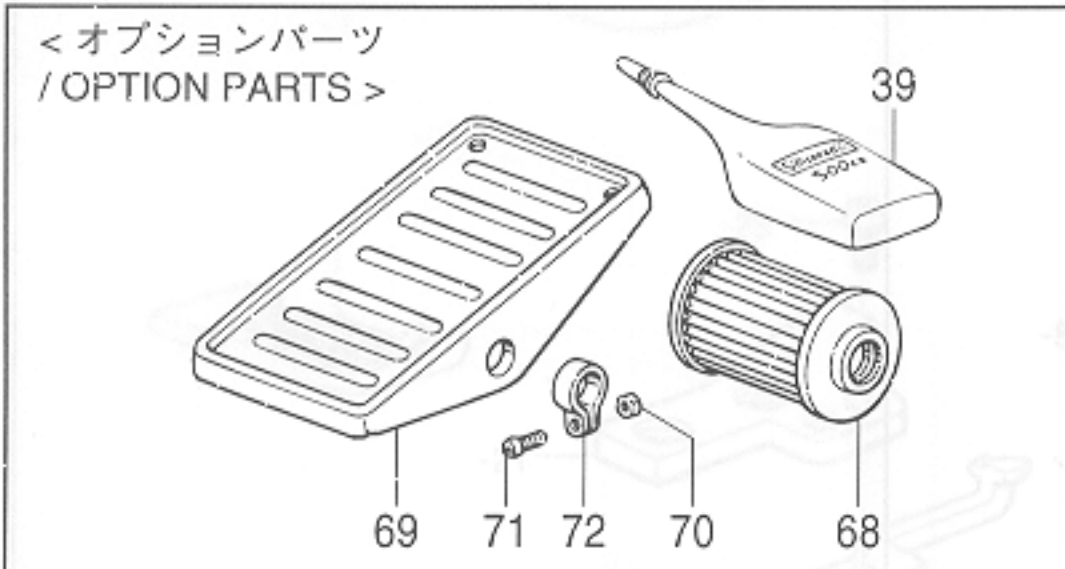
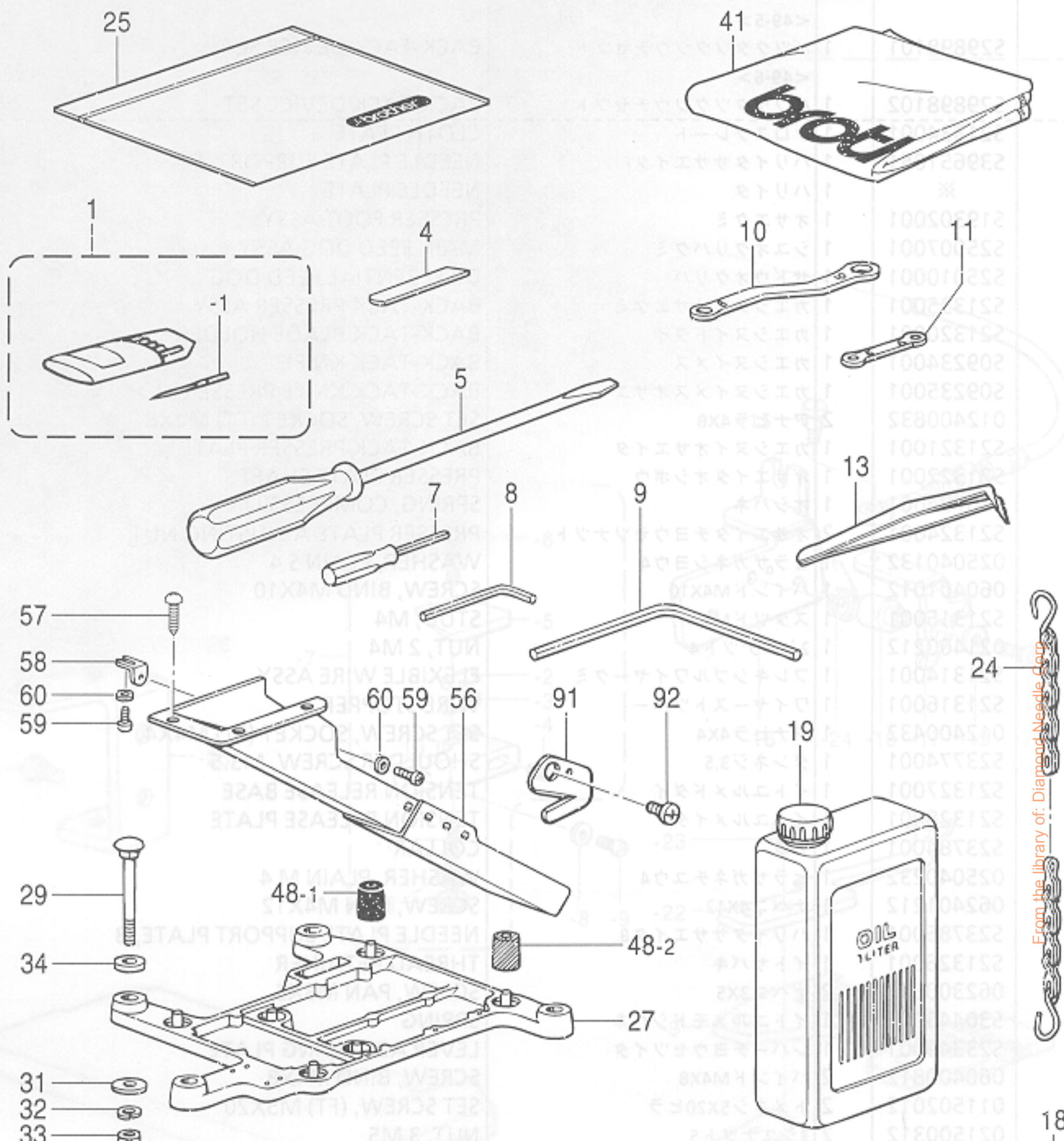
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S. バックタック関係 / Back-tacking / Rückwärtsheftvorrichtung / Point d'arrêt /
 Respunte de revés

糸関係品番付 . 5

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S29898101	1	<49-5> バックタックソウチセット	NEEDLE ASSY, DCX27 BACK-TACK DEVICE SET	
1	S29898102	1	<49-6> バックタックソウチセット	LOWER KNIFE BACK-TACK DEVICE SET	
1-1	S21334001	1	クロスプレート	CLOTH PLATE	
1-2	S39651051	1	ハリイタササエイタF	NEEDLE PLATE SUPPORT, F	
1-3	※ 000	1	ハリイタ	NEEDLE PLATE	
1-4	S19302001	1	オサエクミ	PRESSER FOOT ASSY	
1-5	S25007001	1	シユオクリバクミ	MAIN FEED DOG ASSY	
1-6	S25010001	1	サドウオクリバ	DIFFERENTIAL FEED DOG	
1-7	S21335001	1	カエシヌイオサエクミ	BACK-TACK PRESSER ASSY	
1-7-1	S21320001	1	カエシヌイドダイ	BACK-TACK BLADE HOLDER	
1-7-2	S09234001	1	カエシヌイメス	BACK-TACK KNIFE	
1-7-3	S09235001	1	カエシヌイメスオサエ	BACK-TACK KNIFE PRESSER	
1-7-4	012400832	2	アナヒラ4X8	SET SCREW, SOCKET (FT) M4X8	
1-7-5	S21321001	1	カエシヌイオサエイタ	BACK-TACK PRESSER PLATE	
1-7-6	S21322001	1	オサエイタオシボウ	PRESSER PLATE SHAFT	
1-7-7	116794001	1	オシバネ	SPRING, COMPRESSION	
1-7-8	S21324001	2	オサエイタチヨウセツナツト	PRESSER PLATE ADJUSTING NUT	
1-8	025040132	1	ヒラザガネシヨウ4	WASHER, PLAIN S 4	
1-9	060401012	1	バインドM4X10	SCREW, BIND M4X10	
1-10	S21315001	1	スタツドM4	STUD, M4	
1-11	021400212	1	2シユナツト4	NUT, 2 M4	
1-12	S21314001	1	フレキシブルワイヤークミ	FLEXIBLE WIRE ASSY	
1-13	S21316001	1	ワイヤーストツパー	WIRE STOPPER	
1-14	012400432	1	アナヒラ4X4	SET SCREW, SOCKET (FT) M4X4	
1-15	S23774001	1	ダンネジ3.5	SHOULDER SCREW, M3.5	
1-16	S21327001	1	イトユルメドダイ	TENSION RELEASE BASE	
1-17	S21328001	1	イトユルメイタ	TENSION RELEASE PLATE	
1-18	S23784001	1	カラー	COLLAR	
1-19	025040232	1	ヒラザガネチユウ4	WASHER, PLAIN M 4	
1-20	062401212	1	ナベコ4X12	SCREW, PAN M4X12	
1-21	S23786001	1	ハリイタササエイタB	NEEDLE PLATE SUPPORT PLATE, B	
1-22	S21326001	1	イトサバキ	THREAD RETAINER	
1-23	062300512	2	ナベコ3X5	SCREW, PAN M3X5	
1-24	S30443001	1	イトユルメモドシバネ	SPRING	
1-25	S23349001	1	レバーチヨウセツイタ	LEVER ADJUSTING PLATE	
1-26	060400812	2	バインドM4X8	SCREW, BIND M4X8	
1-27	011502012	2	トメネジ5X20ヒラ	SET SCREW, (FT) M5X20	
1-28	021500312	2	3シユナツト5	NUT, 3 M5	
39	S06704001			<OPTION PARTS> SILICONE OIL	
68	S08956100			OIL FILTER	
69	147893009			TREADLE PEDAL	
70	021400100			NUT, M4	
71	062401406			SCREW, PAN M4X6	
72	116010001			PERFORATED STOPPER	

From the library of: Diamond Needle Corp

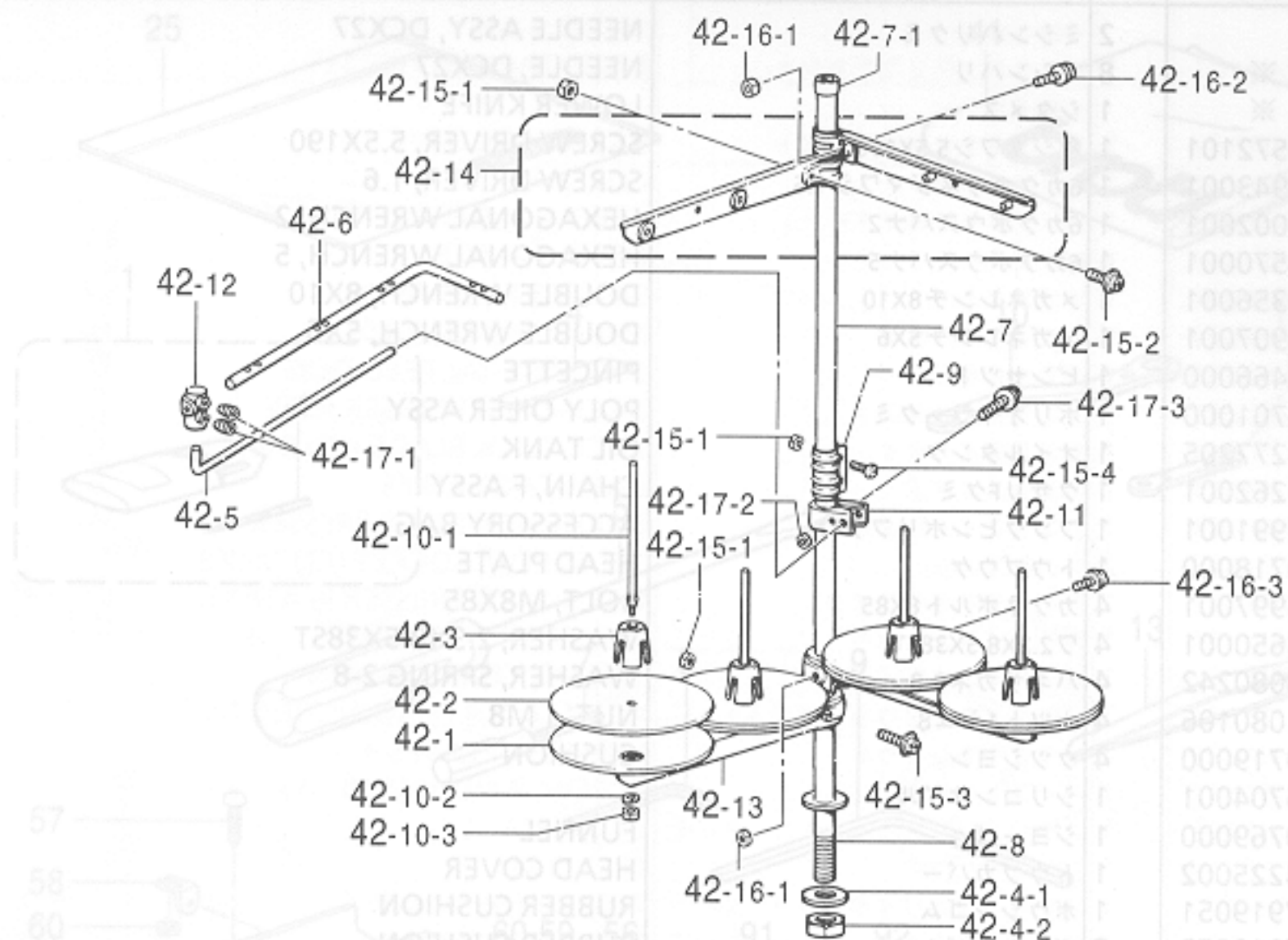


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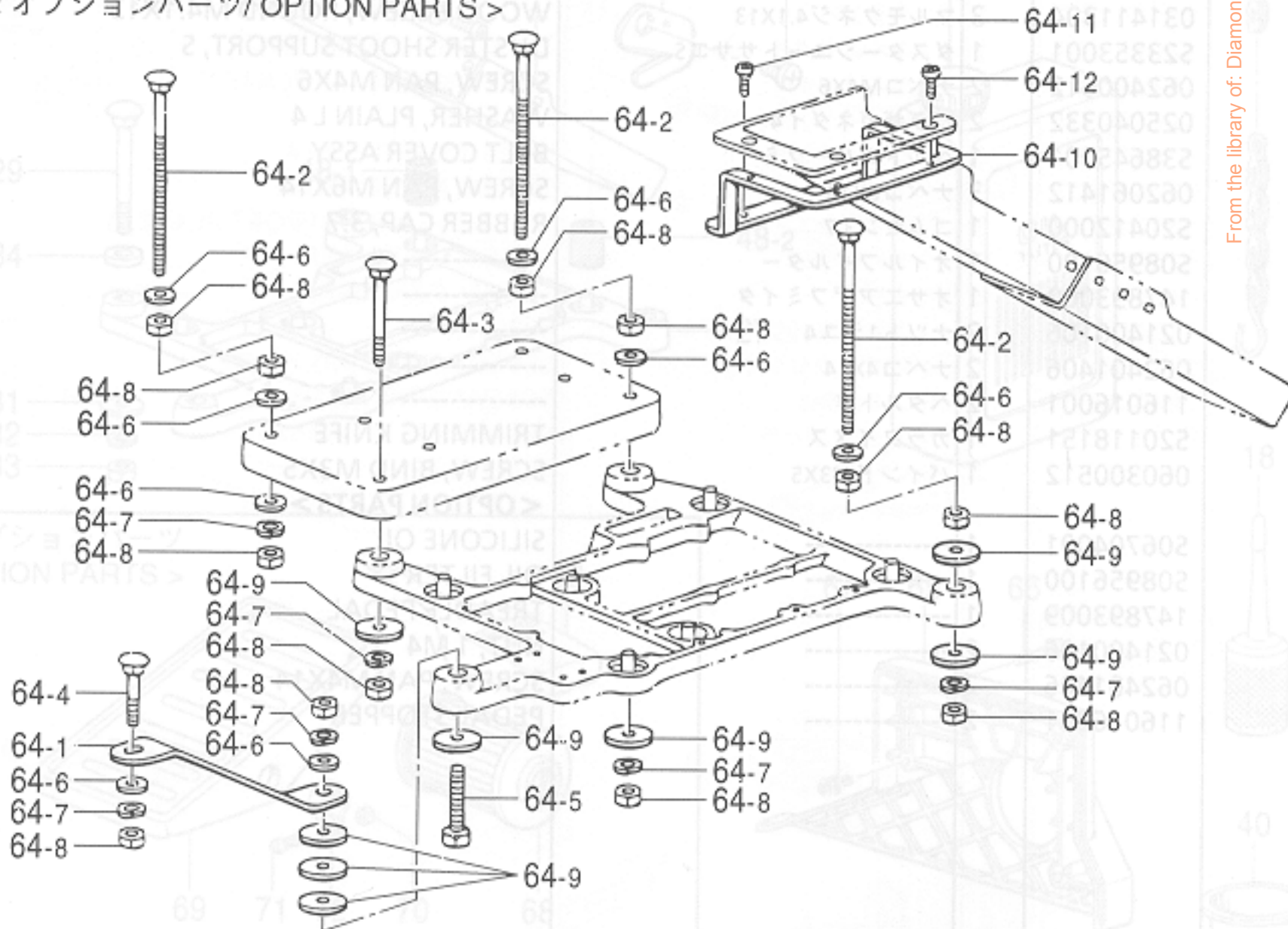
From the library of: Diamond Needle Club

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
1	S29854109	2	ミシンハリクミ	NEEDLE ASSY, DCX27	
1-1	150 ※	8	ミシンハリ	NEEDLE, DCX27	
4-2	150 ※	1	シタメス	LOWER KNIFE	
5-3	101572101	1	ネジマワシ5.5X190	SCREW DRIVER, 5.5X190	
7-4	S01943001	1	6カクボウネジマワシ1.6	SCREW DRIVER, 1.6	
8-4-1	142002001	1	6カクボウスバナ2	HEXAGONAL WRENCH, 2	
9-4-2	149570001	1	6カクボウスバナ5	HEXAGONAL WRENCH, 5	
10-5	S23356001	1	メガネレンチ8X10	DOUBLE WRENCH, 8X10	
11-6	S46907001	1	メガネレンチ5X6	DOUBLE WRENCH, 5X6	
13-7	117456000	1	ピンセット	PINCETTE	
18-7-1	S06701000	1	ポリオイラークミ	POLY OILER ASSY	
19-8	145277205	1	オイルタンク	OIL TANK	
24-9	142262001	1	クサリフクミ	CHAIN, F ASSY	
25-10	122991001	1	フゾクヒンホリフクロ	ACCESSORY BAG	
27-10-1	S20718000	1	トウブウケ	HEAD PLATE	
29-10-2	S35997001	4	カクネボルト8X85	BOLT, M8X85	
31-10-3	213650001	4	ワ2.3X8.5X38ST	WASHER, 2.3X8.5X38ST	
32-11	028080242	4	バネザガネ2-8	WASHER, SPRING 2-8	
33-12	021080106	4	ナツト1シユ8	NUT, 1 M8	
34-13	S20719000	4	クツシヨン	CUSHION	
39-14	S06704001	1	シリコンオイル	-----	
40-15	S20769000	1	ジョーゴ	FUNNEL	
41-15-1	144225002	1	トウブカバー	HEAD COVER	
48-15-2	147919051	1	ボウシンゴム	RUBBER CUSHION	
48-2-3	147919052	3	ボウシンゴム	RUBBER CUSHION	
56-15-4	183797009	1	ダスターシュートクミ	DUSTER CHUTE ASSY	
57-16	031411304	3	マルモクネジ4.1X13	WOOD SCREW, ROUND M4.1X13	
58-16-1	S23353001	1	ダスターシュートササエS	DUSTER SHOOT SUPPORT, S	
59-16-2	062400612	2	ナベコM4X6	SCREW, PAN M4X6	
60-16-3	025040332	2	ヒラザガネダイ4	WASHER, PLAIN L 4	
65-17	S38645001	1	ベルトカバークミ	BELT COVER ASSY	
66-17-1	062061412	3	ナベコ6X14	SCREW, PAN M6X14	
67-17-2	S20412000	1	ゴムセン3.7	RUBBER CAP, 3.7	
68	S08956100	1	オイルフィルター	-----	
69	147893009	1	オサエアゲフミイタ	-----	
70	021400106	2	ナツト1シユ4	-----	
71	062401406	2	ナベコ4X14	-----	
72	116016001	2	ベタルトメ	-----	
91	S20118151	1	カラヌイメス	TRIMMING KNIFE	
92	060300512	1	バインドM3X5	SCREW, BIND M3X5	
39	S06704001	1	-----	<OPTION PARTS>	
68	S08956100	1	-----	SILICONE OIL	
69	147893009	1	-----	OIL FILTER	
70	021400106	2	-----	TREADLE PEDAL	
71	062401406	2	-----	NUT, 1 M4	
72	116016001	2	-----	SCREW, PAN M4X14	
				PEDAL STOPPER	

From the library of: Diamond Needle Corp



< オプションパーツ / OPTION PARTS >



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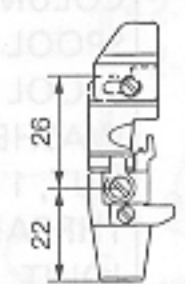
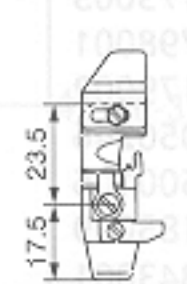
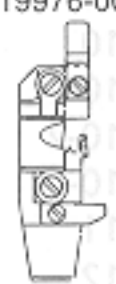

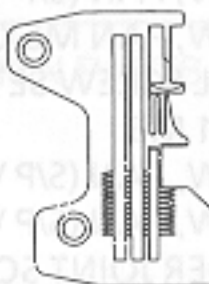
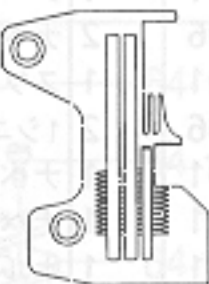
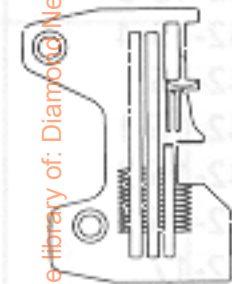
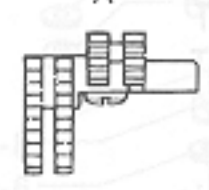
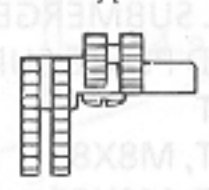
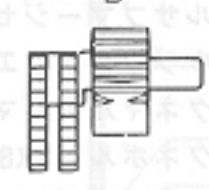
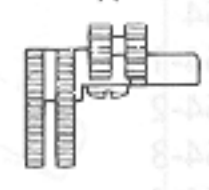







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Z. 付属品関係 / Accessories / Zubehör / Accessoires / Accesorios

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RM
42	S29854109	1	イトタテダイクミ4DTHF	COTTON STAND ASSY, 4DTHF	
42-1	150180001	4	ウケザラ	SPOOL STAND BASE	
42-2	150182000	4	スプールマット	SPOOL MAT	
42-3	126863001	4	スプールクッション	SPOOL CUSHION	
42-4	S02775001	1	パイプネジセットA	PIPE SCREW SET, A	
42-4-1	150206002	1	ヒラザガネ16	WASHER, PLAIN 16	
42-4-2	S38648001	1	6カクナツトU5/8	NUT, U5/8-28	
42-5	S04109001	1	イトアンナイササエボウ	THREAD GUIDE SUPPORT BAR	
42-6	142998001	1	イトアンナイ4	THREAD GUIDE, 4	
42-7	S40640001	1	コラムパイプキヤツブツキ	COLUMN PIPE WITH CAP	
42-7-1	150174000	1	コラムキヤツブ	COLUMN CAP	
42-8	156112003	1	コラムパイプD	COLUMN PIPE, D	
42-9	150173003	1	コラムジョイント	COLUMN JOINT	
42-10	S21798001	4	スプールネジセット	SPOOL SCREW SET	
42-10-1	150179002	4	スプールジクB	SPOOL SHAFT, B	
42-10-2	028050246	4	バネザガネ2-5	WASHER, SPRING 2-5	
42-10-3	021500106	4	1シユナツト5	NUT, 1 M5	
42-11	150185009	1	イトアンナイホルダー	THREAD GUIDE HOLDER	
42-12	138843001	1	ササエボウツギテ	JOINT	
42-13	S02778002	2	スプールホルダー2	SPOOL HOLDER, 2	
42-14	S02786002	2	スレツドハンガークミ2	THREAD HANGER ASSY, 2	
42-15	S40641001	1	スプールジクネジセットA	SPOOL SCREW SET, A	
42-15-1	021500106	4	1シユナツト5	NUT, 1 M5	
42-15-2	S37038001	1	ナベコヒラザ5X14	SCREW, PAN (S/P WASHER) M5X14	
42-15-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-15-4	062501406	2	ナベコ5X14	SCREW, PAN M5X14	
42-16	S40642001	1	スプールジクネジセットB	SPOOL SCREW SET, B	
42-16-1	021500106	2	1シユナツト5	NUT, 1 M5	
42-16-2	S37038001	1	ナベコヒラザ5X14	SCREW, PAN (S/P WASHER) M5X14	
42-16-3	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
42-17	S40643001	1	ホルダーツギテネジセット	HOLDER JOINT SCREW SET	
42-17-1	014060632	2	アナトメ6X6クボミ	SET SCREW, SOCKET (CP) M6X6	
42-17-2	021500106	1	1シユナツト5	NUT, 1 M5	
64	183798001	1	フルサブマージセット	FULL SUBMERGED SET	
64-1	S20721001	1	トウブウケササエ	HEAD PLATE SUPPORT	
64-2	153318201	4	カクネマルアタマボルト	BOLT	
64-3	S35997001	1	カクネボルト8X85	BOLT, M8X85	
64-4	S36007001	1	カクネボルト8X55	BOLT, M8X55	
64-5	017085502	1	ボルトM8X55	BOLT, M8X55	
64-6	025080236	11	ヒラザガネチユウ8	WASHER, PLAIN M 8	
64-7	028080242	7	バネザガネ2-8	WASHER, SPRING 2-8	
64-8	021080106	15	ナツト1シユ8	NUT, 1 M8	
64-9	213650001	8	ワ2.3X8.5X38ST	WASHER, 2.3X8.5X38ST	
64-10	S20722001	1	ダスターシュートササエL	DUSTER SHOOT SUPPORT, L	
64-11	060400812	2	バインドM4X8	SCREW, BIND M4X8	
64-12	060400812	3	バインドM4X8	SCREW, BIND M4X8	

From the library of: Diamond Needle Corp

Ga1 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces de departement / Lista d'ePiezas de calibradores

用途 Application	一般地縫用 Thin Medium			一般地縫用 Thin Medium (小回り用) (For small type)			SS用 New Synthetic Fiber
	チェーンランドあり With Chain Land	(1本外シ) (Mock-Safety)	チェーンランドなし Without Chain Land	(1本外シ) (Mock-Safety)			
サブクラス Sub-Class H=High-Lift E=Extra High-Lift	22-4 H -5 H -6 H -7 H	23-4 H -5 H -6 H -7 H	22-4 (B) H -5 (B) H -6 (B) H -7 (B) H	22-4 (C) H -5 (C) H -6 (C) H -7 (C) H	23-5 (B) H -6 (B) H -7 (B) H	22-5 (D) H	
針巾 (mm) Needle Gauge	2.2						
1 針 Needle	151474-011						151474-039
2 押工組 Presser Foot Assy (ツメ Stitch Tongue)	S25543-001 (4) (S25544-001) S19280-001 (5) (S19976-001) S19282-001 (6, 7) (S19283-001) 		S29952-001 (4) (S25544-001) S29950-001 (5) (S19976-001) S29951-001 (6, 7) (S19283-001) 		S36867-001 (S19976-001) 		
3 針止メ組 Needle Clamp Assy	S20398-001 						
4 針板 Needle Plate	S25190-001 (4) S19162-001 (5) S19163-001 (6) S25191-001 (7) 		S25527-001 (4) S19169-001 (5) S19170-001 (6) S25193-001 (7) 		S36866-001 		
5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)	S19217-001 (S19213-001) (S19201-001) A 	S19199-001 (S19200-001) (S19201-001) A 	S19212-001 (S19213-001) (S19204-001) B 		S36738-001 (S36739-001) (S19201-001) A 		
6 差動送り歯 Differential Feed Dog	S19240-001 	S19236-001 	S19240-001 		S36740-001 		
7 上メス Upper Knife	144074-350 						
8 下メス Lower Knife 	S20582-001 (T=1.5)						
9 上ルーパ Over Looper 	S20424-001 B	S20436-001 (4,5,7) F S20424-001 (6) B	S20424-001 B	S20436-001 (5, 7) F S20424-001 (6) B	S20424-001 B		

Ga2 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces decartment / Lista d'ePiezas de calibradores

用途 Application	一般地縫用 Thin Medium		バルキーニット用 Bulky knit			
	(1本外シ) (Mock-Safety)	(1本外シ) (Mock-Safety)	(1本外シ) (Mock-Safety)	(1本外シ) (Mock-Safety)	(1本外シ) (Mock-Safety)	
サブクラス Sub-Class H=High-Lift E=Extra High-Lift	24-5 H -6 H -7 H	25-5 H -6 H -7 H	27-5 H -6 H -7 H	28-5 H -6 H -7 H	27-5 (B) H -6 (B) H -7 (B) H	28-5 (B) H -6 (B) H -7 (B) H
針巾 (mm) Needle Gauge	3		2.2			
1 針 Needle	151474-011		151474-014			
2 押工組 Presser Foot Assy (ツメ) (Stitch Tongue)	S19284-001 (5) (S19976-001) S19285-001 (6) (S19286-001) S19289-001 (7) (S19975-001)		S19287-201 (5) (S19976-001) S19288-201 (6, 7) (S19283-001)			
3 針止メ組 Needle Clamp Assy	S20402-001		S20398-001			
4 針板 Needle Plate	S19164-001 (5) S19165-001 (6) S19168-001 (7)		S19166-001 (5) S19167-001 (6) S25192-001 (7)		S25528-001 (5) S19188-001 (6) S25529-001 (7)	
5 主送り歯組 Main Feed Dog Assy (主送り歯) (Main Feed Dog) (補助送り歯) (Chain Feed Dog)	S19199-001 (S19200-001) (S19201-001) A		S19202-001 (S19955-001) (S19204-001) B		S24680-001 (S24681-001) (S19201-001) A	
6 差動送り歯 Differential Feed Dog	S19242-001		S19237-101		S30894-101	
7 上メス Upper Knife 角メス Angle Knife	上メス Upper knife 144074-350		角メス Angle knife S20897-101			
8 下メス Lower Knife			(5) S20899-001 (T=1.0) (6, 7) S20582-001 (T=1.5)			
9 上ルーパ Over Looper	S20432-001 J	S20434-001 E	S20430-001 D	S20434-001 E	S20430-001 D	S20434-001 E



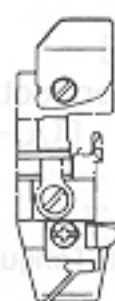
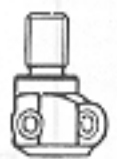
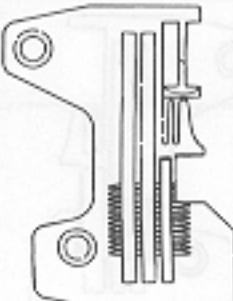
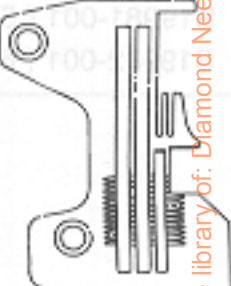
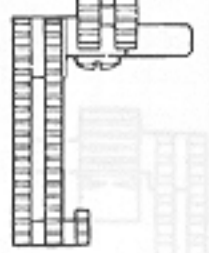
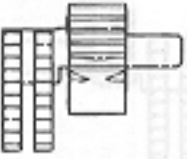
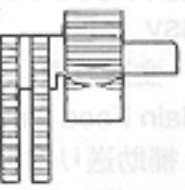
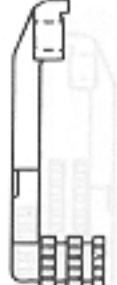




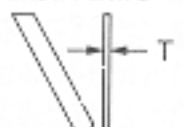

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Ga3 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces decartment
 / Lista d'ePiezas de calibradores

用途 Application	デニム用 Heavy			ラフラー用 Ruffling	ラフラー用 (1本外シ) Ruffling (Mock-Safety)
	(1本外シ) (Mock-Safety)	(トクター押工) (Tractor Type)			
サブクラス Sub-Class H=High-Lift E=Extra High-Lift	31-6 E -7 E	32-6 E -7 E	31-6 (B) E -7 (B) E	33-5 H	34-5 H
針巾 (mm) Needle Gauge	3			2.2	
1 針 Needle	151474-018 151474-011			151474-011	
2 押工組 Presser Foot Assy (ツメ Stitch Tongue)	S29871-001 (6) (S19286-001) S29869-001 (7) (S19975-001) 	S30898-001 (S30900-001) 		S19291-001 	
3 針止メ組 Needle Clamp Assy	S20402-001 			S20398-001 	
4 針板 Needle Plate	S24663-001 (6) S24664-001 (7) 			S19162-001 	
5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)	A 	J 	B 	A 	
6 差動送り歯 Differential Feed Dog	S21395-001 			S19243-001 	
7 上メス Upper Knife 角メス Angle Knife	角メス Angle knife S20898-101 	10 		上メス Upper knife 144074-350 	
8 下メス Lower Knife 	S20583-001 			S20582-001 (T=1.5) 	
9 上ルーパ Over Looper 	S20438-101 G	S20442-001 R	S20438-101 G	S20424-001 B	S20436-001 F

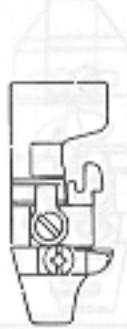


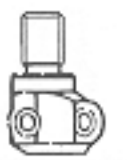
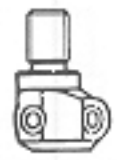

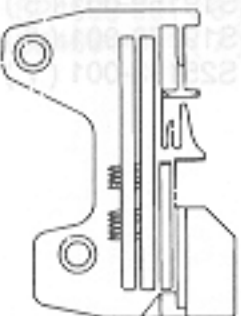
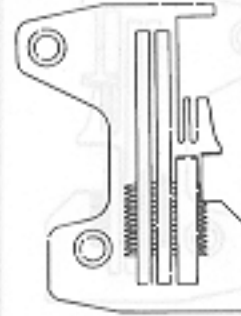
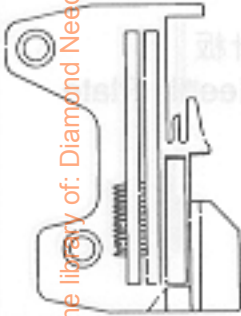
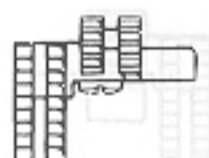
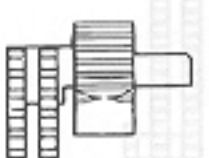
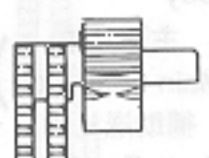
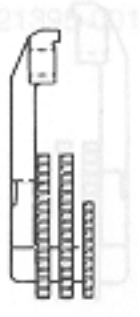

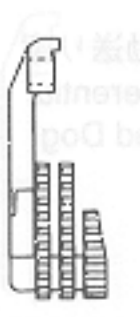
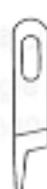

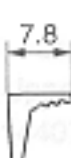
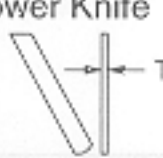



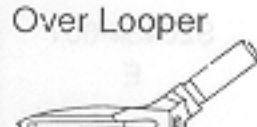
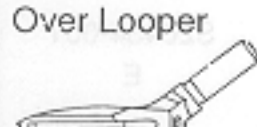


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Ga4 . ゲージ部品一覧表 / Gauge parts List / Lehenliste / Liste des Pièces decartment
 / Lista d'ePiezas de calibradores

用途 Application	パイピングラフラー用 Ruffling W / Piping (1本外シ) (Mock-Safety)		テープ用 Taping (1本外シ) (Mock-Safety)		バルキーニット(テープ用) Bulky knit (Taping) (1本外シ) (Mock-Safety)	
	37-5 H -6 H	38-5 H -6 H	41-5 H -6 H	42-5 H -6 H	45-5 H -6 H -7 H	46-5 H -6 H -7 H
針巾 (mm) Needle Gauge	2.2					
1 針 Needle	151474-011			151474-014		
2 押工組 Presser Foot Assy (ツメ Stitch Tongue)	S25538-001 	S19293-001 (5) (S19974-001) S25546-001 (6) (S25547-001) 	S19297-001 (5) (S19976-001) S19301-001 (6, 7) (S19283-001) 			
3 針止め組 Needle Clamp Assy	S20398-001 					
4 針板 Needle Plate	S19162-001 (5) S19163-001 (6) 	S19169-001 (5) S19170-001 (6) S25193-001 (7) 				
5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)	S19500-001 (S19218-001) (S19201-001) A 	S19212-001 (S19213-001) (S19204-001) B 	S19219-001 (S19220-001) (S19204-001) B 			
6 差動送り歯 Differential Feed Dog	S19243-001 	S19240-001 	S19244-101 			
7 上メス Upper Knife 角メス Angle Knife	上メス Upper knife 144074-350 	角メス Angle knife S20897-101 				
8 下メス Lower Knife 	S20582-001 (T=1.5)					
9 上ルーパ Over Looper 	S20424-001 B	S20436-001 F	S20424-001 B	S20436-001 F	S20430-001 D	S20434-001 E




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Ga5 . ゲージ部品一覧表 / Gauge parts List / Lehrenliste / Liste des Pièces decartment / Lista d'ePiezas de calibradores

用途 Application	バックタック用 Back-Tacking	バルキーニット用 Bulky Knit	バルキーニットバックタック用 Bulky knit Back-Tacking
サブクラス Sub-Class H=High-Lift E=Extra High-Lift	49-5 H -6 H	57-6 E -7 E	58-6 E
針巾 (mm) Needle Gauge	2.2	2.5	2.2
1 針 Needle	151474-011	151474-011	151474-014
2 押工組 Presser Foot Assy (ツメ Stitch Tongue)	S19302-001 (5, 6) (S19977-001) 	S19303-201 (6) (S19286-001) S20881-201 (7) (S19975-001) 	S19303-201 (S19286-001) 
3 針止メ組 Needle Clamp Assy	S20398-001 	S20400-001 	S20400-001 
4 針板 Needle Plate	S19981-001 (5) S19982-001 (6) 	S19173-001 (6) S20880-001 (7) 	S33529-001 
5 主送り歯組 Main Feed Dog Assy (主送り歯 Main Feed Dog) (補助送り歯 Chain Feed Dog)	S25007-001 (S25008-001) (S25009-001) K 	S19202-001 (S19955-001) (S19204-001) B 	S33530-001 (S33531-001) (S19204-001) E 
6 差動送り歯 Differential Feed Dog	S25010-001 	S19237-101 	S33536-001 
7 上メス Upper Knife 角メス Angle Knife	上メス Upper knife 144074-350 	角メス Angle knife S20897-101 	7.8 
8 下メス Lower Knife 	S20582-001 (T=1.5) 	S20582-001 (T=1.5) 	S20582-001 (T=1.5) 
9 上ルーパ Over Looper 	S20424-001 B 	S20440-101 K 	S20440-101 K 

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Wa. 警告ラベル / Warning labels / Warnschilder / Etiquettes d'avertissement
/ Etiquetas de advertencia

警告ラベル / Warning labels	品名 / Name of parts	Size(mm)	Code
	操作注意ラベル・和	40×64	S38350-001
	Label, operation Eng.	40×64	S38349-001
	アースマーク Mark, grounding	φ 12	S37060-001

185-V5A-052

From the library of: Diamond Needle Corp

索引 / INDEX / VERZEICHNIS

/ INDEX / INDICE

CODE	REF.NO.	Page	CODE	REF.NO.	Page	CODE	REF.NO.	Page
S00075000	A - 66	4	S19220001	Ga4 - 5	46	S19976001	Ga1 - 2	43
S01295001	D - 50-1-5	12	S19236001	Ga1 - 6	43		Ga2 - 2	44
	D - 50-19-5	14	S19237101	Ga2 - 6	44		Ga4 - 2	46
	D - 50-25-2	14		Ga5 - 6	47	S19977001	Ga5 - 2	47
	D - 50-26-5	14	S19240001	Ga1 - 6	43	S19981001	Ga5 - 4	47
S01943001	Z - 7	40		Ga4 - 6	46	S19982001	Ga5 - 4	47
S02573000	E - 38	16	S19242001	Ga2 - 6	44	S20118151	Z - 91	40
S02606000	A - 3	2	S19243001	R - 7-5	36	S20131009	R - 5-6-1	36
S02775001	Z - 42-4	42		Ga3 - 6	45	S20134001	R - 5-6-1-1	36
S02778002	Z - 42-13	42		Ga4 - 6	46	S20135001	R - 5-6-1-2	36
S02786002	Z - 42-14	42	S19244101	Ga4 - 6	46	S20180001	L - 29	26
S02874001	P - 1-3	30	S19258001	D - 50-1-4	12	S20199001	L - 14	26
S04109001	Z - 42-5	42		D - 50-26-4	14		L - 16	26
S06701000	Z - 18	40	S19259001	D - 50-1-6	12		L - 18	26
S06704001	Z - 39	40		D - 50-2-4	12	S20200001	L - 30	26
	Z - 39	40		D - 50-9-3	12	S20305001	A - 2	2
S07477009	A - 84	4		D - 50-10-6	12	S20306000	A - 5	2
S08956100	L - 8	26		D - 50-19-6	14	S20309101	A - 11	2
	Z - 68	40	S19279001	D - 50-11-4	12	S20310001	A - 13	2
	Z - 68	40		D - 50-18-4	12	S20311000	A - 14	2
S08957001	L - 7	26	S19280001	Ga1 - 2	43	S20313000	A - 20	2
S09234001	S - 1-7-2	38	S19282001	Ga1 - 2	43	S20314000	A - 21	2
S09235001	S - 1-7-3	38	S19283001	Ga1 - 2	43	S20319001	A - 27-3	2
S12987002	L - 10	26		Ga2 - 2	44	S20320101	A - 27-5	2
S19162001	R - 7-2	36		Ga4 - 2	46	S20321001	A - 27-6	2
	Ga1 - 4	43	S19284001	Ga2 - 2	44	S20323101	A - 29	2
	Ga3 - 4	45	S19285001	Ga2 - 2	44	S20324101	A - 33	2
	Ga4 - 4	46	S19286001	Ga2 - 2	44	S20325001	A - 35	2
S19163001	Ga1 - 4	43		Ga3 - 2	45	S20327101	A - 27-8	2
	Ga4 - 4	46		Ga5 - 2	47	S20328001	A - 37	2
S19164001	Ga2 - 4	44	S19287201	Ga2 - 2	44	S20330100	A - 39	2
S19165001	Ga2 - 4	44	S19288201	Ga2 - 2	44	S20331001	A - 40	2
S19166001	Ga2 - 4	44	S19289001	Ga2 - 2	44	S20334000	A - 43	2
S19167001	Ga2 - 4	44	S19291001	R - 7-3	36	S20338200	A - 61	4
S19168001	Ga2 - 4	44		Ga3 - 2	45	S20339000	A - 62	4
S19169001	Ga1 - 4	43	S19293001	Ga4 - 2	46	S20340001	A - 69	4
	Ga4 - 4	46	S19296001	D - 50-10-4	12	S20342001	A - 70	4
S19170001	Ga1 - 4	43	S19297001	Ga4 - 2	46	S20344009	A - 74	4
	Ga4 - 4	46	S19299001	D - 50-11-7	12	S20345009	A - 10	2
S19173001	Ga5 - 4	47	S19300001	D - 50-11-5	12		A - 75	4
S19188001	Ga2 - 4	44	S19301001	Ga4 - 2	46	S20346000	A - 80	4
S19199001	Ga1 - 5	43	S19302001	S - 1-4	38	S20353000	B - 21	6
	Ga2 - 5	44		Ga5 - 2	47	S20355002	H - 9-2-2	22
S19200001	Ga1 - 5	43	S19303201	Ga5 - 2	47	S20356001	B - 11	6
	Ga2 - 5	44	S19311101	D - 50-25-7	14	S20357000	B - 30	6
S19201001	Ga1 - 5	43	S19496001	D - 50-1-2	12	S20361001	B - 17	6
	Ga2 - 5	44		D - 50-2-2	12	S20362151	B - 18	6
	Ga3 - 5	45		D - 50-9-1	12	S20366000	B - 23	6
	Ga4 - 5	46		D - 50-10-2	12	S20386101	C - 7	8
S19202001	Ga2 - 5	44		D - 50-11-2	12	S20391001	C - 7-4	8
	Ga5 - 5	47		D - 50-14-1	14		D - 50-26-2	14
S19204001	Ga1 - 5	43		D - 50-18-2	12	S20392000	C - 7-5	8
	Ga2 - 5	44		D - 50-19-2	14		L - 34	26
	Ga4 - 5	46		D - 50-26-6	14	S20393101	C - 8	8
	Ga5 - 5	47	S19500001	R - 7-4	36	S20398001	R - 7-1	36
S19212001	Ga1 - 5	43		Ga3 - 5	45		Ga1 - 3	43
	Ga4 - 5	46		Ga4 - 5	46		Ga2 - 3	44
S19213001	Ga1 - 5	43	S19955001	Ga2 - 5	44		Ga3 - 3	45
	Ga4 - 5	46		Ga5 - 5	47		Ga4 - 3	46
S19217001	Ga1 - 5	43	S19974001	Ga4 - 2	46		Ga5 - 3	47
S19218001	Ga3 - 5	45	S19975001	Ga2 - 2	44	S20400001	Ga5 - 3	47
	Ga4 - 5	46		Ga3 - 2	45	S20402001	Ga2 - 3	44
S19219001	Ga4 - 5	46		Ga5 - 2	47		Ga3 - 3	45

From the library of: Diamond Needle Corp

CODE	REF.NO.	Page
S20412000	A - 48	2
	A - 55	4
	Z - 67	40
S20413051	C - 18	8
S20414001	C - 20-1	8
S20415101	C - 22	8
S20416101	C - 23	8
S20424001	Ga1 - 9	43
	Ga3 - 9	45
	Ga4 - 9	46
	Ga5 - 9	47
S20430001	Ga2 - 9	44
	Ga4 - 9	46
S20432001	Ga2 - 9	44
S20434001	Ga2 - 9	44
S20436001	Ga1 - 9	43
	Ga3 - 9	45
	Ga4 - 9	46
S20438101	Ga3 - 9	45
S20440101	Ga5 - 9	47
S20442001	Ga3 - 9	45
S20453001	P - 1	30
S20454000	P - 1-1	30
S20455000	P - 1-2	30
S20456000	P - 1-5	30
S20459000	P - 1-6	30
S20460000	P - 1-7	30
	P - 5-2	30
S20461101	P - 5	30
S20464000	P - 5-1	30
S20467001	P - 5-5	30
S20472001	D - 1	10
S20476001	D - 4	10
S20477001	D - 4	10
S20485001	D - 19	10
S20494001	D - 40-1	10
S20495001	D - 36	10
S20496101	E - 1	16
S20500001	E - 1-2	16
S20500002	E - 1-2	16
S20500003	E - 1-2	16
S20507001	E - 3-1	16
S20523000	E - 43	16
S20524000	E - 44	16
S20525001	E - 45	16
S20526000	E - 47	16
S20527001	E - 83	18
S20530001	E - 30	16
S20543101	E - 51	16
S20544000	E - 52	16
S20547001	E - 55	18
S20548001	E - 59	18
S20554001	E - 58	18
S20560001	E - 66	18
S20561001	E - 67	18
S20571101	G - 2	20
S20574001	G - 8	20
S20575001	G - 9-1	20
S20576001	G - 9-2	20
S20577001	G - 12	20
S20578101	G - 13	20
S20579101	G - 15-2	20
S20580101	G - 17	20

CODE	REF.NO.	Page
S20582001	Ga1 - 8	43
	Ga2 - 8	44
	Ga3 - 8	45
	Ga4 - 8	46
	Ga5 - 8	47
S20583001	Ga3 - 8	45
S20585001	G - 27	20
S20598000	H - 2	22
	J - 3	24
S20601001	H - 5	22
S20621001	J - 4	24
S20625151	J - 11	24
S20627001	J - 14-1	24
S20655101	L - 1	26
S20656101	L - 4	26
S20657001	L - 4-1	26
S20658001	L - 4-3	26
S20660000	L - 4-4	26
S20661000	L - 4-5	26
S20662100	L - 4-6	26
S20663000	L - 4-7	26
S20666001	L - 17	26
S20668100	L - 22	26
S20669000	L - 24	26
S20671000	L - 28	26
S20672001	M - 1	28
S20673001	M - 11	28
S20675001	M - 8	28
S20676051	M - 9	28
	R - 2-1-5	32
S20677000	M - 10	28
S20678001	M - 14	28
S20679001	M - 15	28
S20681000	M - 17	28
	R - 2-1-7	32
S20682101	M - 18-2	28
S20682102	M - 18-4	28
S20682103	M - 18-1	28
S20682104	M - 18-3	28
S20682105	R - 2-1-8	32
S20683001	M - 19	28
S20684101	M - 23	28
S20685001	M - 25	28
S20686001	M - 26	28
S20687001	M - 37	28
S20689001	M - 48	28
S20690001	M - 49	28
S20691001	M - 50	28
S20692001	M - 51	28
S20693001	M - 5	28
S20718000	Z - 27	40
S20719000	Z - 34	40
S20721001	Z - 64-1	42
S20722001	Z - 64-10	42
S20740101	E - 46	16
S20769000	Z - 40	40
S20878000	A - 19	2
	A - 82	4
S20880001	Ga5 - 4	47
S20881201	Ga5 - 2	47
S20896101	G - 15-2	20
S20897101	G - 15-2	20
	Ga2 - 7	44

CODE	REF.NO.	Page
S20897101	Ga4 - 7	46
	Ga5 - 7	47
S20898101	G - 15-2	20
	Ga3 - 7	45
S20899001	Ga2 - 8	44
S21091000	E - 81	18
S21092000	E - 81-1	18
S21127001	M - 38	28
S21128001	M - 44	28
S21129001	M - 40	28
S21130051	M - 42	28
S21133001	M - 28	28
S21134001	M - 29	28
S21135001	M - 31	28
S21136101	M - 35	28
S21137001	M - 33	28
S21294001	R - 2-1-1	32
S21295001	R - 2-1-2	32
S21297001	R - 2-1-12	32
S21298001	R - 2-1-15	32
S21299001	R - 2-1-17	32
S21300001	R - 2-1-19	32
S21301001	R - 2-1-23	32
S21302001	R - 2-1-24	32
S21303001	R - 2-1-26	32
S21304001	R - 2-1-28	32
S21305001	R - 2-1-3	32
S21306001	R - 2-1-13	32
S21307001	R - 2-1-14	32
S21310001	R - 6-1	32
S21311001	R - 6-2	32
S21312001	R - 6-3	32
S21313001	R - 6-6	32
S21314001	R - 6-7	32
	S - 1-12	38
S21315001	R - 6-9	32
	S - 1-10	38
S21316001	R - 6-11	32
	S - 1-13	38
S21318000	R - 5-3	36
S21320001	S - 1-7-1	38
S21321001	S - 1-7-5	38
S21322001	S - 1-7-6	38
S21324001	S - 1-7-8	38
S21326001	S - 1-22	38
S21327001	S - 1-16	38
S21328001	S - 1-17	38
S21334001	S - 1-1	38
S21335001	S - 1-7	38
S21336101	Q - 1	30
S21341001	Q - 1-6	30
S21373101	R - 3-1-1	34
S21375001	R - 3-1-1-2	34
	R - 3-2-1-2	34
S21376001	R - 3-1-1-9	34
S21377001	R - 3-1-1-11	34
	R - 3-2-1-11	34
S21378001	R - 3-1-1-12	34
	R - 3-2-1-12	34
S21379001	R - 3-1-2	34
S21380101	R - 3-2-1	34
S21381001	R - 3-2-2	34
S21392001	Ga3 - 5	45

From the library of Diamond Needle Co. Inc.

CODE	REF.NO.	Page
S21393001	Ga3 - 5	45
S21394001	Ga3 - 5	45
S21395001	Ga3 - 6	45
S21590000	R - 2-4	32
S21798001	Z - 42-10	42
S23337009	A - 7	2
S23341009	D - 31	10
S23342001	C - 1-2	8
	C - 7-1	8
	G - 1-3	20
	H - 9-1-1	22
S23346101	H - 1-2	22
	J - 1-2	24
S23349001	R - 6-13	32
	S - 1-25	38
S23350001	A - 63	4
S23351001	A - 65	4
S23353001	Z - 58	40
S23356001	Z - 10	40
S23357001	A - 79	4
S23360001	E - 37	16
	E - 42	16
S23364000	D - 39	10
S23366001	L - 3	26
S23367001	A - 16	2
S23418002	C - 21	8
	M - 27	28
	P - 2	30
	R - 2-5	32
S23452002	M - 22	28
S23453001	E - 84	18
S23458101	E - 7	16
S23460001	L - 4-11	26
S23611101	H - 15	22
S23612001	E - 73	18
S23614101	J - 12	24
S23615001	E - 5	16
S23616101	A - 25-2	2
	E - 82	18
S23619001	G - 6	20
	H - 6	22
S23621101	E - 72	18
	E - 76	18
	E - 78	18
	G - 16-1	20
S23626001	H - 7	22
	J - 6	24
S23628051	E - 71	18
S23651002	R - 2-1-18	32
	R - 5-9	36
S23773001	Q - 1-2	30
S23774001	R - 6-8	32
	S - 1-15	38
S23775001	R - 2-1-6	32
S23777101	R - 2-1-4	32
S23779001	R - 2-6	32
S23784001	S - 1-18	38
S23786001	S - 1-21	38
S23896101	Q - 1-1	30
S23897001	Q - 1-4	30
S24663001	Ga3 - 4	45
S24664001	Ga3 - 4	45
S24680001	Ga2 - 5	44

CODE	REF.NO.	Page
S24681001	Ga2 - 5	44
S25005001	R - 2-1-9	32
S25006001	R - 2-1	32
S25007001	S - 1-5	38
	Ga5 - 5	47
S25008001	Ga5 - 5	47
S25009001	Ga5 - 5	47
S25010001	S - 1-6	38
	Ga5 - 6	47
S25019001	R - 5-8	36
S25181001	A - 92	4
S25190001	Ga1 - 4	43
S25191001	Ga1 - 4	43
S25192001	Ga2 - 4	44
S25193001	Ga1 - 4	43
	Ga4 - 4	46
S25526000	L - 35	26
S25527001	Ga1 - 4	43
S25528001	Ga2 - 4	44
S25529001	Ga2 - 4	44
S25530001	B - 1-1	6
S25538001	R - 7-3	36
	Ga4 - 2	46
S25543001	Ga1 - 2	43
S25544001	Ga1 - 2	43
S25546001	Ga4 - 2	46
S25547001	Ga4 - 2	46
S25818001	E - 61	18
S25879001	L - 32	26
S27868001	B - 16	6
S29094001	E - 69	18
S29700000	H - 9-3	22
S29854109	Z - 42	42
S29869001	Ga3 - 2	45
S29870001	D - 50-19-4	14
S29871001	Ga3 - 2	45
S29898101	S - 1	38
S29898102	S - 1	38
S29933000	P - 5-3	30
S29934000	P - 5-4	30
S29950001	Ga1 - 2	43
S29951001	Ga1 - 2	43
S29952001	Ga1 - 2	43
S30134001	R - 2	32
S30135101	R - 3-1	34
S30135102	R - 3-2	34
S30137011	R - 6	32
S30291101	R - 7	36
S30292101	R - 7	36
S30293201	R - 7	36
S30295201	R - 5	36
S30303001	R - 5	36
S30443001	S - 1-24	38
S30517101	A - 73	4
S30562000	D - 28	10
	E - 18	16
S30894101	Ga2 - 6	44
S30898001	Ga3 - 2	45
S30900001	Ga3 - 2	45
S30901001	D - 50-25-3	14
S30902001	D - 50-25-4	14
S30903001	D - 50-25-5	14
S30904001	D - 50-25-6	14

CODE	REF.NO.	Page
S31107201	R - A-2000	36
S31108201	R - A-2	36
S33529001	Ga5 - 4	47
S33530001	Ga5 - 5	47
S33531001	Ga5 - 5	47
S33536001	Ga5 - 6	47
S35997001	Z - 29	40
	Z - 64-3	42
S36007001	Z - 64-4	42
S36738001	Ga1 - 5	43
S36739001	Ga1 - 5	43
S36740001	Ga1 - 6	43
S36864001	E - 3-2	18
S36866001	Ga1 - 4	43
S36867001	Ga1 - 2	43
S36869001	D - 50-26-8	14
S36870001	D - 40-2	10
S37037001	Z - 42-15-3	42
	Z - 42-16-3	42
S37038001	Z - 42-15-2	42
	Z - 42-16-2	42
S37060001	Wa	48
S37070121	D - 34	10
S38312050	E - 24	16
S38320100	H - 9-2	22
S38330050	M - 46	28
S38349001	Wa	48
S38350001	Wa	48
S38645001	Z - 65	40
S38648001	Z - 42-4-2	42
S39564021	A - 23	2
S39565101	B - 24	6
S39571021	C - 10	8
S39577000	D - 2-1	10
S39589021	E - 8	16
S39593021	E - 54	18
S39596021	E - 54-1	18
S39607001	A - 8	2
S39611001	A - 27	2
S39612001	A - 27-1	2
S39613001	A - 27-2	2
S39625151	A - 49	2
S39626021	A - 58	4
S39629021	B - 3	6
S39630000	B - 10	6
S39631000	B - 20	6
S39644021	C - 2	8
S39645021	C - 3	8
S39646021	C - 4	8
S39647000	C - 5	8
S39648021	C - 9	8
S39649021	C - 14	8
S39650051	C - 16-1	8
S39651051	S - 1-2	38
S39653051	C - 24	8
S39659021	D - 6	10
S39660001	D - 7	10
S39661001	D - 8	10
S39662001	D - 9	10
S39663021	D - 11	10
S39664001	D - 12	10
S39665001	D - 15	10
S39666001	D - 20	10

From the library of Diamond Needle Corp

CODE	REF.NO.	Page
S39669101	D - 23	10
S39670000	D - 24	10
S39671101	D - 26	10
S39672001	D - 29	10
S39674001	E - 9	16
S39675001	E - 10	16
S39676121	E - 15	16
S39677021	E - 16	16
	G - 5	20
	H - 4	22
	J - 9	24
S39678021	E - 17	16
S39679001	E - 20	16
S39683000	E - 26	16
S39684021	E - 27	16
S39685001	E - 28	16
S39690021	E - 36	16
	E - 41	16
S39691001	E - 39	16
S39692021	E - 50	16
S39694021	E - 64	18
S39695001	E - 65	18
S39704021	G - 4	20
S39707001	G - 19	20
S39708001	G - 25	20
S39709021	G - 28	20
S39728021	H - 3	22
	J - 8	24
S39769051	E - 40	16
S39770001	D - 17	10
S39773001	E - 35	16
S40640001	Z - 42-7	42
S40641001	Z - 42-15	42
S40642001	Z - 42-16	42
S40643001	Z - 42-17	42
S40866001	J - 14-2	24
S42042021	E - 33	16
S43453001	A - 97	4
S43521000	L - 36-2	26
S43522000	L - 36-1	26
S43523000	L - 36	26
S43916001	E - 48	16
S44535001	A - 25-3	2
S44536000	A - 24	2
S44821001	A - 94	4
S46849001	D - 21	10
S46887001	D - 2	10
S46889001	D - 5	10
S46891001	E - 23	16
S46895001	E - 68	18
S46896001	H - 9	22
S46899001	C - 7-2	8
	D - 22	10
	H - 9-1-2	22
S46900001	B - 13	6
S46901001	H - 9	22
S46903001	H - 13	22
S46904001	J - 5	24
S46905001	L - 12	26
S46907001	Z - 11	40
S46921001	B - 1	6
S46922001	B - 1	6
S46931001	C - 1	8

CODE	REF.NO.	Page
S46932001	C - 1	8
S46933001	G - 1	20
S46940001	H - 1	22
S46941001	J - 1	24
S46942001	J - 1	24
004350812	E - 31	16
011502012	R - 6-15	32
	S - 1-27	38
012060632	B - 25	6
	D - 25	10
	E - 2	16
	E - 4	16
	E - 73-1	18
	G - 6-1	20
	H - 6-1	22
	R - 6-4	32
012400432	A - 27-4	2
	A - 32	2
	A - 40-1	2
	D - 30	10
	E - 29	16
	H - 13	22
	R - 6-12	32
	S - 1-14	38
012400536	L - 4-2	26
012400632	A - 42	2
012400832	A - 31	2
	E - 32	16
	S - 1-7-4	38
012500536	L - 2	26
014060632	Z - 42-17-1	42
014780622	R - 3-1-1-6	34
	R - 3-2-1-6	34
017060812	H - 8	22
	J - 7	24
017061612	C - 1-3-1	8
	G - 1-2-1	20
017081606	R - 3-1-1-8	34
	R - 3-2-1-8	34
017085502	Z - 64-5	42
017500812	G - 26	20
017501212	A - 64	4
017781012	R - 3-1-1-4	34
	R - 3-1-1-10	34
	R - 3-1-1-13	34
	R - 3-2-1-4	34
	R - 3-2-1-10	34
	R - 3-2-1-13	34
018061432	E - 53	16
	H - 10	22
	L - 6	26
018061632	E - 8-1	16
	E - 34	16
	E - 40-1	16
	E - 60	18
018062532	B - 28	6
	C - 15	8
	D - 13	10
018401032	R - 2-3	32
018401622	C - 1-1-1	8
	G - 1-1	20
	H - 1-1	22
	J - 1-1	24

CODE	REF.NO.	Page
018401632	R - 2-2	32
021060302	R - 2-1-20	32
	R - 2-7	32
021080106	Z - 33	40
	Z - 64-8	42
021400106	Z - 70	40
	Z - 70	40
021400202	R - 3-1-3	34
	R - 3-2-3	34
021400212	A - 53	4
	D - 18	10
	Q - 1-5	30
	R - 2-1-22	32
	R - 6-10	32
	S - 1-11	38
021500106	Z - 42-10-3	42
	Z - 42-15-1	42
	Z - 42-16-1	42
	Z - 42-17-2	42
021500303	R - 6-7-1	32
021500312	R - 6-16	32
	S - 1-28	38
025030132	G - 14	20
025040132	A - 45	2
	E - 49	16
	G - 11	20
	P - 4	30
	S - 1-8	38
025040232	R - 5-5	36
	S - 1-19	38
025040332	Z - 60	40
025050132	A - 72	4
025060332	D - 14	10
025080236	Z - 64-6	42
025350332	A - 68	4
	E - 63	18
025710232	E - 12	16
	E - 13	16
026260136	D - 50-11-9	12
028050246	Z - 42-10-2	42
028060242	B - 27	6
028080242	Z - 32	40
	Z - 64-7	42
031411304	Z - 57	40
034422006	R - 5-6-2	36
047250842	E - 1-1	16
047301042	E - 3-2-1	18
047301642	D - 2-2	10
047401642	D - 21-1	10
047502542	D - 16	10
	E - 57	18
047602042	A - 54	4
048040342	E - 14	16
	E - 70	18
048090342	D - 27	10
	E - 19	16
048400242	B - 14	6
060300412	D - 35	10
	M - 30	28
060300512	Z - 92	40
060300612	D - 38	10
	M - 52	28
060350812	A - 67	4

From the library of Diamond Needle Corp

CODE	REF.NO.	Page
060350812	E - 62	18
	J - 16	24
060351012	J - 15	24
060400512	A - 60	4
	L - 17-1	26
060400612	A - 12	2
	A - 27-7	2
	A - 27-9	2
	A - 34	2
	A - 36	2
	A - 46	2
	A - 50	2
	A - 59	4
	D - 10	10
	E - 22	16
	H - 16	22
	M - 24	28
	M - 32	28
	M - 36	28
	M - 39	28
	M - 41	28
	M - 45	28
060400812	A - 15	2
	A - 17	2
	G - 29	20
	L - 11	26
	L - 26	26
	L - 33	26
	M - 4	28
	M - 20	28
	M - 43	28
	R - 6-14	32
	S - 1-26	38
	Z - 64-11	42
	Z - 64-12	42
060401012	A - 25-1	2
	A - 47	2
	P - 3	30
	S - 1-9	38
060401412	A - 28	2
060630412	D - 50-18-5	12
060630712	E - 75-1	18
061400812	A - 18	2
	A - 26	2
	B - 6	6
	L - 23	26
062060812	G - 18	20
	G - 21	20
062061412	Z - 66	40
062300412	G - 16-2	20
062300512	Q - 1-7	30
	S - 1-23	38
062300812	R - 2-1-11	32
062350512	R - 2-1-27	32
062350612	Q - 1-9	30
062350812	C - 7-3	8
	C - 25	8
	R - 6-5	32
062351016	L - 4-8	26
062400612	A - 30	2
	C - 19	8
	R - 2-1-25	32
	Z - 59	40

CODE	REF.NO.	Page
062400812	A - 9	2
	B - 5	6
	R - 2-1-16	32
	R - 5-4	36
062401012	A - 22	2
	B - 22	6
	C - 17	8
	E - 6	16
	P - 6	30
	Q - 2	30
	R - 3-1-4	34
	R - 3-2-4	34
062401212	A - 4	2
	A - 52	4
	G - 10-1	20
	S - 1-20	38
062401406	Z - 71	40
	Z - 71	40
062401612	A - 81	4
	G - 10-2	20
	R - 2-1-21	32
062501406	Z - 42-15-4	42
062630612	D - 50-11-6	12
062670712	D - 41	10
	D - 50-25-8	14
072600000	B - 7	6
076203000	B - 15	6
081005070	E - 11	16
081005670	E - 56	18
081008070	L - 5	26
081009070	A - 77	4
081020070	E - 21	16
081031870	B - 4	6
081044070	L - 9	26
100032003	C - 33	8
100136001	R - 5-1-4	36
101118001	R - 5-2	36
101572101	Z - 5	40
102707002	R - 2-8	32
104450101	C - 11	8
105161004	D - 3	10
105288001	D - 50-10-5	12
106640001	D - 50-9-2	12
	D - 50-14-2	14
108494001	R - 5-1-2	36
108495001	R - 5-1-3	36
110832009	M - 12	28
116016001	Z - 72	40
	Z - 72	40
116794001	S - 1-7-7	38
117466000	Z - 13	40
118735002	C - 1-3-2	8
	G - 1-2-2	20
118770001	A - 44	2
122991001	Z - 25	40
126863001	Z - 42-3	42
138843001	Z - 42-12	42
140530002	D - 50-1-7	12
	D - 50-2-5	12
	D - 50-9-4	12
	D - 50-10-7	12
	D - 50-11-8	12
	D - 50-19-7	14

CODE	REF.NO.	Page
140530002	D - 50-26-9	14
142002001	Z - 8	40
142262001	Z - 24	40
142628001	E - 25	16
142998001	Z - 42-6	42
143767002	R - 5-1	36
143980001	R - 5-1-1	36
144074350	G - 15-1	20
	Ga1 - 7	43
	Ga2 - 7	44
	Ga3 - 7	45
	Ga4 - 7	46
	Ga5 - 7	47
144103009	M - 13	28
144225002	Z - 41	40
144784001	R - 2-1-10	32
144875001	L - 4-9	26
144876001	L - 4-10	26
145277205	Z - 19	40
146293001	C - 6	8
146427001	C - 12-1	8
	M - 47	28
146592001	M - 21	28
146598001	A - 71	4
	Q - 1-3	30
146762001	Q - 1-8	30
147893009	Z - 69	40
	Z - 69	40
147919051	Z - 48-1	40
147919052	Z - 48-2	40
147942001	L - 12-1	26
148084001	L - 20	26
148782001	J - 13	24
148797001	R - 3-1-5	34
	R - 3-2-5	34
148798109	R - 3-1-1-7	34
	R - 3-2-1-7	34
149570001	Z - 9	40
150173003	Z - 42-9	42
150174000	Z - 42-7-1	42
150179002	Z - 42-10-1	42
150180001	Z - 42-1	42
150182000	Z - 42-2	42
150185009	Z - 42-11	42
150206002	Z - 42-4-1	42
150307000	P - 1-4	30
150755001	D - 50-1-3	12
	D - 50-2-3	12
	D - 50-10-3	12
	D - 50-11-3	12
	D - 50-18-3	12
	D - 50-19-3	14
	D - 50-26-3	14
	D - 50-26-7	14
151474011	Ga1 - 1	43
	Ga2 - 1	44
	Ga3 - 1	45
	Ga4 - 1	46
	Ga5 - 1	47
151474014	Ga2 - 1	44
	Ga4 - 1	46
	Ga5 - 1	47
151474018	Ga3 - 1	45

From the library of Diamond Needle Corp

CODE	REF.NO.	Page
151474039	Ga1 - 1	43
153318201	Z - 64-2	42
154841001	A - 78	4
155162001	C - 7-6	8
155162001	H - 9-1-3	22
155197101	R - 3-1-1-1	34
	R - 3-2-1-1	34
155199101	R - 3-1-1-3	34
	R - 3-2-1-3	34
155201101	R - 3-2-1-9	34
155247000	G - 3	20
	H - 11	22
	J - 10	24
155559001	B - 12	6
156112003	Z - 42-8	42
156482000	A - 51	2
158722002	J - 17	24
183797009	Z - 56	40
183798001	Z - 64	42
213650001	Z - 31	40
	Z - 64-9	42